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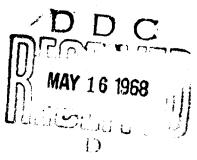
RELIABILITY AND CONFIDENCE LIMITS FOR SAMPLE TESTING

Based on the Binomial Distribution Graphs for Sample Sizes From 1 to 100, and From 100 to 1,000 in Multiples of 10

Ву

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Operations Research Division

29 April 1968



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SUMMARY

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There is frequent need to obtain information as to the attributes, characteristics, reliabilities, and capabilities of production items. Such information is required for logistic planning, tactical operations, and alternative uses and to determine that the supplier has met contractual specifications. The normal procedure involves the testing of a number of items that have been randomly chosen from a production lot.

In one type of acceptance sample testing, it is assumed that each item will be either a success or a failure, and no allowance is made for varying degrees of success. Upon completion of the testing, it is desired to determine, at a certain level of confidence, limits on the reliability of the entire lot from which the sample was selected.

Graphs are given here that may be used to determine either one-sided or two-sided reliability limits at any desired confidence level, based on the success ratio for the tested items. The sample is assumed to have been drawn from a population with unknown reliability p (percentage of good items). The graphs are for sample sizes from 1 to 100 and also from 100 to 1,000 in multiples of 19.

Two basic assumptions are possible in random sample testing: that of the binomial distribution and that of the hypergeometric distribution. The theory and the graphs of this report are based upon the binomial distribution. The binomial distribution is usually sufficiently accurate, but formulas for approximating the hypergeometric distribution from the binomial distribution values are given in the appendix.

INTRODUCTION

A common contract provision for acceptance of production items is a given probability of successful performance under specified conditions. An associated confidence level is usually either implied or stated. An accepted factor in any estimate of the quality of the produced item is this performance probability, often called reliability.

In 100-percent testing, how many units passed and now many failed is known, and thus the reliability is known. In sample testing, only the success and failure ratios for that sample and that test are known. This success ratio for a given test is the best estimate of the probability of successful performance on that test of an individual item of the remainder of the group of items. The probability of a randomly selected item of the untested items passing or failing the test is between 0 and 1, but any value between these limits has an associated upper and lower confidence level based on the sample test results. Correspondingly, for a given confidence level, there is an associated one-sided or two-sided population reliability limit. The definition of these confidence levels, as used here, together with their adequacy, is discussed in the section entitled "Theory."

This report presents graphs of the entire spectrum of confidence levels and the associated reliabilities determined by the sample testing results. The graphs are based on the binomial distribution theory. There are 190 graphs given, one for each sample size from 1 to 100, and from 100 to 1,000 in multiples of 10.

From these graphs and the actual number of successes, upper reliability bounds and associated confidence levels, and lower reliability bounds and associated confidence levels can be read. Reliability intervals for given levels of confidence can also be read. Conversely, the number of successes required for a particular sample to meet a stated reliability at stated confidence levels can be determined. The graphs can also be used to determine whether the sample falls within predetermined risk levels.

The binomial distribution theory assumes that the reliability of the items in the population remains unchanged as the sample is selected. For a finite population or a nonreplacement sampling plan, the exact theory is that of the hypergeometric distribution. Since the population size is usually large compared to the sample size, the binomial result is a good approximation to the hypergeometric. Hypergeometric distribution tables are given in reference 1. Formulas for approximating the hypergeometric distribution from binomial distribution values are discussed in the appendix.

SYMBOLS

n	Sample size
8	Number of items in a sample the ss a given test
p	Population reliability
Pf	Lower reliability limit
C _f (p _f ; a,n)	Confidence level that $p \ge p_{f}$, given s and n
P _u	Upper reliability limit
$C_u(p_u; x,n)$	Confidence level that $p \leq p_u$, given s and n
1 - C _f (p _f ; s,n)	Risk that p < pg
1 - C _n (p _n ; s,n)	Risk that p > p.,

THEORY

Consider the determination of an unknown population reliability p, based on the testing of a sample of n items randomly drawn from the population. The probability $\phi(j)$ of obtaining exactly j successes within the n items tested is given by the binomial distribution

$$\phi(j) = \frac{n!}{j!(n-j)!} p^{j} (1-p)^{n-j}$$
(1)

The probability of obtaining at most s - 1 successes in the sample of n is $\sum_{i=0}^{s-1} \phi(i)$. This

probability is used by many authors as the definition of the confidence level that the reliability is at least p_f, given s and n (see references 2 and 3); that is,

$$C_{\ell}(p_{\ell}; s, t) = \sum_{j=0}^{s-1} \phi(j) = 1 - \sum_{i=s}^{n} \phi(i)$$
 (2)

It should be noted that, because of the discrete nature of the distribution, the probability that the reliability is at least p_{ℓ} is, in general, greater than $C_{\ell}(p_{\ell}; s, n)$. This is also pointed out in reference 3. In other words, the definition used for the level of confidence is conservative, and is most conservative when the size of the sample is small.

Conversely, the confidence level that the reliability is at most $\mathbf{p}_{\mathbf{u}}$, given \mathbf{s} and \mathbf{n} , is defined by

$$C_{u}(p_{u}; s,n) = \sum_{i=s+1}^{n} \phi(j) = 1 - \sum_{i=0}^{s} \phi(j)$$
 (3)

Again, $C_n(p_n; s,n)$ is conservative.

Note that, for s=0, $C_{\ell}(p_{\ell};s,n)=0$ for any p_{ℓ} greater than 0. For s=n, $C_{u}(p_{u};s,n)=0$ for any p_{u} less than 1. Note also that, if $p_{u}=p_{\ell}$, $C_{u}(p_{u};s-1,n)=1-C_{\ell}(p_{\ell};s,n)$. This fact makes it possible to combine graphs for p_{ℓ} and p_{u} .

THE GRAPHS

The graphs are given in figures 1 through 190. A separate graph is given for each sample size, n, from 1 to 100 and from 100 to 1,000 in multiples of 10. The vertical scale on the left side of each graph is for $C_{\ell}(p_{\ell}; s, n)$ and that on the right side is for $C_{u}(p_{u}; s, n)$. The graphs for n from 1 to 50 give separate curves for all possible number of successes, s, from 1 to n for p_{ℓ} , and from 0 to n-1 for p_{u} . For n>50, the values of s for which curves are actually plotted are entered on the appropriate curves. These values were chosen so that linear interpolation in the horizontal direction will give three-decimal accuracy. In most cases, if the graphs are plotted and read precisely, the error in linear interpolation in the horizontal direction will be considerably less than 0.001

EXAMPLES

For the following examples, assume that n = 10 and s = 5. Then the graph of figure 10 is used, the fifth curve being used for p_0 and the sixth curve for p_0 .

Example 1

Determine a 90-percent confidence interval for the population reliability.

In general, to determine the C% confidence level (two-sided symmetric interval) use $C_u = (1 + C)/2$ to determine p_u and $C_\ell = (1 + C)/2$ to determine p_ℓ . "he reliability interval for the C% confidence level is then

$$p_{\ell} \leq p \leq p_{u}$$

For this problem,

$$C_{\ell} = \frac{1+0.9}{2} = 0.95$$

and

$$C_u = \frac{1+0.9}{2} = 0.95$$

Then from the graph of figure 10, p_ℓ is determined to be 0.22, and p_u is determined to be 0.78. Thus at the 90-percent confidence level, the required reliability interval is given by $0.22 \le p \le 0.78$.

Example 2

For

$$C_{\rho}(p_{\rho}. 5,10) = 0.8, p_{\rho} \approx 0.33$$

For

$$C_u(p_u; 5,10) = 0.8, p_u \approx 0.675$$

Thus for a 60-percent confidence interval,

$$0.33 \le p \le 0.675$$

Example 3

For

$$C_{\ell}(p_{\ell}; 5,10) = 0.9, p_{\ell} \approx 0.265$$

For

$$C_u(p_u; 5,10) = 0.9, p_u \approx 0.735$$

Thus for an 80-percent confidence interval.

$$0.265 \le p \ge 0.735$$

NUMERICAL ANALYSIS

For computational purposes, using equation (1), it is convenient to write equation (2) in the form

$$C_{\ell}(p_{\ell}; s,n) = \frac{n!}{(s-1)!} \int_{p_{\ell}}^{1} x^{s-1} (1-x)^{n-s} dx$$
 (4)

Then

$$\frac{\partial C_{\ell}(p_{\ell}; s, n)}{\partial o_{\ell}} = -\frac{n!}{(s-1)!(n-s)!} p_{\ell}^{s-1} (1-p_{\ell})^{n-s}$$
(5)

and

$$\frac{\partial^{2}C_{\ell}(p_{\ell}; s, n)}{\partial p_{\ell}^{2}} = -\frac{\partial C_{\ell}(p_{\ell}; s, n)}{\partial p_{\ell}} \times \frac{(n-1)\left(p_{\ell} - \frac{s-1}{n-1}\right)}{p_{\ell}(1-p_{\ell})}$$
(6)

For $0 < p_{\ell} < 1$, the only point of inflection is at $p_{\ell} = (s - 1)/(n - 1)$. Equations (1), (2), and (5) in logarithmic form were used to evaluate $C_{\ell}(p_{\ell}; s, n)$ and $[\partial C_{\ell}(p_{\ell}; s, n)]/(\partial p_{\ell})$ at $p_{\ell} = (s - 1)/(n - 1)$.

For $(s-1)/(n-1) < p_{\ell} < 1$, $C_{\ell}(p_{\ell}; s,n)$ was evaluated by numerical integration. The formula that was used is

$$\begin{split} C_{\ell}(p_{\ell}+h;\;s,n) &= C_{\ell}(p_{\ell};\;s,n) \\ &+ \frac{h}{2} \left[\frac{\partial C_{\ell}(p_{\ell}+h;\;s,n)}{\partial p_{\ell}} + \frac{\partial C_{\ell}(p_{\ell};\;s,n)}{\partial p_{\ell}} \right] \\ &- \frac{h}{12} \left[\frac{\partial^2 C_{\ell}(p_{\ell}+h;\;s,n)}{\partial p_{\ell}^2} + \frac{\partial^2 C_{\ell}(p_{\ell};\;s,n)}{\partial p_{\ell}^2} \right] \end{split}$$

The first derivative was calculated by the equation (derived from equation (5))

$$\frac{\partial C_{\ell}(p_{\ell}; \, \mathbf{s}, \mathbf{n})}{\partial p_{\ell}} \, = \, \frac{\partial C_{\ell}(p_{\ell_0}; \, \mathbf{s}, \mathbf{n})}{\partial p_{\ell}} \left(\frac{p_{\ell}}{p_{\ell_0}}\right)^{\mathbf{s} - 1} \left(\frac{1 - p_{\ell}}{1 - p_{\ell_0}}\right)^{\mathbf{n} - \mathbf{s}}$$

The second derivative was calculated by equation (6).

For $0 < p_{\ell} < (s-1)/(n-1)$, $C_{\ell}(p_{\ell}; s,n)$ was calculated by the equation (derived from equations (1) and (2))

$$C_{\ell}(p_{\ell}; s,n) = 1 - C_{\ell}(1 - p_{\ell}; n + 1 - s,n)$$

For s = 1, $C_{f}(p_{f}; 1,n)$ was calculated by the equation (derived from equations (1) and (2))

$$C_{\rho}(p_{\rho}; 1,n) = (1 - p_{\rho})^n$$

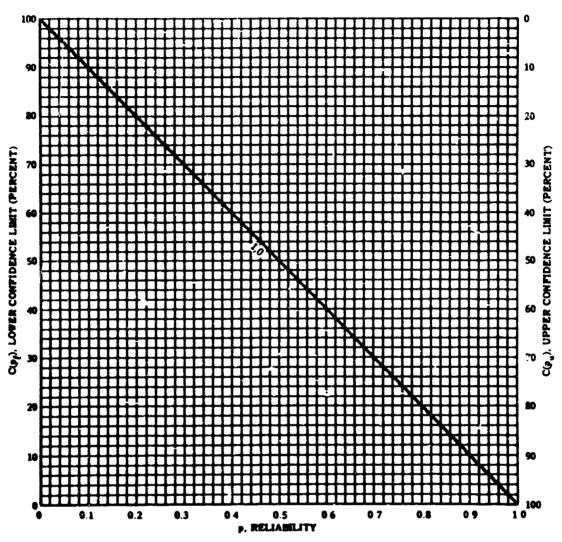
An estimate of the error in the method can be obtained at $p_f = 1$, since

$$C_{\rho}(1; s,n) = 0$$

The maximum deviation of the calculated value of $C_f(1;\ s,n)$ from 0 was less than 2×10^{-6} .

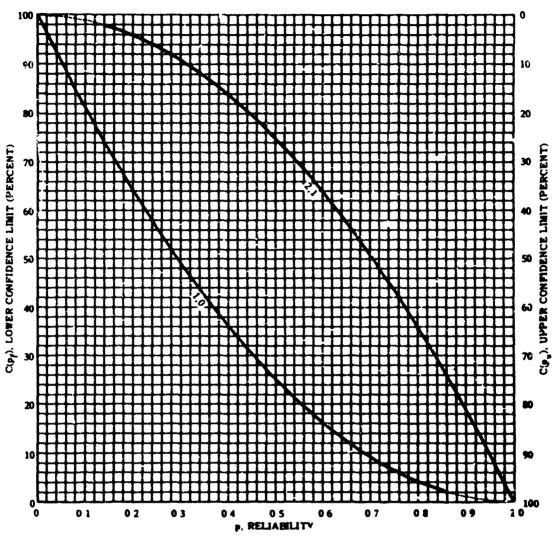
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e, (s-1)=1.0 (s+1), s=1.0 $C(\rho_s)$ is determined from a, (s-1) curve $C(\rho_u)$ is determined from (s+1), a curve RISK that reliability is less than $\rho_v=1$ - $C(\rho_s)$ RISK that reliability is more than $\rho_u=1$ - $C(\rho_u)$

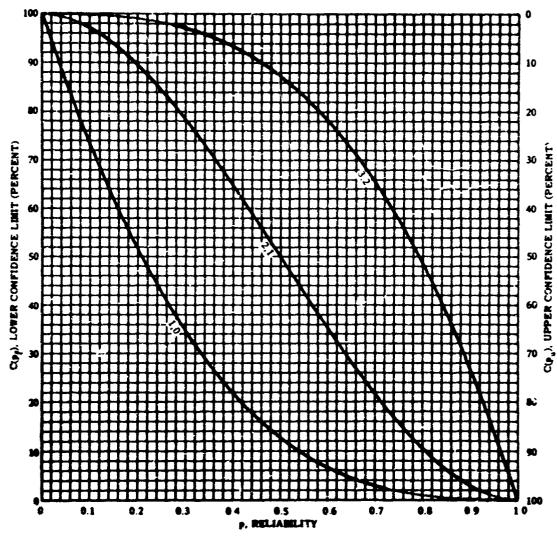
Figure 1. Reliability Curve for n = 1.



s, (s-1)=1,0; 2,1 (s+1), s=1,0; 2,1 $C(\rho_s)$ is determined from s, (s-1) curve $C(\rho_s)$ is determined from (u+1), s curve RISK THAT RELIABILITY IS LESS THAN $\rho_s=1-C(\rho_s)$ RISK THAT RELIABILITY IS MORE THAN $\rho_s=1-C(\rho_s)$

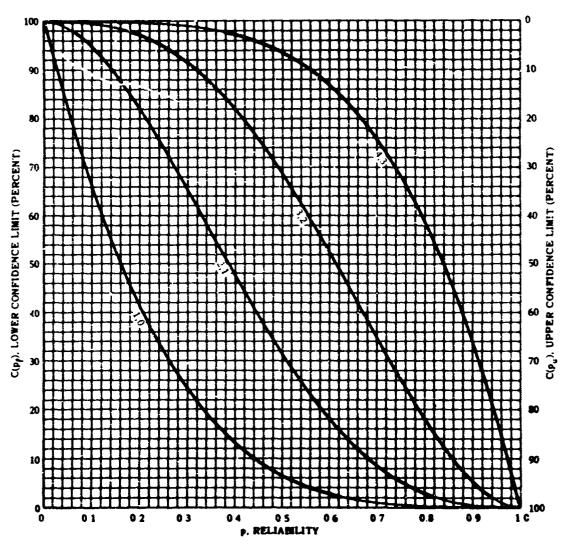
Figure 2. Reliability Curves for n = 2.

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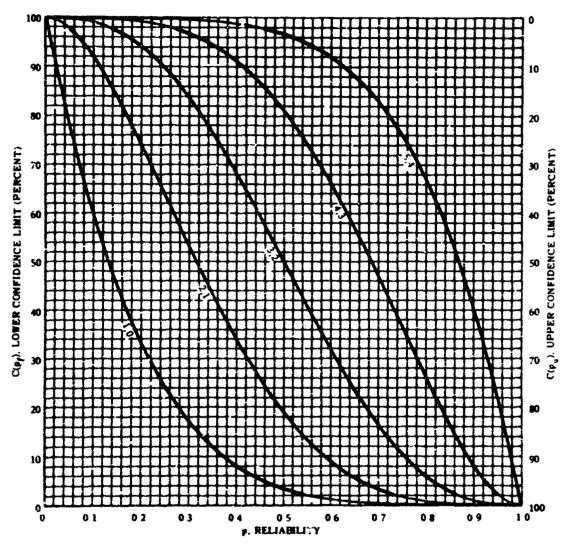
e, (a-1)=1, θ ; 2,1; 3,2 (a+1), a=1, θ ; 2,1; 3,2 $C(\rho_{\phi})$ is determined from a, (a-1) curve $C(\rho_{\phi})$ is determined from (a+1), a curve resk that reliability is less than $\rho_{\phi}=1-C(\rho_{\phi})$ which that reliability is more than $\rho_{\phi}=1-C(\rho_{\phi})$.

Figure 3. Reliability Curves for n = 3.



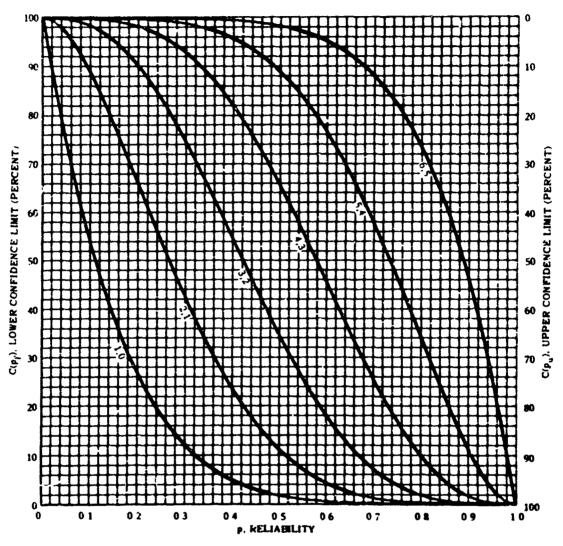
s, (s-1)=1.0; 2.1; 3.2; 4.3 (s+1), s=7.6; 2.1; 3.2; 4.3 $C(p_g)$ is determined from s, (s-1) curve $C(p_g)$ is determined from (s+1), s curve HISK THAT RELIABILITY IS LESS THAN $p_g=1-C(p_g)$ HISK THAT RELIABILITY IS MORE THAN $p_g=1-C(p_g)$

Figure 4. Reliability Curves for n = 4.



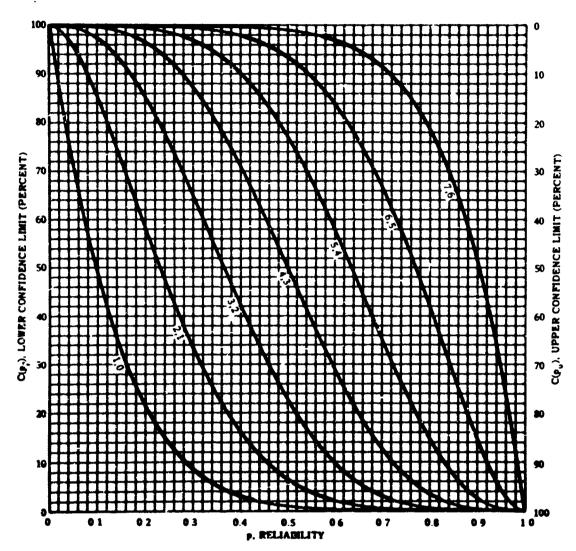
s. (s-1)=1.0, 2.1, 3.2; ...; 5.4 (s+1), s=1.0; 2.1, 3.2; ...; 5.4 $C(p_g)$ is determined from a. (s-1) curve $C(p_g)$ is determined from (s+1), s curve risk that reliability is less than $p_g=1-C(p_g)$ risk that reliability is more than $p_g=1-C(p_g)$

Figure 5. Reliability Curves for n =



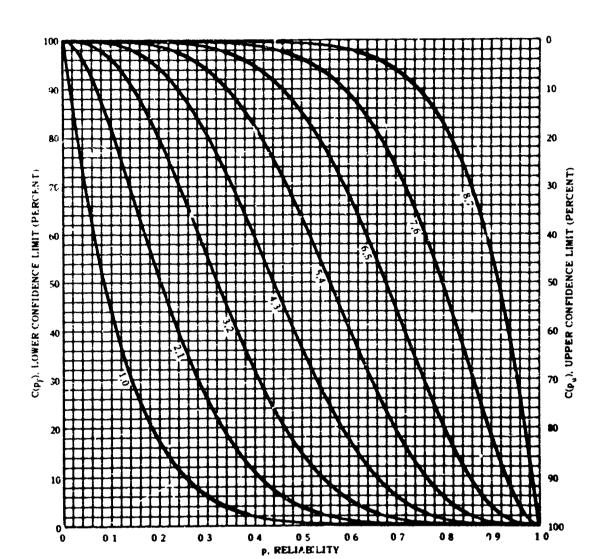
s, $(s-1)=1.0, 2.1, 3.2, \ldots, 6.5$ (s+1), $s=1.0, 2.1, 3.2, \ldots, 6.5$ $C(p_a)$ IS DETERMINED FROM s, (s-1) CURVE $C(p_a)$ IS DETERMINED FROM (s+1), s CURVE RISK THAT RELIABILITY IS LESS THAN $p_a=1-C(p_a)$ RISK THAT RELIABILITY IS MORE THAN $p_a=1-C(p_a)$

Figure 6. Reliability Curves for n = 6.



a, (a-1)=1,0; 2,1; 3,2; ...; 7,6 (a+1), a=1,0; 2,1; 3,2; ...; 7,6 $C(\rho_p)$ is determined from a, (a-1) curve $C(\rho_p)$ is determined from (a+1), a curve hisk that reliability is less than $\rho_p=1-C(\rho_p)$ hisk that reliability is more than $\rho_q=1-C(\rho_p)$

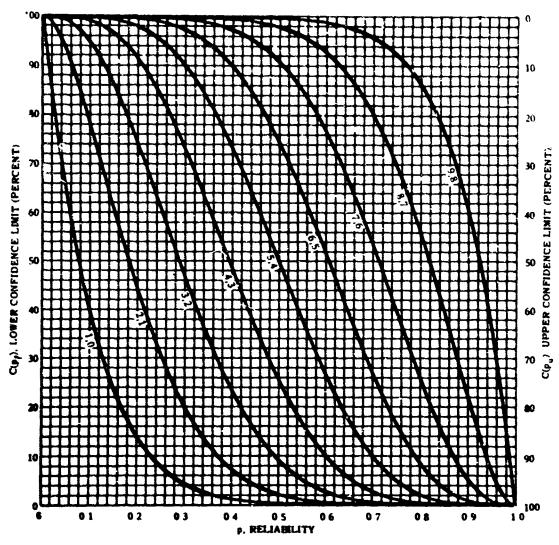
Figure 7. Reliability Curves for n = 7.



s, (s-1)=1.0, 2.1, 3.2; ...; 8.7 (s+1), s=1.0; 2.1, 2.2; ...; 8.7 $C(p_{\mu})$ is determined from s, (s-1) curve $C(p_{\mu})$ is determined from (s+1), s curve
RISK THAT RELIABILITY IS LESS THAN $p_{\psi}=1-C(p_{\mu})$ RISK THAT RELIABILITY IS MORE THAN $p_{\mu}=1-C(p_{\mu})$

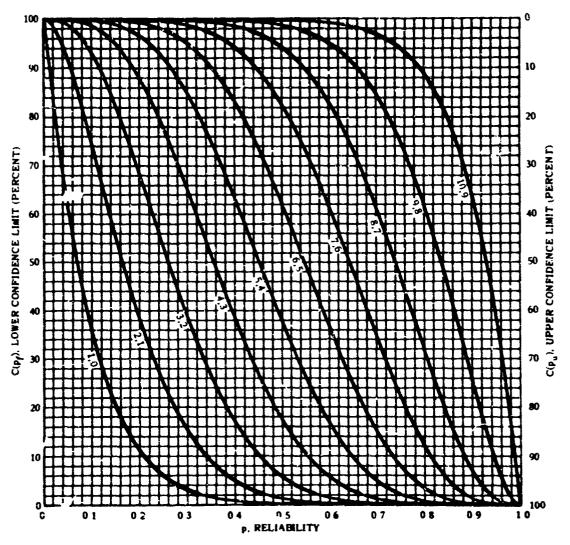
Figure 8. Raliability Curves for n = 8.

遊



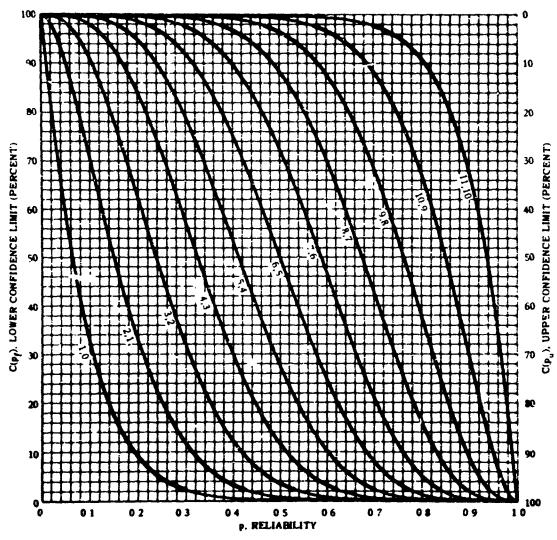
s, (s-1)=1,0; 2,1, 3,2; ...; 9,8 (s+1), s=1,0; 2,1; 3,2; ..., 9,8 $C(p_q)$ IS DETERMINED FROM s, (s-1) CURVE $C(p_q)$ IS DETERMINED FROM (s+1), s CURVE
RISK THAT RELIABILITY IS LESS THAN $p_q=1-C(p_q)$ RISK THAT RELIABILITY IS MORE THAN $p_q=1-C(p_q)$

Figure 9. Reliability Curves for n = 9.



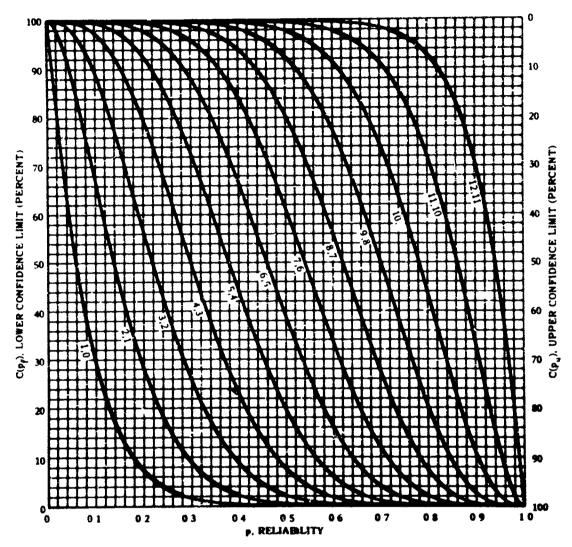
s, (s = 1) = 1,0, 2,1, 3,2, $_\odot$; 10,9 (s + 1), s = 1,0; 2,1, 3,2, $_\odot$, 10,9 $C(\rho_p)$ is determined from s, (s = 1) curve $C(\rho_g)$ is determined from (s + 1), s curve R^2 that reliability is less than ρ_g = 1 - $C(\rho_g)$ R^2 that reliability is more than ρ_g = 1 - $C(\rho_g)$

Figure 10. Reliability Curves for n = 10.



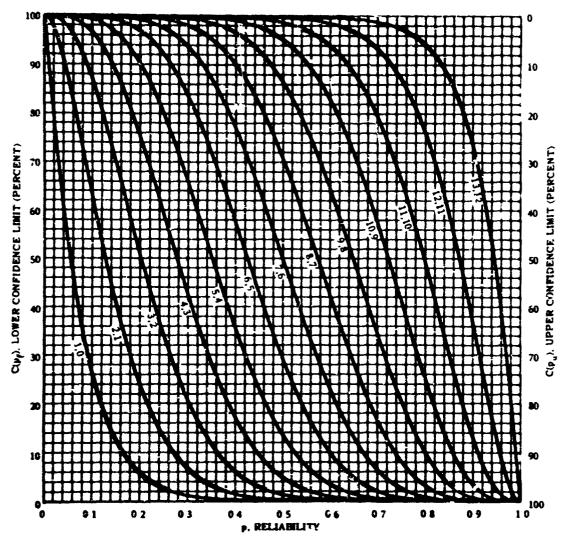
a, $(s-1)=1,0; 2,1, 3,2; \ldots, 11,10$ $(s+1), s=1,0; 2,1, 3,2; \ldots; 11,10$ $C(p_g)$ is determined from s, (s-1) curve $C(p_g)$ is determined from (s+1), s curve RISK THAT RELIABILITY IS LESS 1:1AN $p_g=1-C(p_g)$ RISK THAT RELIABILITY IS MORE THAN $p_g=1-C(p_g)$

Figure 11. Reliability Curves for n = 11.



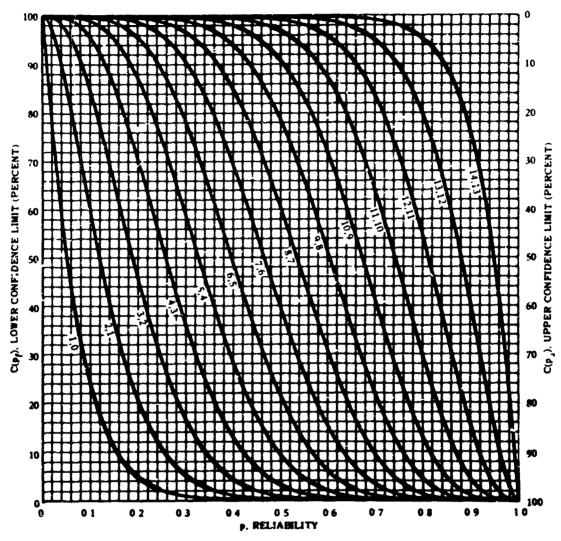
s, (s - 1) = 1,0; 2,1, 3,2; ...; 12,11 (s + 1), s = 1,0; 2,1, 3,2; ...; 12,11 $C(\rho_p)$ is determined from s, (s - 1) curve $C(\rho_g)$ is determined from (s + 1), s curve mask that reliability is less than ρ_p = 1 - $C(\rho_p)$ mask that reliability is more than ρ_g = 1 - $C(\rho_g)$

Figure 12. Reliability Curves for n = 12.



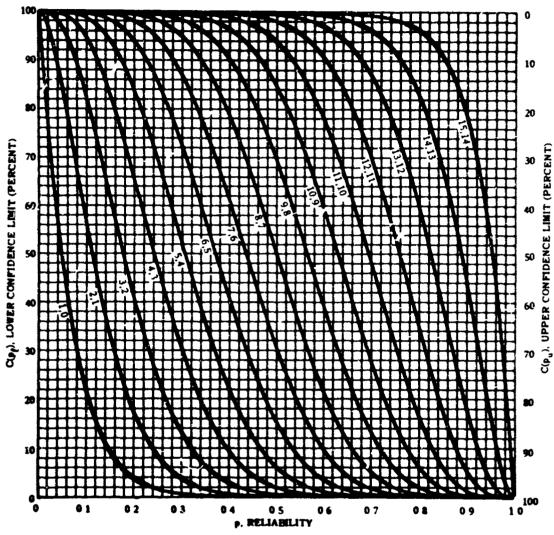
s. (s - 1) = 1,0, 2,1, 3,2: ..., 13.12 (s + 1), s = 1,0, 2,1, 3,2; ...; 13,12 $C(\rho_p)$ is determined from s. (s - 1) curve $C(\rho_q)$ is determined from (s + 1), s curve msk that reliability is less than $\rho_q = 1 - C(\rho_q)$ risk that reliability is more than $\rho_q = 1 - C(\rho_q)$

Figure 13. Reliability Curves for n = 13.



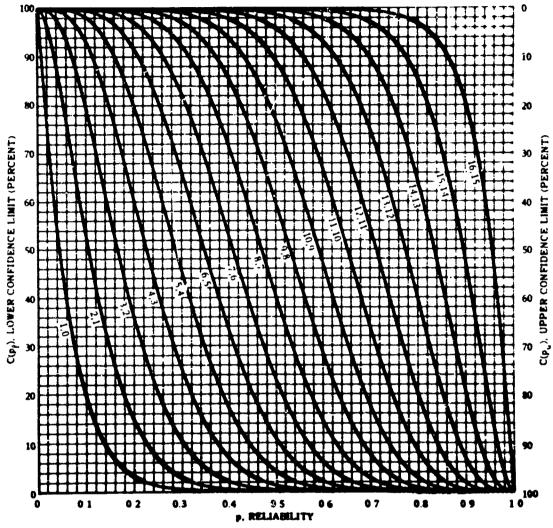
s, (s-1)=1,0; 2,1, 3,2; ...; 14,13 $(s+1), \cdot =1,0;$ 2,1, 3,2; ...; 14,13 $C(\rho_q)$ is determined from s, (s-1) curve $C(\rho_q)$ is determined from (s+1), s curve HISK THAT RELIABILITY IS LESS THAN $\rho_q=1-C(\rho_q)$ HISK THAT RELIABILITY IS MORE THAN $\rho_q=1-C(\rho_q)$

Figure 14. Reliability Curves for n = 14.



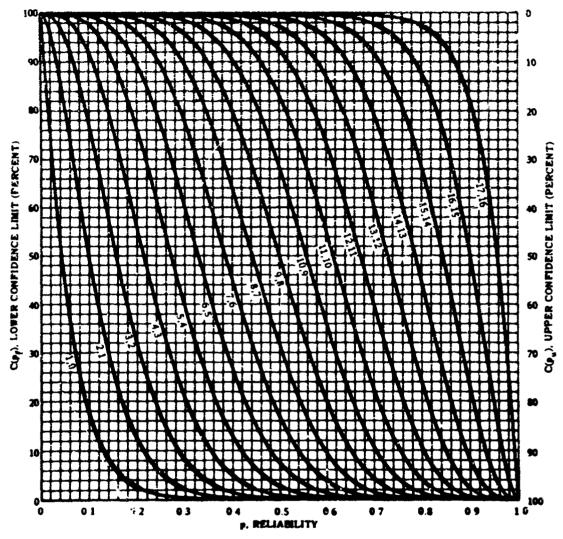
a, (a = 1) = 1,0; 2,1, 3,2; ..., 15,14 (a + 1), a = 1,0; 2,1; 3,2; ...; 15,14 $C(\rho_p)$ is determined from a, (a = 1) curve $C(\rho_p)$ is determined from (a + 1), a curve RISK that reliability is less than $\rho_p = 1 - C(\rho_p)$ RISK that reliability is more than $\rho_p = 1 - C(\rho_p)$

Figure 15. Reliability Curves for n = 15.



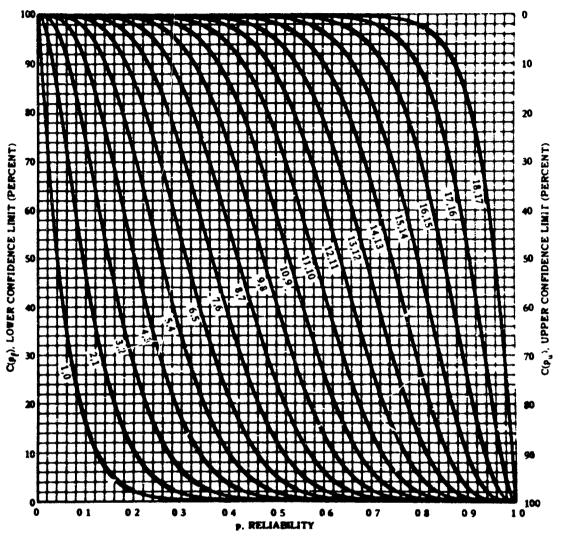
s, $(s-1)=1,0; 2,1; 3,2; \dots; 16,15$ $(s+1), s=1,0; 2,1; 3,2; \dots; 16,15$ $C(\rho_s)$ is determined from s, (s-1) curve $C(\rho_s)$ is determined from (s+1), s curve
RISK that reliability is less than $\rho_s=1-C(\rho_s)$ RISK that reliability is more than $\rho_s=1-C(\rho_s)$

Figure 16. Reliability Curves for n = 16.



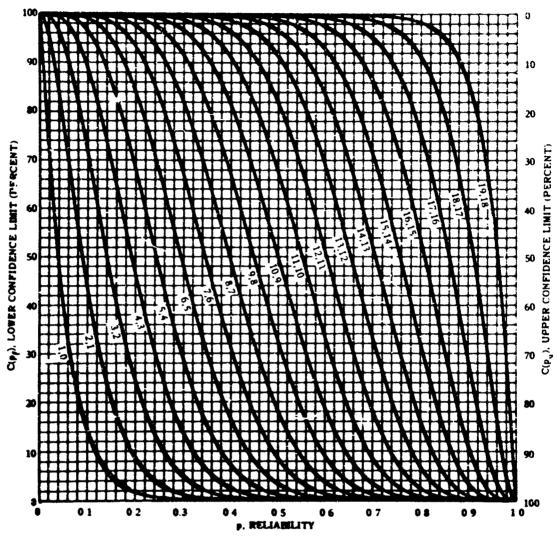
s, (s-1)=1.0; 2,1; 3,2; $_\odot$; 17,16 (s+1), s=1.0; 2,1, 3,2; $_\odot$; 17,16 $C(\rho_s)$ is determined from s, (s-1) curve $C(\rho_u)$ is determined from (s+1), s curve RISK THAT RELIABILITY IS LESS THAN $\rho_0=1-C(\rho_0)$ RISK THAT RELIABILITY IS MORE THAN $\rho_u=1-C(\rho_0)$

Figure 17. Reliability Curves for n = 17.



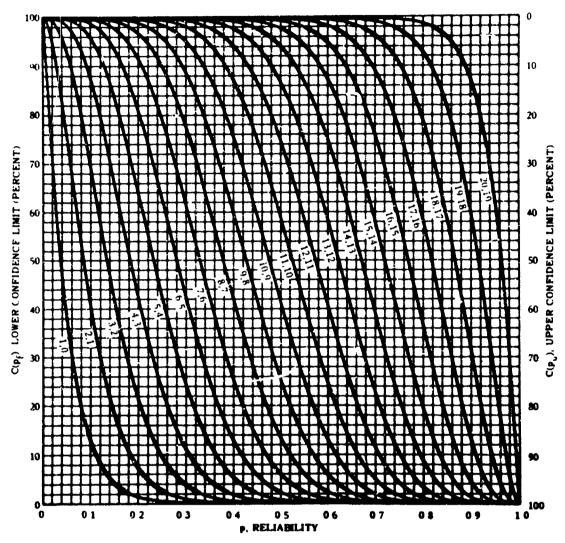
s, (s = 1) = 1,0; 2,1, 3,2; $_{\odot}$; 18,17 (s + 1), s = 1,0; 2,1, 3,2, $_{\odot}$; 18,17 $C(\rho_{\phi})$ IS DETERMINED FROM s, (s = 1) CURVE $C(\rho_{\phi})$ IS DETERMINED FROM (s + 1), s CURVE RISK THAT RELIABILITY IS LESS THAN ρ_{ϕ} = 1 - $C(\rho_{\phi})$ RISK THAT RELIABILITY IS MORE THAN σ_{ϕ} = 1 - $C(\rho_{\phi})$

Figure 18. Reliability Curves for n = 18.



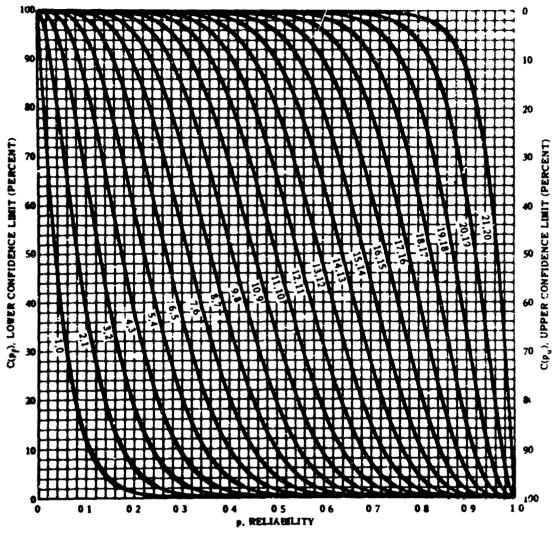
s, (s-1)=1.0; 2.1; 3.2; ...; 19.18 (s+1), s=1.0; 2.1; 3.2; ...; 19.18 $C(\rho_g)$ is determined from s, (s-1) curve $C(\rho_g)$ is determined from (s+1), s curve hisk that reliability is less than $\rho_g=1-C(\rho_g)$ hisk that reliability is more than $\rho_g=1-C(\rho_g)$

Figure 19. Reliability Curves for n = 19.



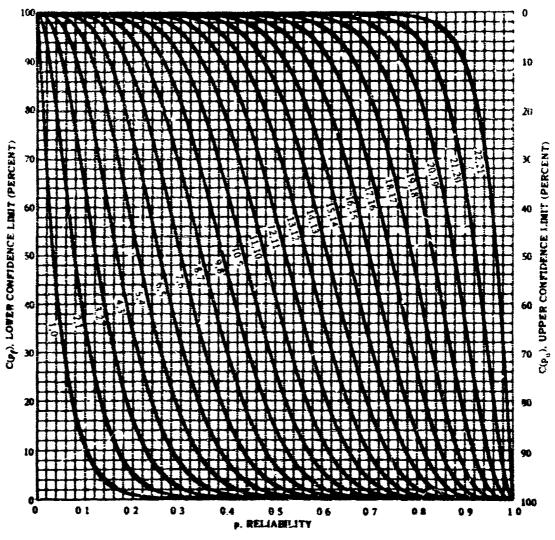
s, $(s-1)=1,0;\ 2,1,\ 3,2;\ ;\ 20,19$ $(s+1),\ s=1,0;\ 2,1;\ 3,2;\ ;\ ;\ 20,19$ $C(\rho_p)$ is determined from s, (s-1) curve ((ρ_p)) is determined from $(s+1),\ s$ curve risk that reliability is less than $\rho_p=1-C(\rho_p)$ risk that reliability is more than $\rho_p=1-C(\rho_p)$

Figure 20. Reliability Curves for n = 20.



s, (s = 1) = 1,0; 2,1, 3,2; $_{\rm col}$; 21,20 (s + 1), s = 1,0; 2,1; 3,2; $_{\rm col}$; 21,20 $C(\rho_a)$ is determined from s, (s = 1) curve $C(\rho_a)$ is determined from (s + 1), s curve misk that reliability is less than ρ_0 = 1 - $C(\rho_a)$ mask that reliability is more than ρ_a = 1 - $C(\rho_a)$

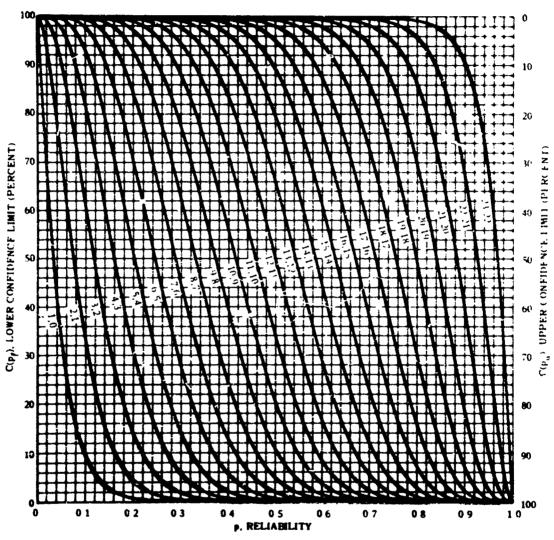
Figure 21. Reliability Curves for n = 21.



s, (s-1)=1.6, 2.1; 3.2; $_{\odot}$, 22.21 (s+1), s=1.6; 2.1, 3.2; $_{\odot}$, 22.21 $C(p_s)$ is determined from s, (s-1) curve $C(p_s)$ is determined from (s+1), s curve make that reliability is less than $p_s=1-C(p_s)$ has that reliability is more than $p_s=1-C(p_s)$

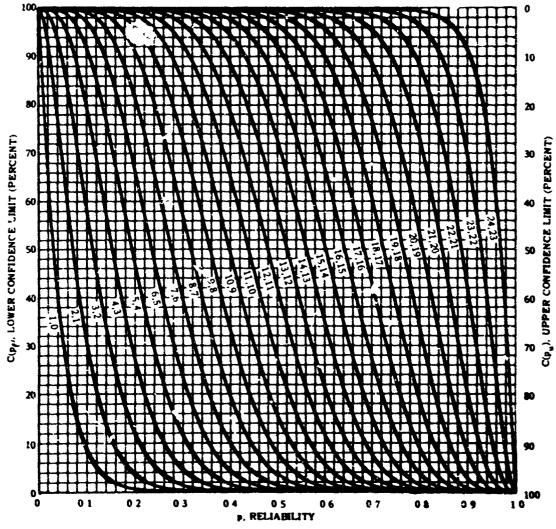
Figure 22. Reliability Curves for n = 32.

BAJIMILIK SIKHKIR KRITAR KATURA



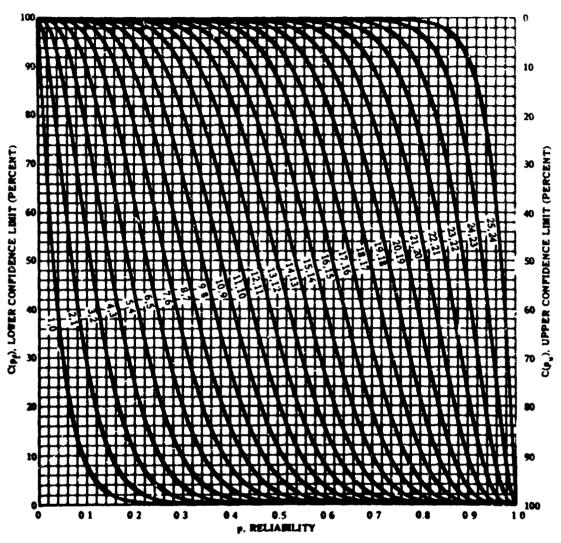
s, (s = 1) = 1,0; 2,1, 3,2; ..., 23,22 (s + 1), s = s 0; 2,1, 3,2; ...; 23,22 $C(\rho_p)$ IS DETERMINED FROM s, (s = 1) CURVE $C(\rho_p)$ IS DETERMINED FROM (s + 1), s CURVE RISK THAT RELIABILITY IS LESS THAN ρ_p = 1 - $C(\rho_p)$ RISK THAT RELIABILITY IS MORE THAN ρ_p = 1 - $C(\rho_p)$

Figura 23. Reliability Curves for n = 23.



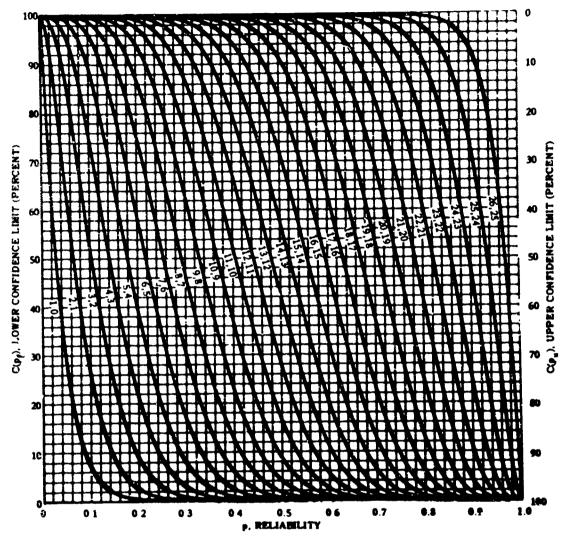
s, (s-1)=1.0; 2,1, 3,2; ; 24,23 (s+1), s=1.0; 2,1, 3,2; , 24,23 $C(p_p)$ is determined from s, (s-1) curve $C(p_q)$ is determined from (s+1), s curve RISK THAT RELIABILITY IS LESS THAN $p_p=1-C(p_q)$ RISK THAT RELIABILITY IS MORE THAN $p_q=1-C(p_q)$

Figure 24. Reliability Curves for n = 24.



a, (a-1)=1.0, 2.1; 3.2; ...; 25.24 (a+1), a=1.0, 2.1, 3.2; ...; 25.24 $C(\rho_p)$ is determined from a, (a-1) curve $C(\rho_q)$ is determined from (a+1). a curve risk that reliability is less than $\rho_q=1-C(\rho_q)$ risk that reliability is more than $\rho_q=1-C(\rho_q)$

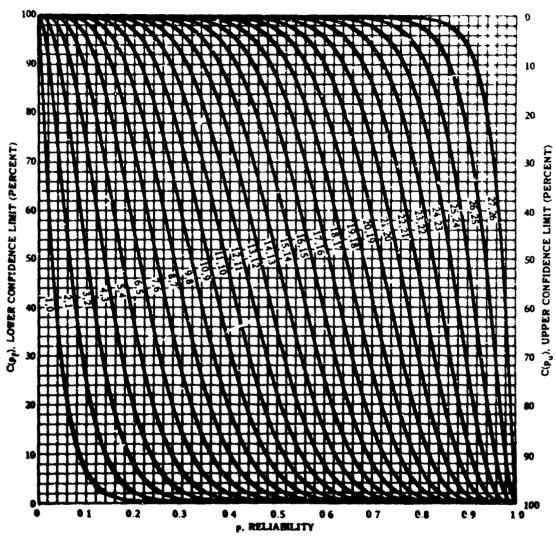
Figure 25. Reliability Curves for n = 25.



s, (s = 1) \le 1,0; 2,1, 3,2; ...; 26,25 (s + 1), s = 1,0; 2,1, 3,2; ...; 26,25 $C(\rho_p)$ is determined from s, (s = 1) curve $C(\rho_n)$ is determined from (s + 1), s curve misk that reliability is less than $\rho_p = 1 - C(\rho_p)$ misk that reliability is more than $\rho_n = 1 - C(\rho_p)$

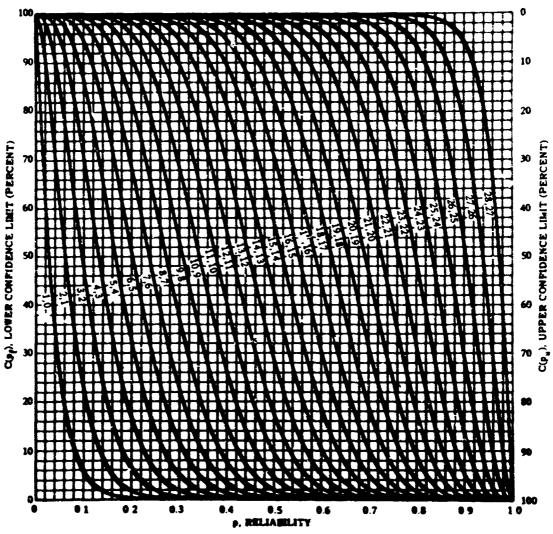
Figure 26. Reliability Curves for n = 26.

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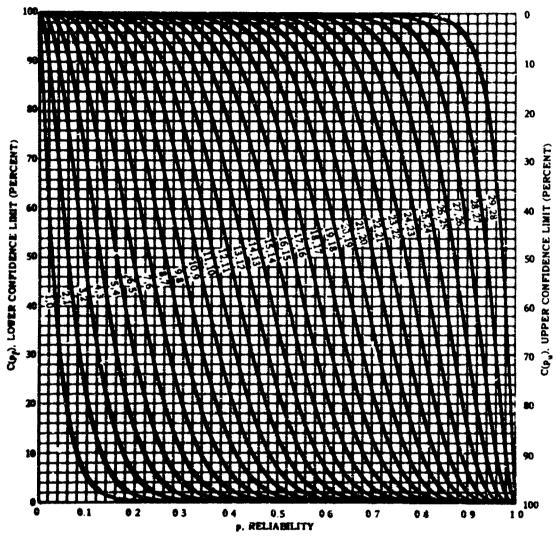
s, (s-1)=1.9; 2.1; 2.2; ...; 27,26 (s+1), s=1.9; 2.1; 3.2; ...; 27,26 $C(\rho_{s})$ is determined from s, (s-1) curve $C(\rho_{s})$ is determined from (s+1), s curve mak that reliability is less than $\rho_{g}=1-C(\rho_{g})$ risk that reliability is more than $\rho_{g}=1-C(\rho_{g})$

Figure 27. Reliability Curves for n = 27.



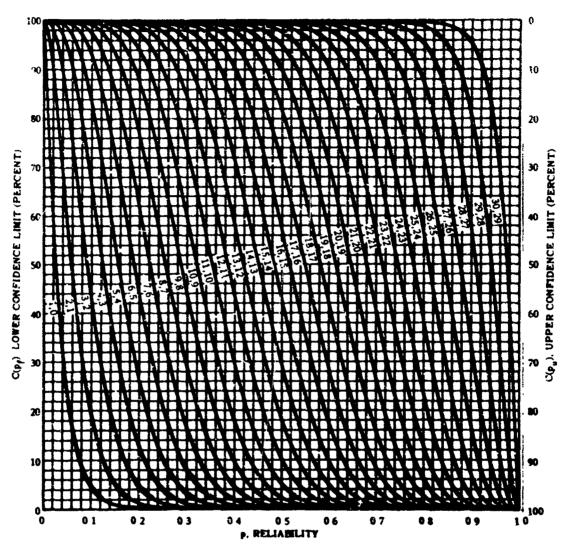
a, (a - 1) = 1,0; 2,1; 3,2; ...; 26,27 (a + 1), a = 1,0; 2,1, 3,2; ...; 26,27 Clo_p) IS DETERMINED PROM a, (a - 1) CURVE Clo_p) IS DETERMINED PROM (a + 1), a CURVE MISK THAT RELIABILITY IS LESS THAN p_e = 1 - Clo_p) MISK THAT RELIABILITY IS MORE THAN a_e = 1 - Clo_p)

Figure 28. Reliability Curves for n = 28.



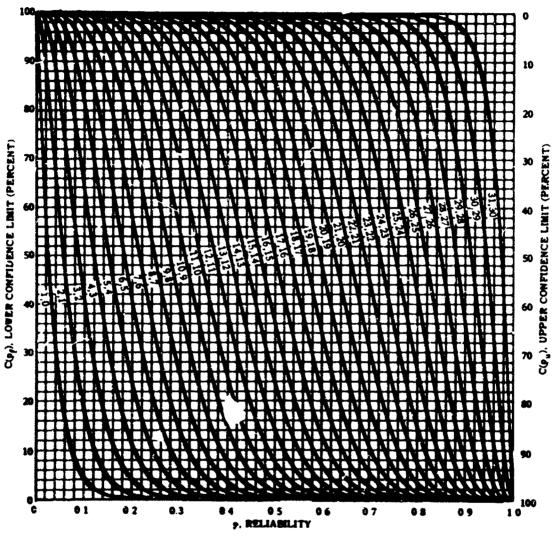
s, $(s-1)=1,0; 2,1; 3,2; \ldots; 29,28$ $(s+1), s=1,0; 2,1; 3,2; \ldots; 29,28$ $C(p_a)$ is determined from s, (s-1) curve $C(p_a)$ is determined from (s+1), s curve risk that reliability is less than $p_g=1-C(p_g)$ resk that reliability is less than $p_g=1-C(p_g)$

Figure 29. Reliability Curves for n = 29.



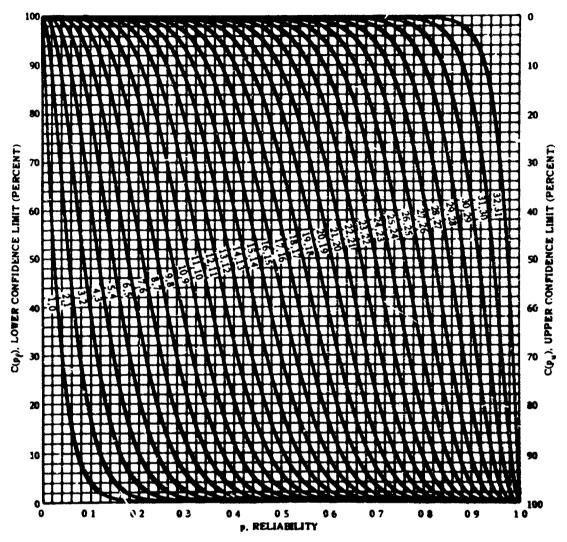
s, (s - 1) = 1,0; 2,1, 3,2; ..., 30,29 (s + 1), s = 1,0; 2,1, 3,2; ; ; 30,29 $C(\rho_p)$ is determined from s, (s - 1) curve $C(\rho_q)$ is determined from (s + 1), s curve msk that reliability is less than ρ_q = 1 - $C(\rho_q)$ risk that reliability is more than ρ_q = 1 - $C(\rho_q)$

Figure 30. Reliability Curves for n = 30.



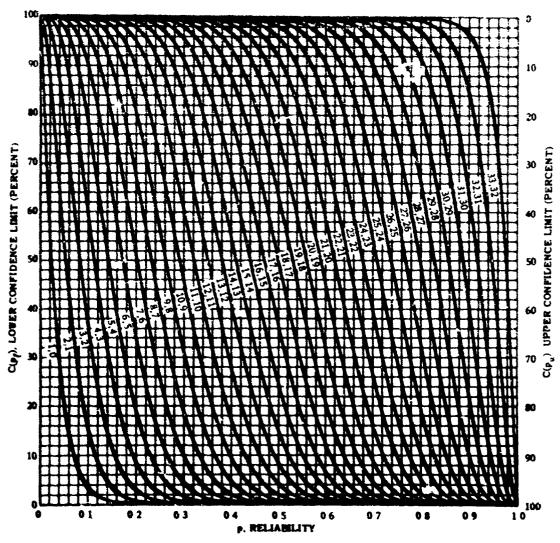
a, (a = 1) = 1,0; 2,1, 3,2; ...; 31,30 (a + 1), a = 1,0; 2,1, 3,2; ...; 31,30 $C(\rho_p)$ is determined prom (a - 1) curve $C(\rho_p)$ is determined prom (a + 1), a curve mask that reliability is less than $\rho_p = 1 - C(\rho_p)$ risk that reliability is more than $\rho_p = 1 - C(\rho_p)$

Figure 31. Reliability Curves for n = 31.



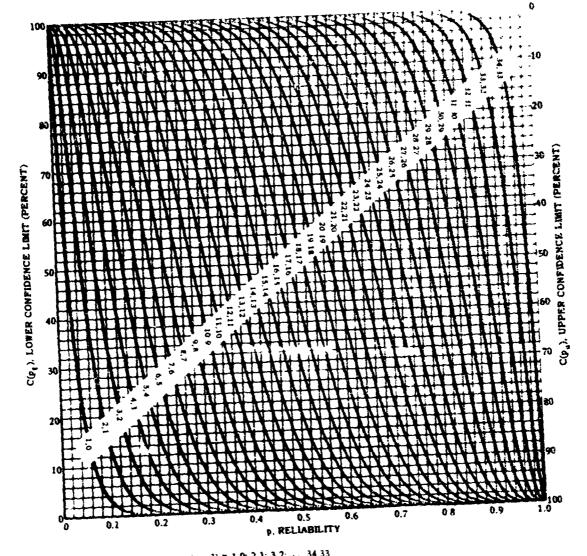
s, (s = 1) = 1,0; 2,1; 3,2; $_{\odot}$; 32,31 (s + 1), s = 1,0; 2,1, 3,2; $_{\odot}$, 32,31 $C(\rho_p)$ is determined from s, (s = 1) curve $C(\rho_p)$ is determined from (s + 1), s curve RESK THAT RELIABILITY IS LESS THAN ρ_p = 1 - $C(\rho_p)$ RESK THAT RELIABILITY IS MORE THAN ρ_n = 1 - $C(\rho_p)$

Figure 32. Reliability Curves for n = 32.



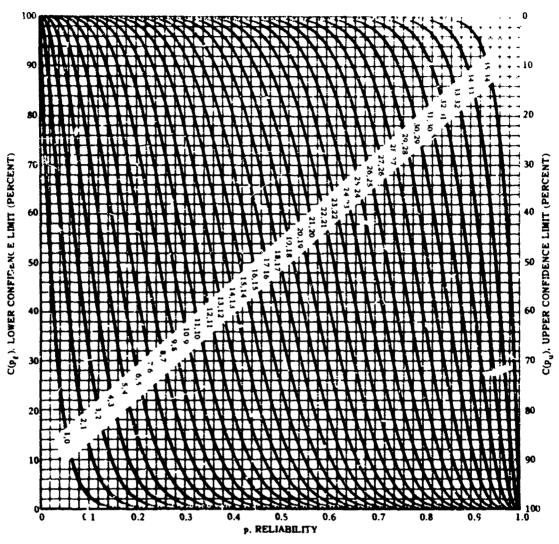
s, (s-1)=1.0; 2.1, 3.2; ...; 33,32 (s+1), s=1.0, 2.1; 3.2; ...; 33,32 $C(\rho_s)$ is determined from s, (s-1) curve $C(\rho_s)$ is determined from (s+1), s curve make that reliability is less than $\rho_t=1-C(\rho_s)$ make that reliability is more than $\rho_s=1-C(\rho_s)$

Figure 33. Reliability Curves for n = 33.



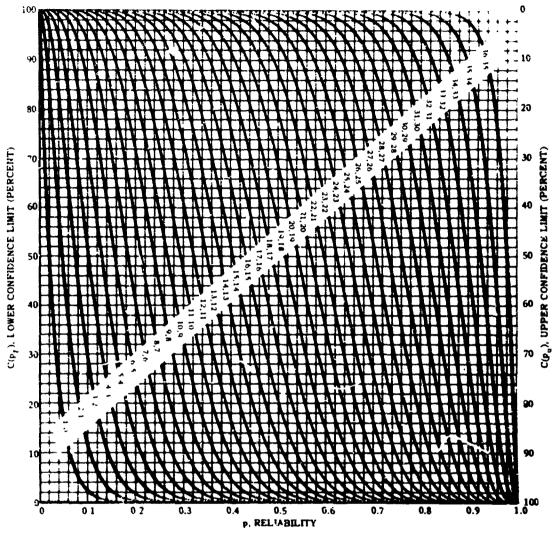
s, $(s-1) = 1,0; 2,1; 3,2; \dots, 34,33$ $(s+1), s=1 0; 2,1; 3,2; \dots, 34,33$ $C(p_e)$ is determined from s, (s-1) curve $C(p_u)$ is determined from (s+1), s curve risk that reliability is less than $p_e = 1 - C(p_e)$ risk that reliability is more than $p_u = 1 - C(p_u)$

Figure 34. Reliability Curves for n = 34.



s, (s+1)=1.0; 2.1, 3.2; ..., 35.34 (s+1), s=1.0; 2.1, 3.2, ..., 35.34 $C(p_q)$ is determined from s, (s-1) curve $C(p_u)$ is determined from (s+1), s curve RISK THAT RELIABILITY IS LESS THAN $p_q=1-C(p_q)$ RISK THAT RELIABILITY IS MORE TH. N $p_u=1-C(p_u)$

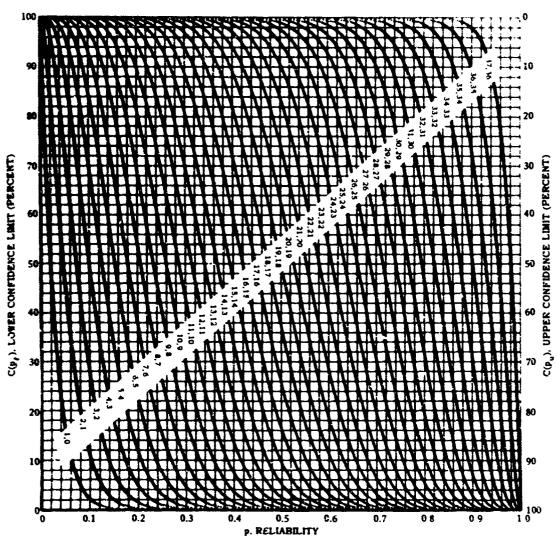
Figure 35. Reliability Curves for n = 35.



s (s = 1) = 1 9; 2.1, 3.2, $_{\circ}$ 36 35 (s + 1), s = 1 0, 2.1, 3.2, $_{\circ}$; 36.35 $C(p_{g})$ IS DETERMINED FROM s (s = 1) CURVE $C(p_{g})$ IS DETERMINED FROM (s + 1), a CURVE RISK THAT RELIABILITY IS LESS THAN p_{g} = 1 - $C(p_{g})$ RISK THAT RELIABILITY IS MORE THAN p_{g} = 1 - $C(p_{g})$

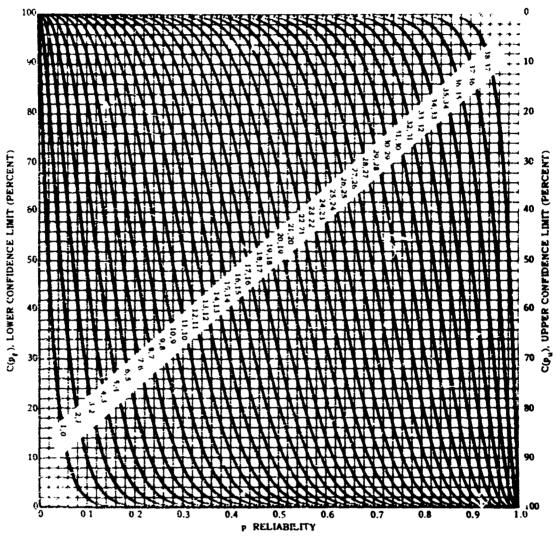
Figure 36. Reliability Curves for n = 36.

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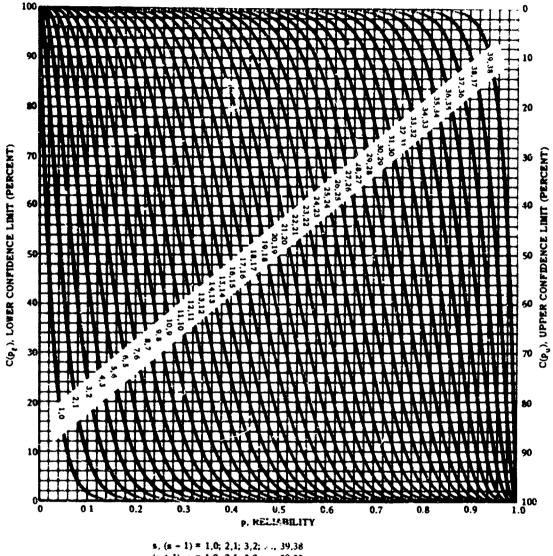
s, (s-1)=1,0; 2,1; 3,2; ..., 37 36 (s+1), s=1 0, 2,1; 3,2; ..., 37 36 $C(p_g)$ IS DETERMINED FPOM s (s-1) CURVE $C(p_u)$ IS DETERMINED FROM (s+1), s CURVE RISK THAT RELIABILITY IS LESS THAN $p_g=1-C(p_g)$ RISK THAT RELIABILITY IS MORE THAN $p_u=1-C(p_u)$

Figure 37. Reliability Curves for n = 37.



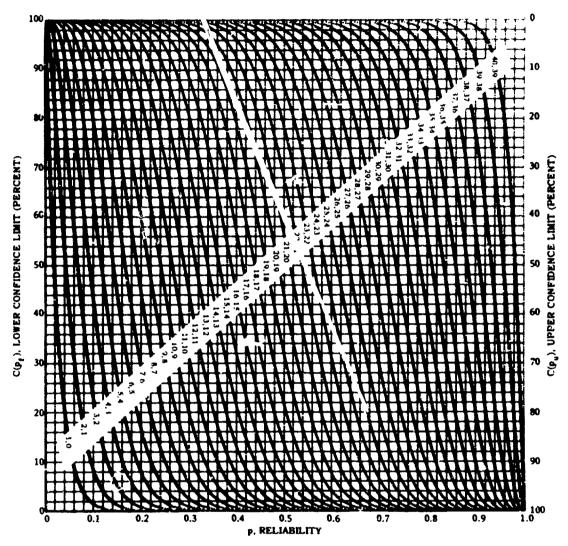
s, (s-1)=1.0; 2.1, 3.2, ..., 38.37; (s+1), s=1.0, 2.1, 3.2, ...; 38.37; $C(p_g)$ is determined from s, (s-1) curve $C(p_g)$ is determined from (s+1), s curve risk that reliability is less than $p_g=1-C(p_g)$ risk that reliability is more than $p_g=1-C(p_g)$

Figure 38. Reliability Curves for n = 38.



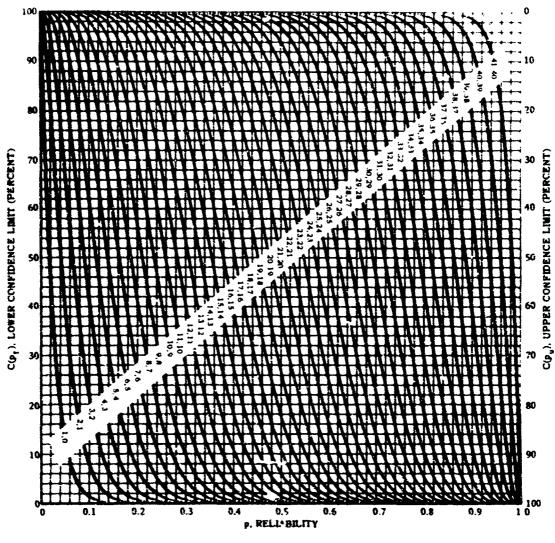
s, (s = 1) = 1.0; 2.1; 3.2; ..., 39.38 (s + 1), s = 1.0; 2.1; 3.2; ...; 39.38 $C(\rho_{\rho}) \text{ IS DETERMINED FROM s, (s = 1) CURVE} \\ C(\rho_{u}) \text{ IS DETERMINED FROM (s + 1), s CURVE} \\ \text{RISK THAT RELIABILITY IS LESS THAN } \\ \rho_{\rho} = 1 - C(\rho_{\rho}) \\ \text{RISK THAT RELIABILITY IS MORE THAN } \\ \rho_{u} = 1 - C(\rho_{u})$

Figure 39. Reliability Curves for n = 39.



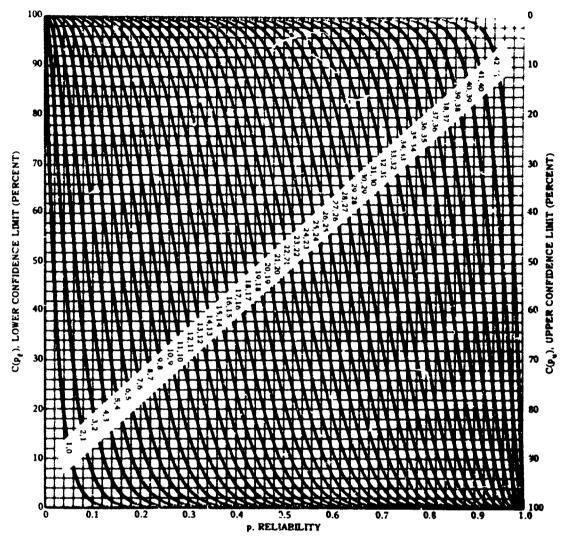
s, (s-1)=1.0; 2,1; 3,2; ..., 40,39 's+1), s=1.0; 2,1; 3,2; ...; 40,39 $C(\rho_g)$ IS DETERMINED FROM s, (s-1) CURVE $C(\rho_u)$ IS DETERMINED FROM (s+1), s CURVE RISK THAT RELIABILITY IS LESS THAN $\rho_g=1-C(\rho_g)$ RISK THAT RELIABILITY IS MORE THAN $\rho_u=1-C(\rho_u)$

Figure 40. Reliability Curves for n = 40.



s, (s-1)=1,0; 2,1; 3,2; ..., 41,40 (s+1), s = 1.0; 2,1; 3,2; ...; 41,40 $C_{(p_g)}$)? DETERMINED FROM s, (s-1) CURVE $C(p_g)$ IS DETERMINED FROM (s+1), s CURVE RISK THAT RELIABILITY IS LESS THAN $p_g=1-C(p_g)$ RISK THAT RELIABILITY IS MORE THAN $p_g=1-C(p_g)$

Figure 41. Reliability Curves for n = 41.



s, (s-1)=1,0; 2,1; 3,2; ...; 42,41 (s+1), s = 1 0; 2,1; 3,2, ...; 42,41 $C(p_g)$ is determined from s, (s-1) curve $C(p_u)$ is determined from (s+1), s curve RISK THAT RELIABILITY IS LESS THAN $p_g=1-C(p_g)$ RISK THAT RELIABILITY IS MORE THAN $p_u=1-C(p_u)$

Figure 42. Reliability Curves for n = 42.

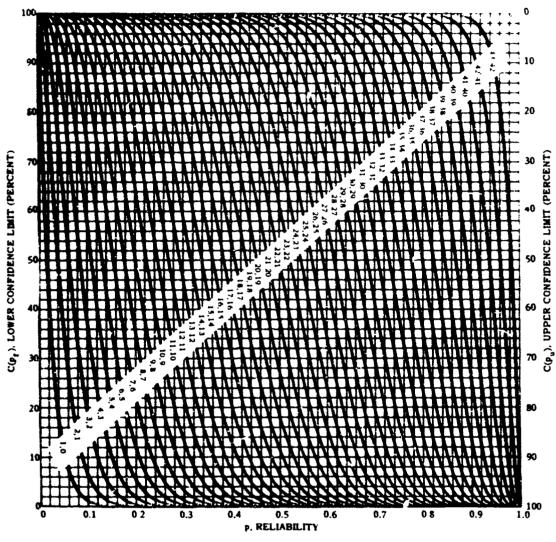
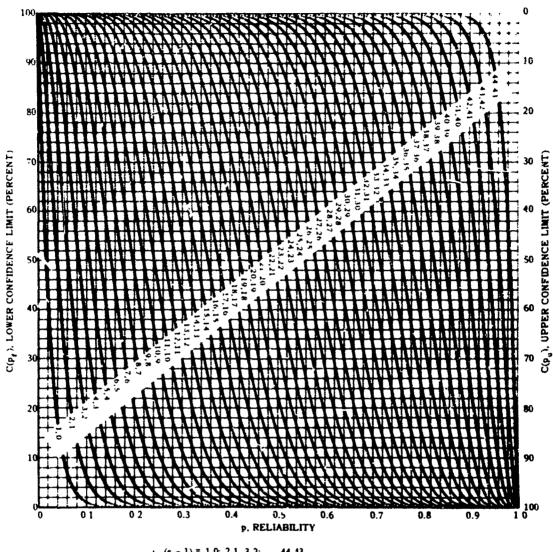
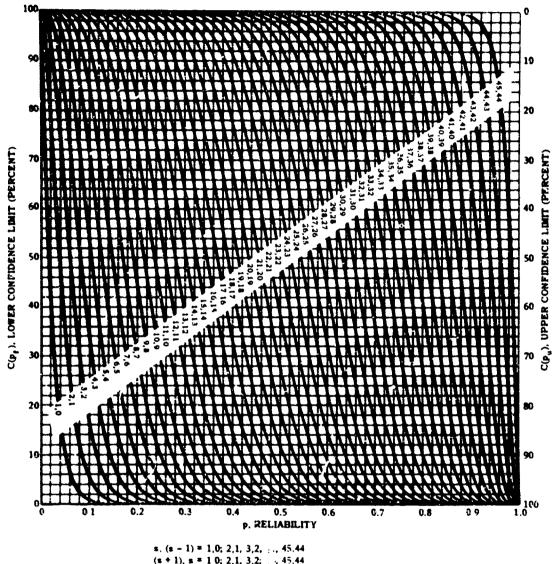


Figure 43. Reliability Curves for n = 43.



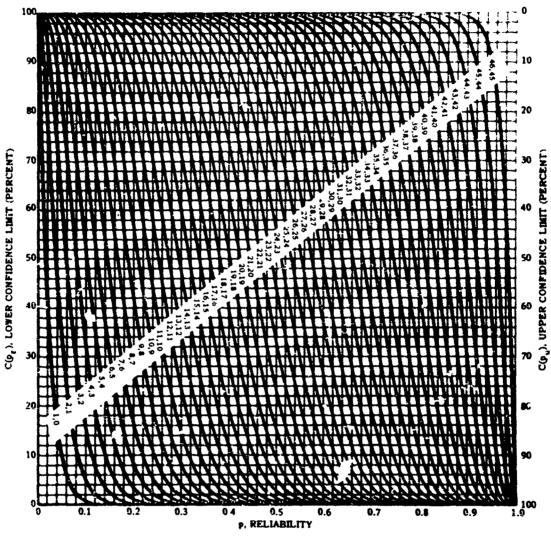
:. (s-1)=1.0; 2.1, 3.2; 3.2; 3.2; 3.2; 3.4; 44.43; (s+1), s=10; 2.1, 3.2; 3.4; 3.4; 3.2; 3.4; IS DETERMINED FROM s. (s-1) CURVE $C(p_u)$ IS DETERMINED FROM (s+1), s CURVE RISK THAT RELIABILITY IS LESS THAN $p_g=1-C(p_g)$ RISK THAT RELIABILITY IS MORE THAN $p_u=1-C(p_u)$

Figure 44., Reliability Curves for n = 44.



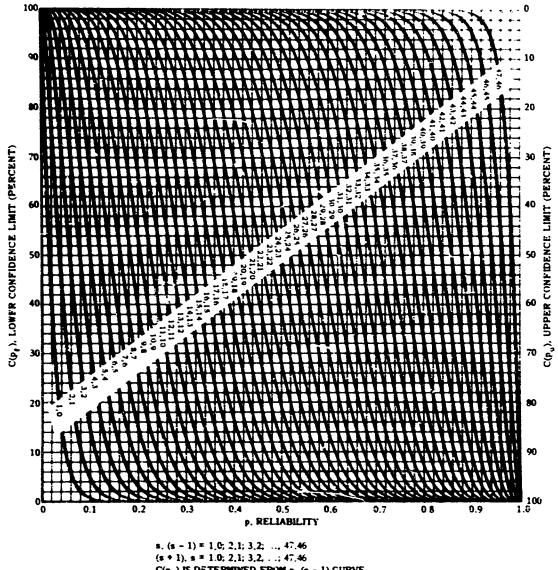
s, (s-1)=1.0; 2.1, 3.2, ..., 45.44 (s+1), s=1.0; 2.1, 3.2; ..., 45.44 $C(p_q)$ IS DETERMINED FROM s, (s-1) CURVE $C(p_u)^c$ IS DETERMINED FROM (s+1), s CURVE RISK THAT RELIABILITY IS LESS THAN $p_q=1-C(p_q)$ RISK THAT RELIABILITY IS MORE THAN $p_u=1-C(p_u)$

Figure 45. Reliability Curves for n = 45.



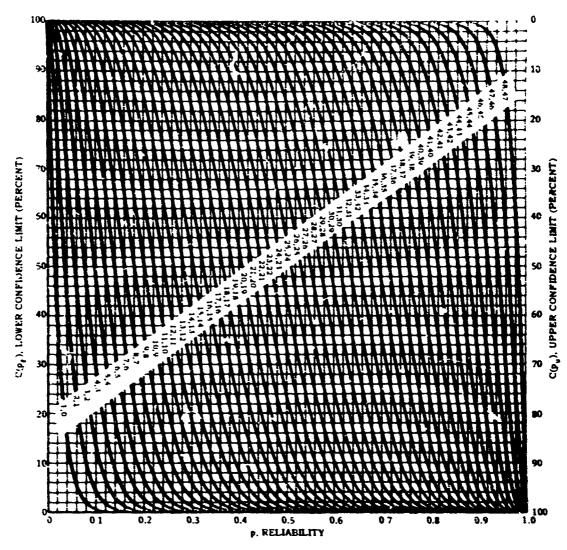
s, (s = 1) = 1,0; 2,1; 3,2; ..., 46,45 (s + 1), s = 1.0; 2,1; 3,2; ...; 46,45 $C(\mathfrak{p}_g)$ is dytermined from s, (s - 1) curve $C(\mathfrak{p}_u)$ is determined from (s + 1), s curve RISK THAT RELIABILITY IS LESS THAN \mathfrak{p}_g = 1 - $C(\mathfrak{p}_g)$ RISK THAT RELIABILITY IS MORE THAN \mathfrak{p}_u = 1 - $C(\mathfrak{p}_u)$

Figure 46. Reliability Curves for n=46.



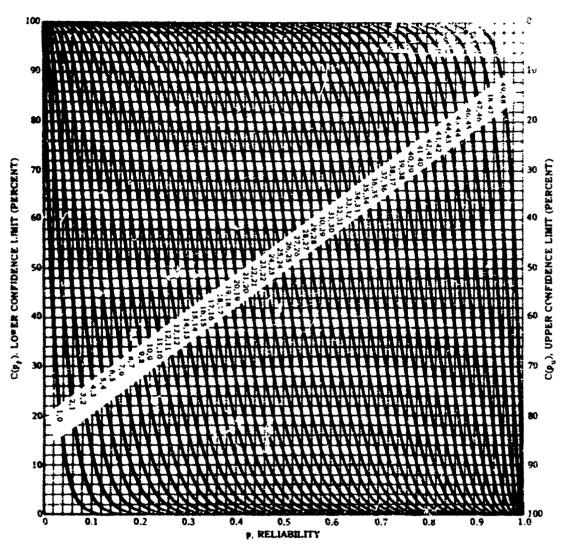
s. (s = 1) = 1.0; 2.1; 3.2; ..., 47.46 (s + 1). s = 1.0; 2.1; 3.2, ...; 47.46 $C(p_g)$ is determined from s. (s = 1) curve $C(p_g)$ is determined from (s + 1). s curve RISK that reliability is less than p_g = 1 - $C(p_g)$ RISK that reliability is more than p_g = 1 - $C(p_g)$

Figure 47. Reliability Curvas for n = 47.



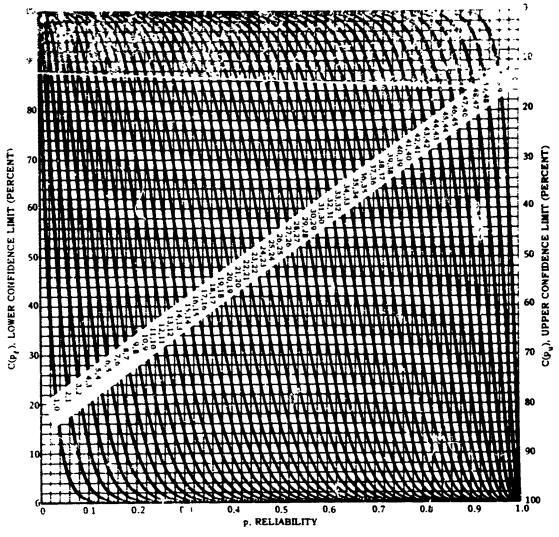
s. $(s-1)=1.0; 2.1; 3.2, \ldots; 48.47$ $(s+1). s=1.0; 2.1; 3.2, \ldots; 48.47$ $C(p_g)$ is determined from s. (s-1) curve $C(p_g)$ is determined from (s+1). s curve risk that reliability is less than $p_g=1-C(p_g)$ risk that reliability is more than $p_g=1-C(p_g)$

Figure 48. Reliability Curves for n=48.



s. (s-1) = 1,0; 2,1; 3,2, ...; 49,48 (s+1), s = 1 0, 2,1, 3,2; ...; 49,48 $C(p_g)$ is determined from s. (s-1) curve $C(p_g)$ is determined from (s+1), s curve risk that reliability is less than p_g = 1 - $C(p_g)$ risk that reliability is more than p_g = 1 - $C(p_g)$

Figure 49. Reliability Curves for n = 49.



s. $(s-1) \succeq 1.5$, 2.1, 3.2; ..., 50.49 (s+1), s=1.0; 2.1, 3.2; ..., 50.49 $C(p_p)$ is "Ftermined from s. (s-1) curve $C(p_p)$ is determined from (s+1), s curve risk that treliability is less than $p_p \equiv 1 - C(p_p)$ risk that reliability is more than $p_q \equiv 1 - C(p_q)$

Figure 50. Reliability Curves for n = 50.

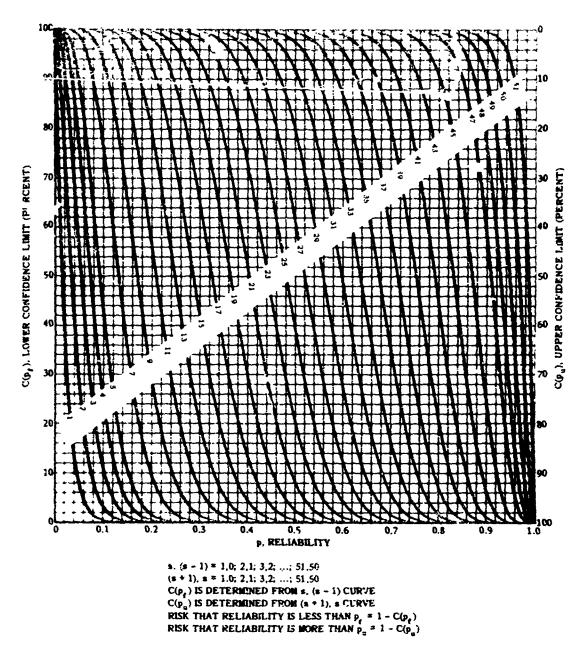
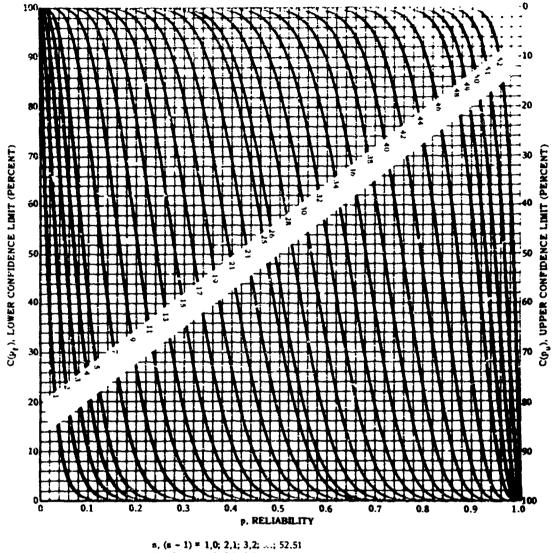


Figure 51. Reliability Curves for n=51. (s numbers on curves; for $p_{\rm U}$, values are 1 less.)



s, (s = 1) = 1,0; 2,1; 3,2; ...; 52.51 (s + 1), s = 1.0; 2,1; 3,2; ...; 52,51 $C(p_g)$ IS DETERMINED FROM s, (s = 1) CURVE $C(p_u)$ IS DETERMINED FROM (s + 1), s CURVE RISK THAT RELIABILITY IS LESS THAN p_g = 1 - $C(p_g)$ RISK THAT RELIABILITY IS MORE THAN p_u = 1 - $C(p_u)$

Figure 52. Reliability Curves for n=52. (s numbers on curves; for $p_{\rm ur}$, values are 1 less.)

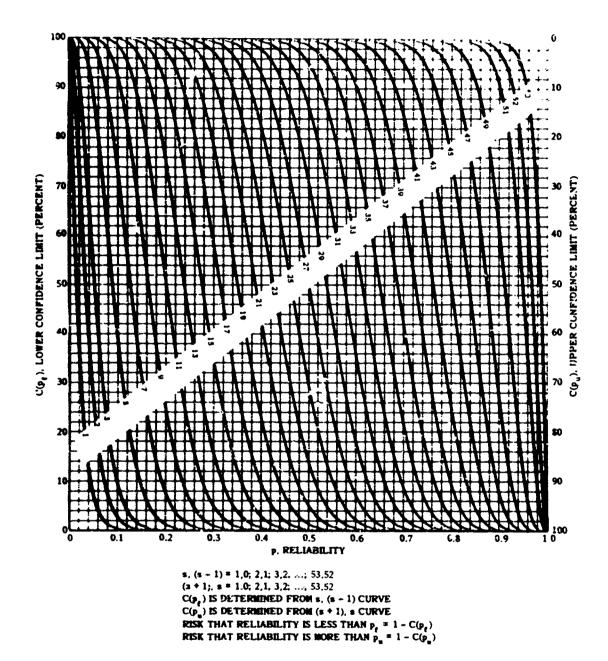


Figure 53. Reliability Curves for n=53. (s numbers on curves; for p_{μ} , values are 1 less.)

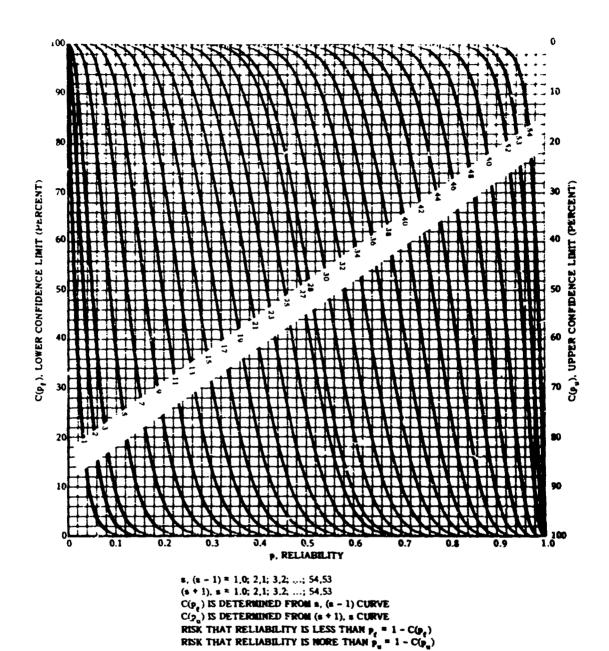
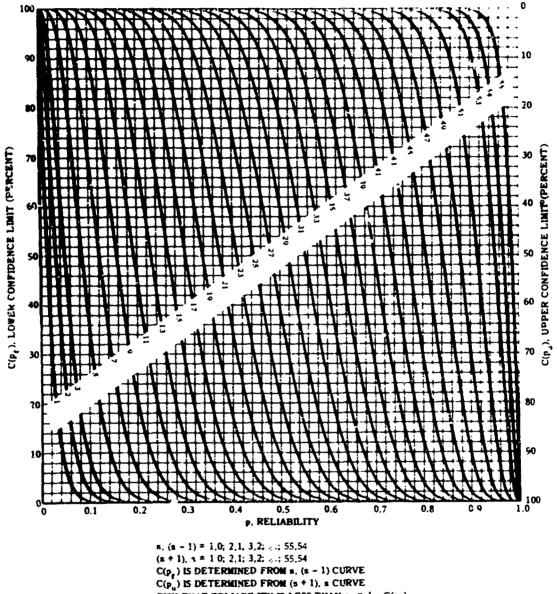


Figure 54. Reliability Curves for n = 54. (a numbers on curves; for p_n , values are 1 less.)



s, (s = 1) = 1,0; 2,1, 3,2; $_{\odot}$; 55,54 (s + 1), s = 1 0; 2,1; 3,2; $_{\odot}$; 55,54 $C(p_g)$ is determined from s, (s = 1) curve $C(p_u)$ is determined from (s + 1), s curve RISK THAT RELIABILITY IS LESS THAN p_g = 1 - $C(p_g)$ RISK THAT RELIABILITY IS MORE THAN p_u = 1 - $C(p_u)$

Figure 55. Reliability Curves for n = 55. (s numbers on curves; for ρ_{μ} , values are 1 less.)

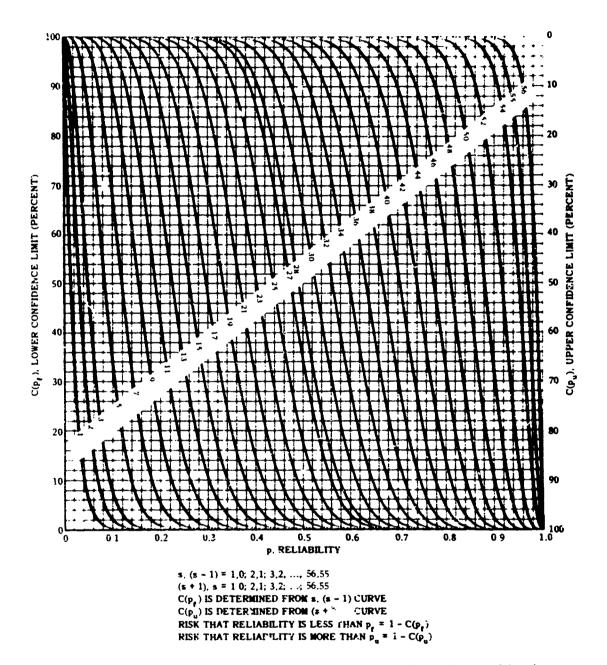
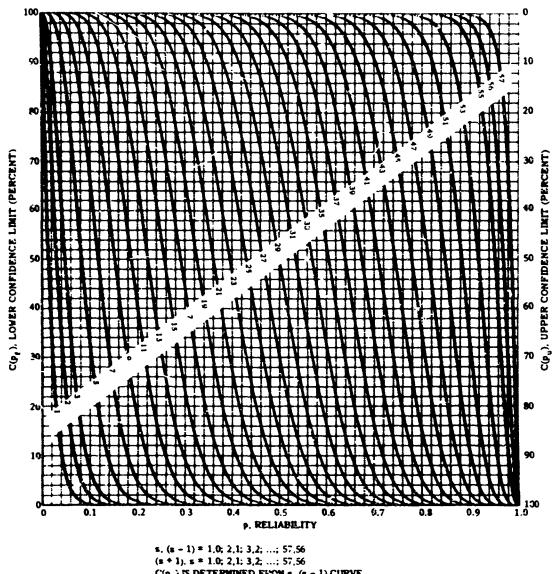


Figure 56. Reliability Curves for n=56. (s numbers on curves; for p_{μ} , values are 1 less.)



s. (s-1) = 1.0; 2.1; 3.2; ...; 57.56 (s+1), s = 1.0; 2.1; 3.2; ...; 57.56 $C(p_g)$ IS DETERMINED FROM s, (s-1) CURVE $C(p_g)$ IS DETERMINED FROM (s+1), s CURVE RISK THAT RELIABILITY IS LESS THAN p_g = 1 - $C(p_g)$ RISK THAT RELIABILITY IS MORE THAN p_g = 1 - $C(p_g)$

Figure 57. Reliability Curves for n=57. (s numbers on curves; for p_{μ} , values are 1 less.)

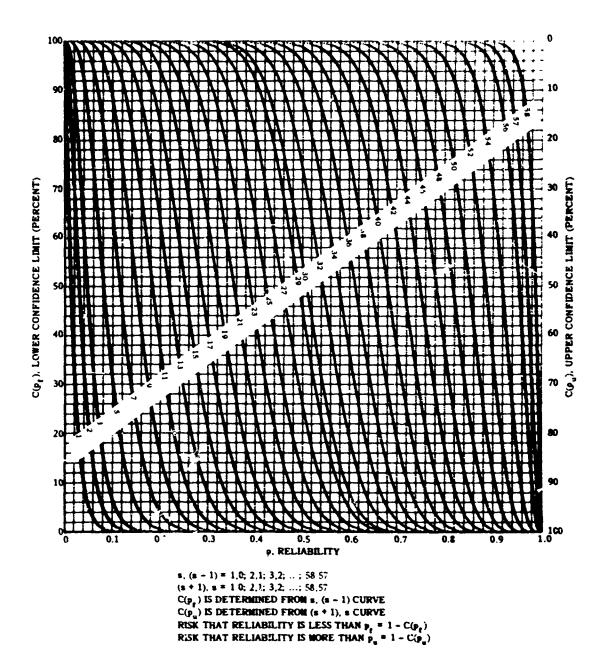


Figure 58. Reliability Curves for n=58. (s numbers on curves; for p_{ij} , values are 1 less.)

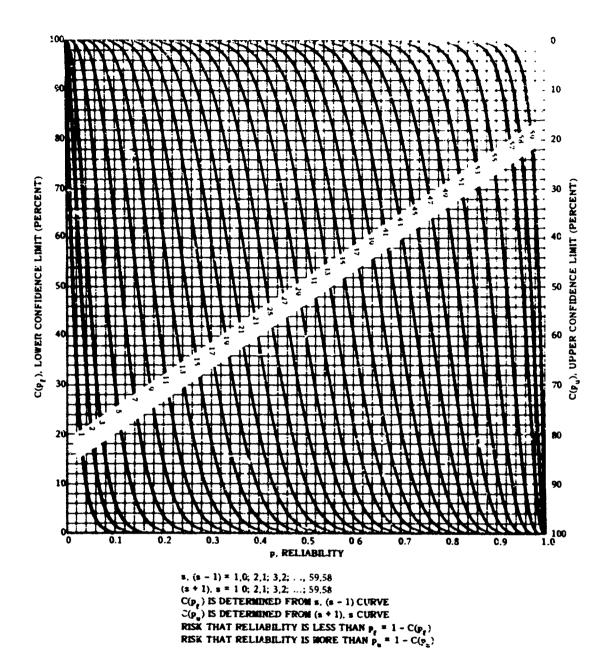
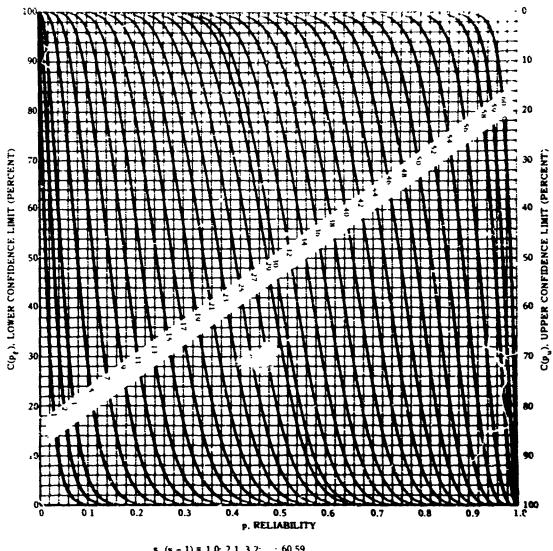
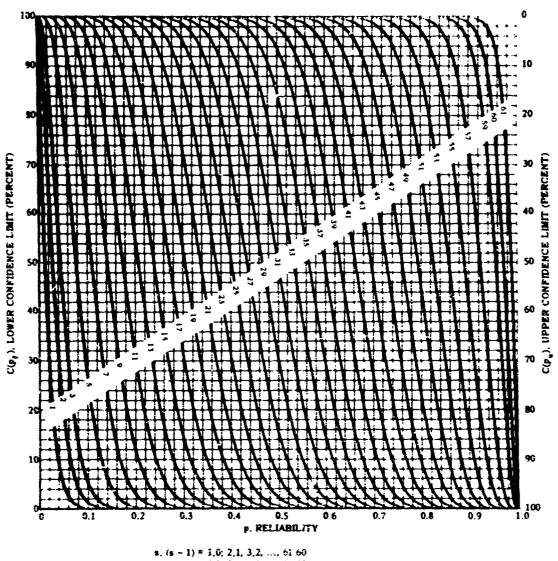


Figure 59. Reliability Curves for n = 59. (s numbers on curves; for p_{ji} , values are 1 less.)



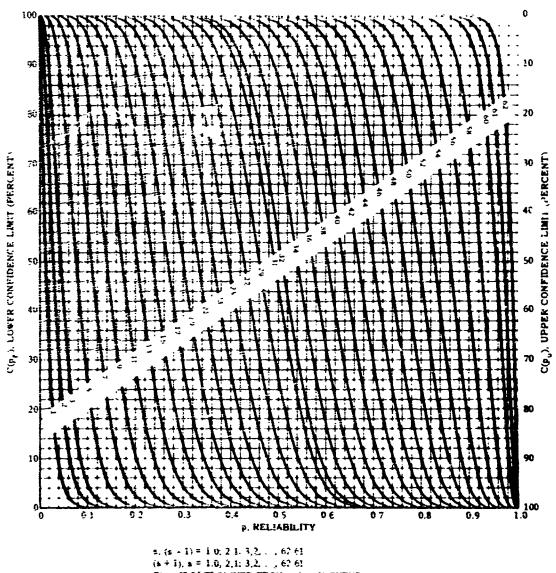
s. $(s-1)=1,0:2,1,3,2;\ldots;60.59$ $(s+1),s=10;2,1,3,2;\ldots;60.59$ $C(p_q)$ is determined from s. (s-1) curve $C(p_q)$ is determined from (s+1),s curve risk that reliability is less than $p_q=1-C(p_q)$ risk that reliability is more than $p_q=1-C(p_q)$

Figure 60. Reliability Curves for n=60. (s numbers on curves; for p_{ij} , values are 1 less.)



s. (s-1)=1,0;2,1,3,2,...,61.60 (s+1),s=1.0;2,1;3,2;...,61.60 $C(p_g)$ is determined from s. (s-1) curve $C(p_g)$ is determined from (s+1),s curve risk that peliability is less than $p_g=1-C(p_g)$ risk that reliability is more than $p_g=1-C(p_g)$

Figure 65. Reliability Curves for n=61. (a numbers on curves; for p_{μ} , values are 1 less.)



s. (s-1)=1 u, 21,3,2,...,67 ft (s+1), s=1 u, 21,3,2,...,67 ft $C(c_g:B)$ determined from s,(s+1) curve $C(\rho_g)$ is determined from (s+1), s curve fix that reliability is less than $\rho_g=1-C(\rho_g)$ risk that reliability is more than $\rho_g=1-C(\rho_g)$

Figure 62. Reliability Curves for n=62. (s numbers on curves; for σ_{u} , values are 1 less.)

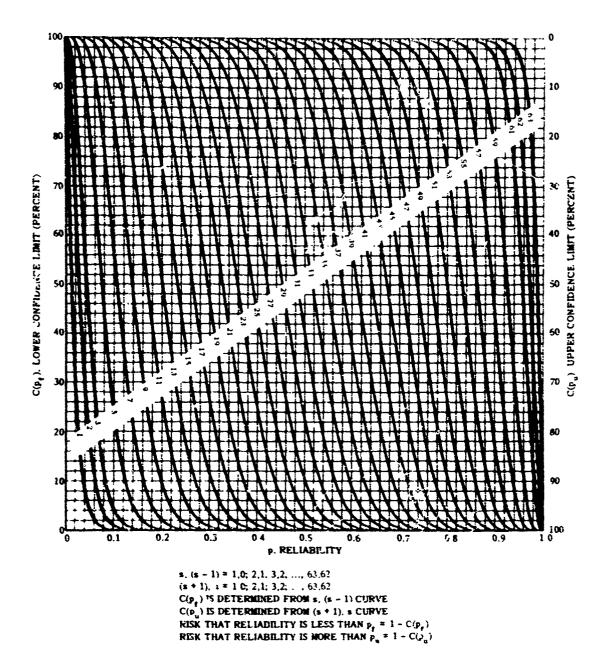
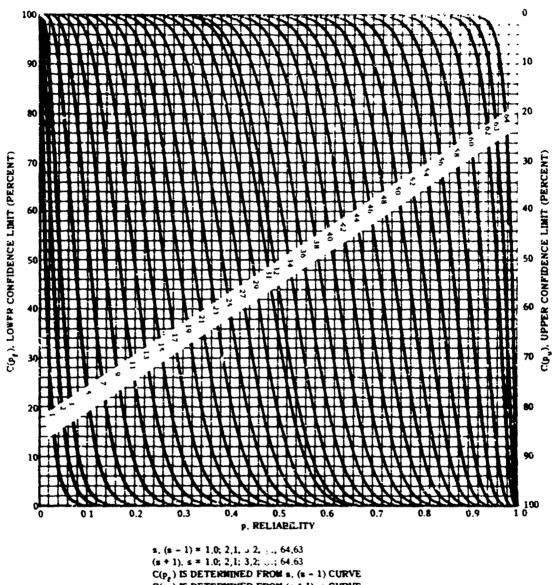
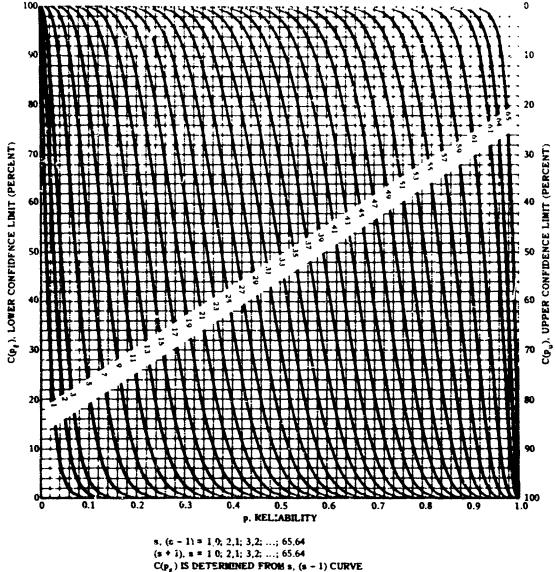


Figure 63. Reliability Curves for $n \approx 63$. (s numbers on curves; for p_u , values are 1 less.)



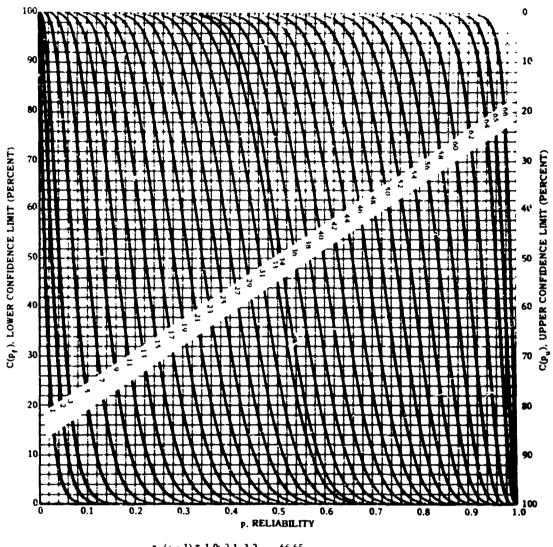
 $C(\rho_g)$ is determined from (s+1), a curve risk that reliability is less than $\rho_g=1-C(\rho_g)$ risk that reliability is more than $\rho_g=1-C(\rho_g)$

Figure 64 Reliability Curves for n = 64. (s numbers on curves; for p_{ij} , values are 1 less.)



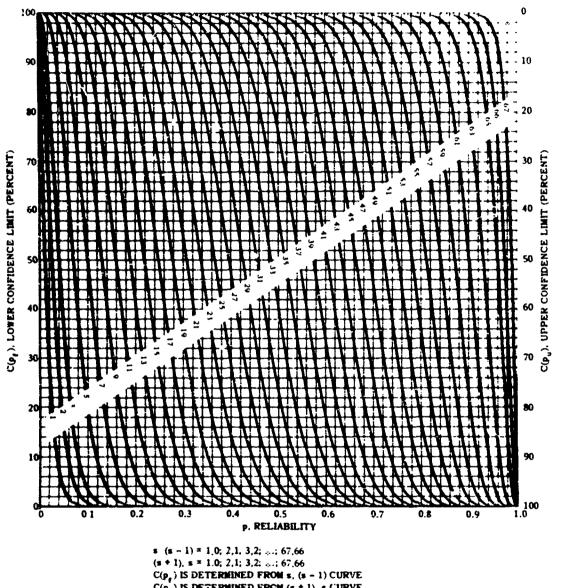
s, (c-1) = 1.9, 2,1; 3,2; ...; 65.64 (s+1), s=10; 2,1; 3,2; ...; 65.64 $C(p_g)$ is determined from s, (s-1) curve $C(p_u)$ is determined from (s+1), s curve risk that reliability is less than $p_g = 1 - C(p_g)$ risk that reliability is more than $p_g = 1 - C(p_g)$

Figure 65. Reliability Curves for n=65. (a numbers on curves; for p_{μ} , values are 1 less.)



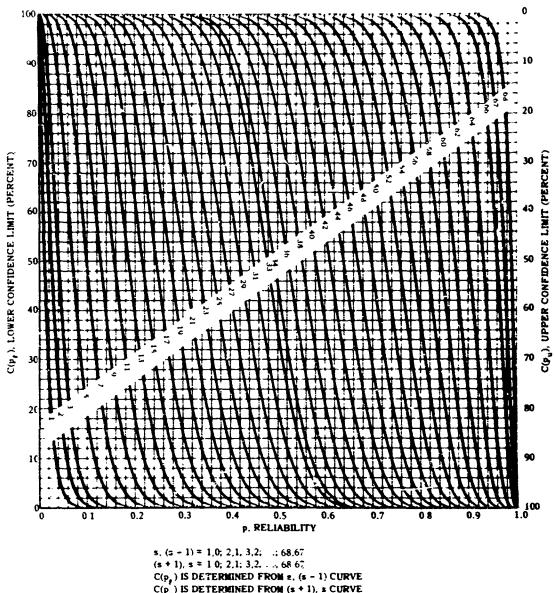
s. (s-1) = 1.0; 2.1, 3.2, ... 66.65 (s+1), s = 1.0; 2.1, 3.2, ..., 66.65 $C(p_q)$: IS DETERMINED FROM s. (s-1) CURVE $C(p_u)$ IS DETERMINED FROM (s+1), s CURVE RISK THAT RELIABILITY IS LESS THAN p_q = 1 - $C(p_q)$ RISK THAT RELIABILITY IS MORE THAN p_q = 1 - $C(p_q)$

Figure 66. Reliability Curves for n = 66. (s numbers on curves; for p_{u^2} values are 1 less.)



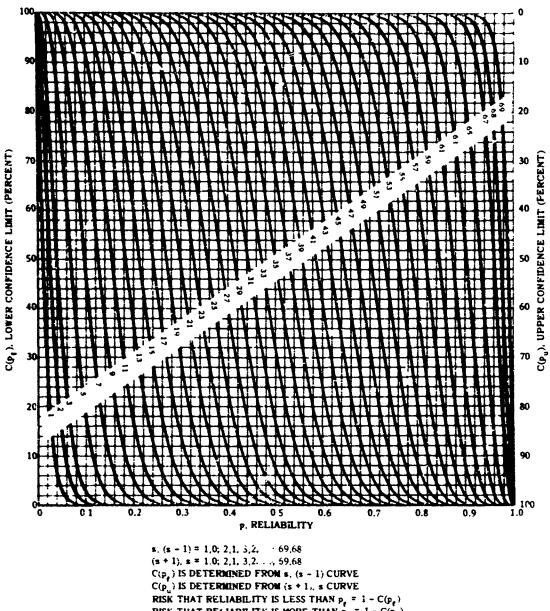
s (s = 1) = 1,0; 2,1, 3,2; \dots ; 67,66 (s + 1), s = 1.0; 2,1; 3,2; \dots ; 67,66 $C(p_g)$ IS DETERMINED FROM s, (s = 1) CURVE $C(p_g)$ IS DETERMINED FROM (s + 1), s CURVE RISK THAT RELIABILITY IS LESS THAN p_g = 1 - $C(p_g)$ RISK THAT RELIABILITY IS MORE THAN p_u = 1 - $C(p_u)$

Figure 67. Reliability Curves for n=67. (s numbers on curves; for ρ_{μ} , values are 1 less.)



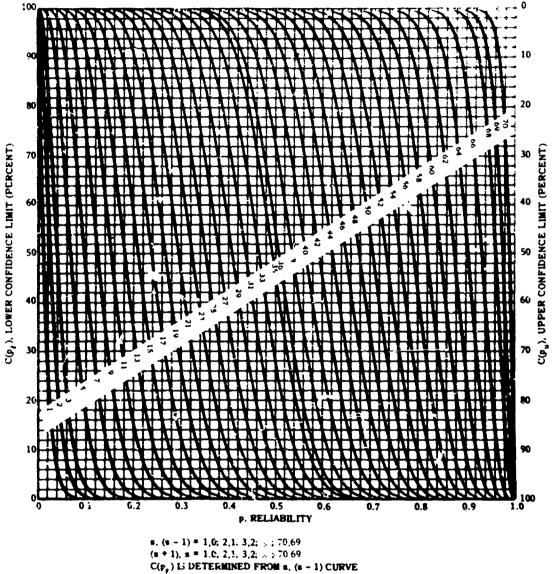
s, (s+1)=1.0; 2.1, 3.2; ..; 68.67 (s+1), s=1.0; 2.1; 3.2, ..., 68.67, $C(p_g)$ IS DETERMINED FROM 2, (s-1) CURVE $C(p_u)$ IS DETERMINED FROM (s+1), x CURVE RISK THAT RELIABILITY IS LESS THAN $p_g=1-C(p_g)$ RISK THAT RELIABILITY IS MORE THAN $p_g=1-C(p_g)$

Figure 68. Reliability Curves for n = 68. (s numbers on curves; for p_u , values are 1 less.)



 $C(p_u)$ is determined from (s + 1), s curve RISK THAT RELIABILITY IS LESS THAN $p_g = 1 - C(p_g)$ RISK THAT RELIABILITY IS MORE THAN $p_u = 1 - C(p_g)$

Figure 69. Reliability Curves for n=69. (s numbers on curves; for $p_{\underline{u}}$, values are 1 less.)



s, (s = 1) = 1,0; 2,1, 3,2; $_{\odot}$; 70,69 (s + 1), s = 1.0; 2,1, 3,2; $_{\odot}$; 70.69 $C(p_g)$ L3 DETERMINED FROM s, (s = 1) CURVE $C(p_u)$ IS DETERMINED FROM (s + 1), s CURVE RISK THAT RELIABILITY IS LESS THAN p_g = 1 = $C(p_g)$ RISK THAT RELIABILITY IS MORE THAN p_u = 1 = $C(p_u)$

Figure 70. Reliability Curves for n = 70. (s numbers on curves; for p_{μ} , values are 1 less.)

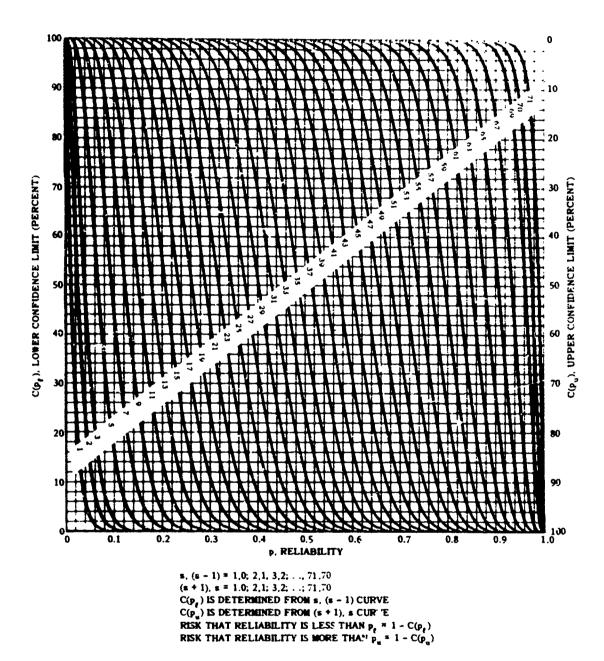
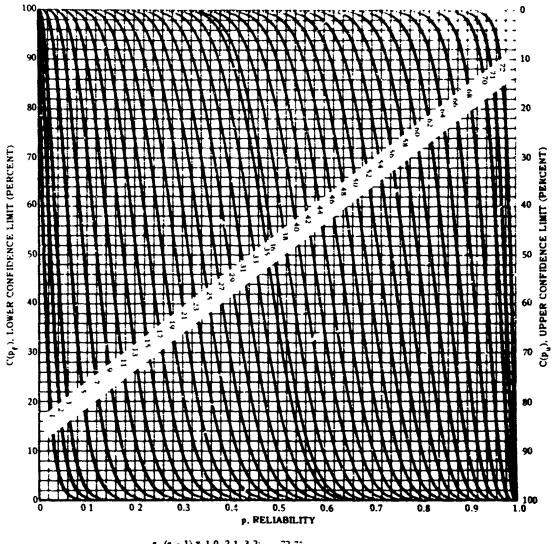
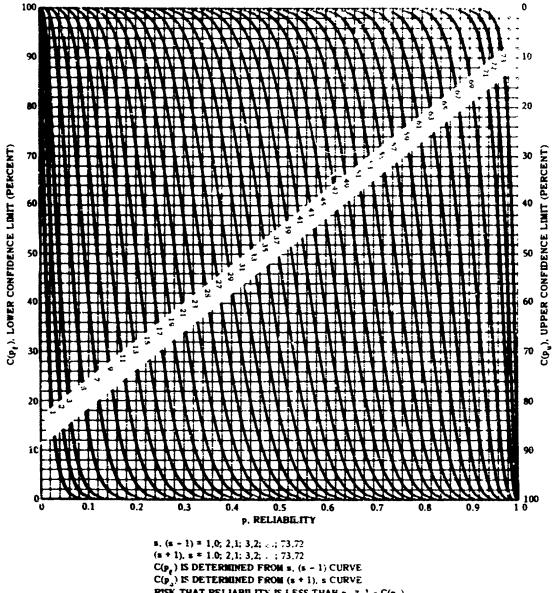


Figure 71. Reliability Curves for n = 71. (s numbers on curves; for p_u , values are 1 less.)



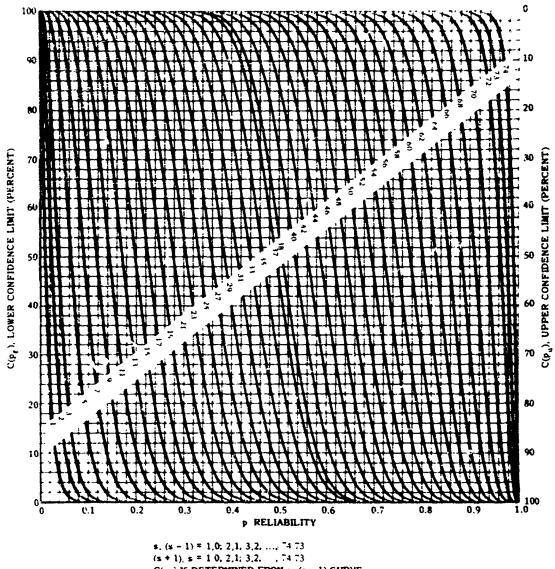
s, $(s-1)=1,0,2,1,3,2;\ldots,72,71$ $(s+1),s=1.0;2,1;3,2;\ldots;72,71$ $C(\rho_g)$ IS DETERMINED FROM s, (s-1) CURVE $C(\rho_g)$ IS DETERMINED FROM (s+1),s CURVE RISK THAT RELIABILITY IS LESS THAN $\rho_g=1-C(\rho_g)$ RISK THAT RELIABILITY IS MORE THAN $\rho_g=1-C(\rho_g)$

Figure 72. Reliability Curves for n = 72. (s numbers on curves; for p_u , values are 1 less.)



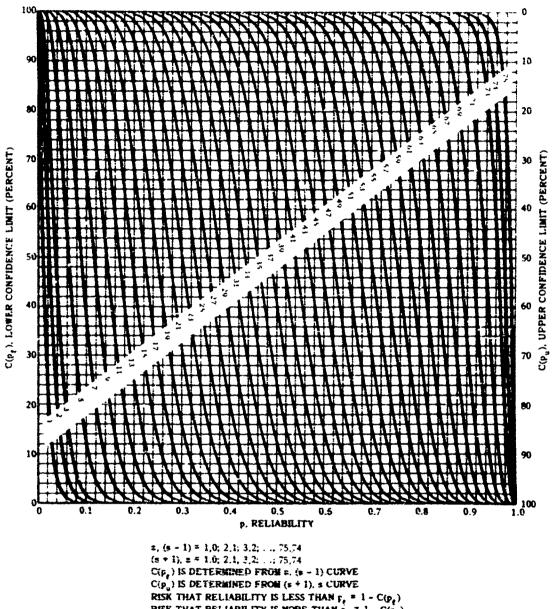
 $C(p_s)$ is determined from (s+1), s curve RISK THAT RELIABILITY IS LESS THAN $p_s = 1 - C(p_t)$ RISK THAT RELIABILITY IS MORE THAN $p_u = 1 - C(p_u)$

Figure 73. Reliability Curves for n=73. (a numbers on curves; for $p_{\rm u}$, values are 1 less.)



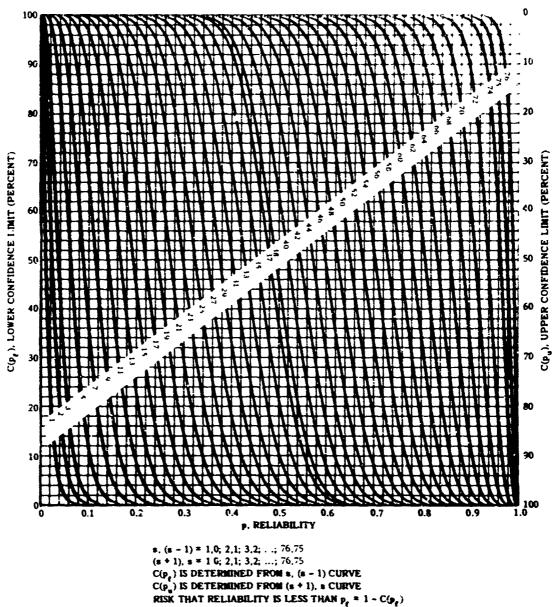
s, (s-1) = 1,0; 2,1; 3,2; ..., 74.73 (s+1), s=1.0, 2,1; 3,2; ..., 74.73 $C(p_g)$ is determined from s, (s-1) curve $C(p_u)$ is determined from (s+1), s curve RISK THAT RELIABILITY is less than $p_g = 1 - C(p_g)$ RISK THAT RELIABILITY is more than $p_u = 1 - C(p_u)$

Figure 74. Reliability Curves for n = 74. (s numbers on curves; for p_{μ} , values are 1 less.)



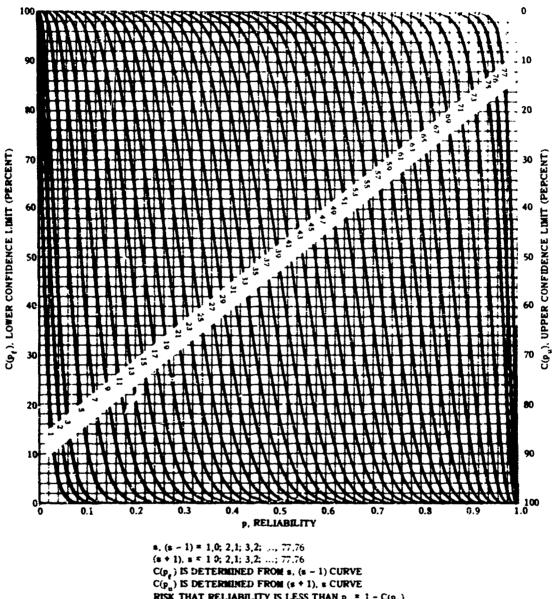
RISK THAT RELIABILITY IS LESS THAN $p_e = 1 - C(p_e)$ RISK THAT RELIABILITY IS MORE THAN $p_u = 1 - C(p_u)$

Figure 75. Reliability Curves for n \approx 75. (s numbers on curves; for $p_{\mu\nu}$ values are 1 less.)



RISK THAT RELIABILITY IS LESS THAN $p_e = 1 - C(p_e)$ RISK THAT RELIABILITY IS MORE THAN $p_u = 1 - C(p_u)$

Figure 76. Reliability Curves for n = 76. (a numbers on curves; for p_{ij} , values are 1 less.)



RISK THAT RELIABILITY IS LESS THAN $p_e = 1 - C(p_e)$ RISK THAT RELIABILITY IS MORE THAN $p_u = 1 - C(p_u)$

Figure 77. Reliability Curves for n = 77. (s numbers on curves; for p_{ij} , values are 1 less.)

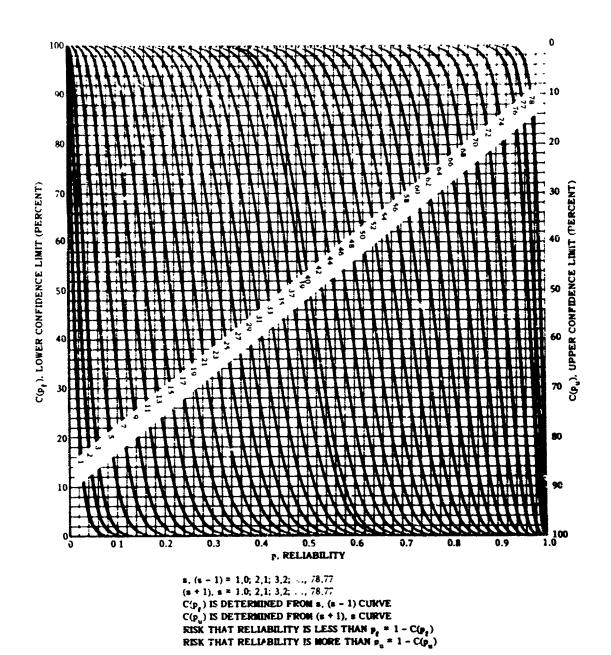
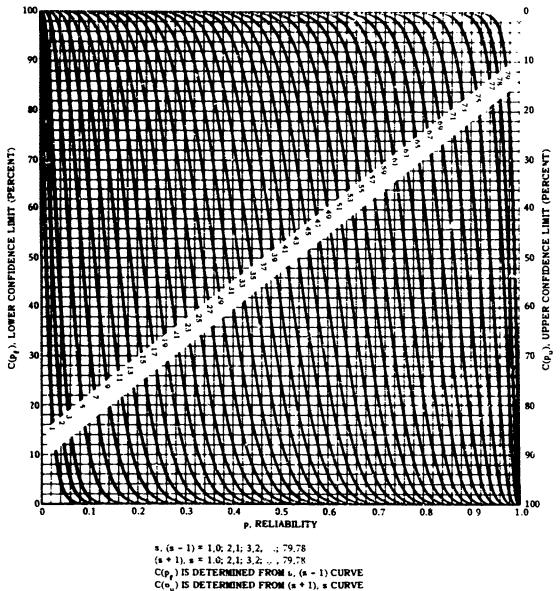


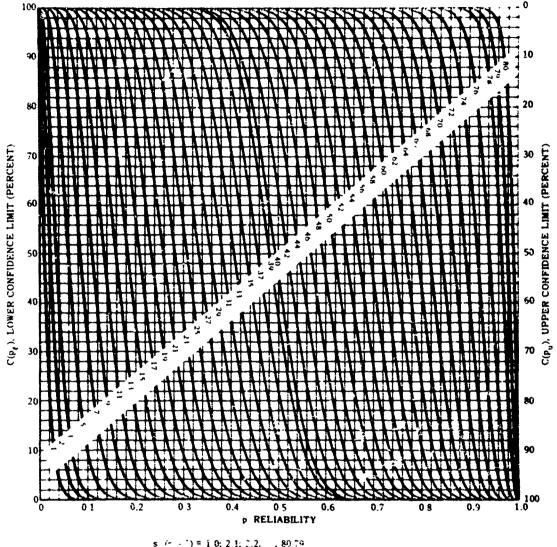
Figure 78. Reliability Curves for n = 78. (s numbers on curves; for $p_{u'}$ values are 1 less.)

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 $C(\rho_g)$ IS DETERMINED FROM s_* (s=1) CURVE $C(\sigma_g)$ IS DETERMINED FROM (s+1), s CURVE RISK THAT RELIABILITY IS LESS THAN $p_p = 1 - (\ 'p_p)$ RISK THAT RELIABILITY IS MORE THAN $p_{\perp} = 1 - C(p_{\parallel})$

Figure 79. Reliability Curves for n = 79. (s numbers on curves; for $n_{\rm u}$, values are 1 less.)

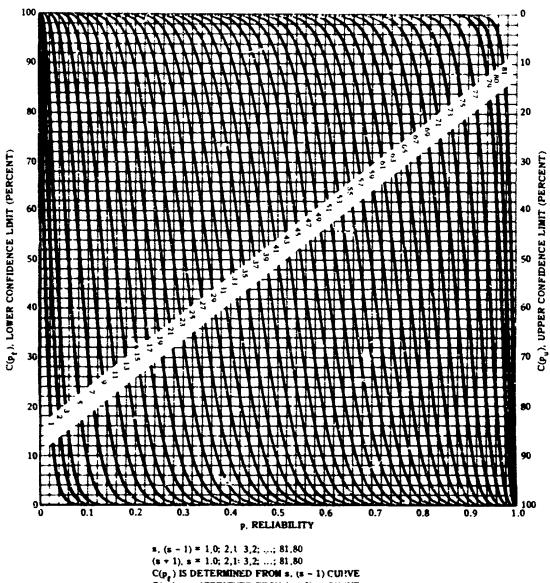


s (r-r')=1.0; 2.1; 3.2; ..., 80.79 (s+1), s=1.0; 2.1; 3.2; ..., 80.79 $C(p_q)$ IS DETERMINED FROM s, (s-1) CURVE $C(p_q)$ IS DETERMINED FROM (s+1), s CURVE RISK THAT RELIABILITY IS LESS THAN $p_q = 1 - C(p_q)$ RISK THAT RELIABILITY IS MORE THAN $p_q = 1 - C(p_q)$

Figure 80. Reliability Curves for n = 80. (a numbers on curves; for p., values are 1 less.)

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 $C(p_q)$ is determined from s, (s - 1) curve $C(p_q)$ is determined from (s + 1), s cu ive risk that reliability is less than $p_q = 1 - C(p_q)$ risk that reliability is more than $p_q = 1 - C(p_q)$

Figure 81. Reviability Curves for n = 81. (s numbers on curves; for p_{μ} , values are 1 less.)

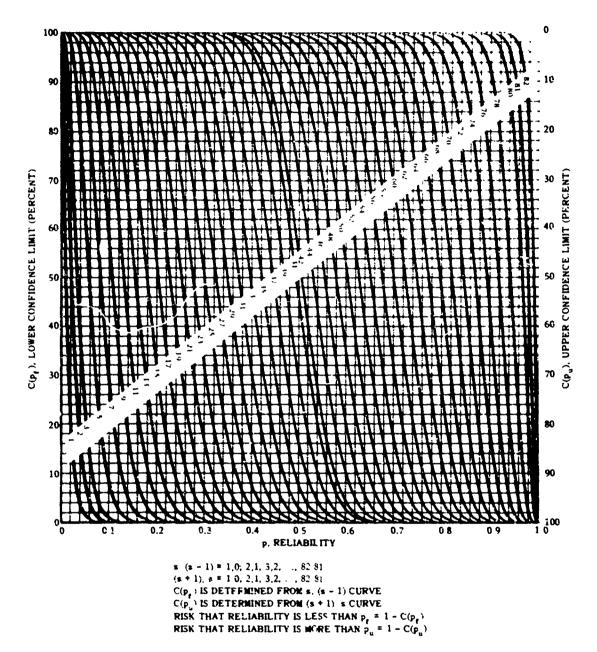


Figure 82. Reliability Curves for n = 82. (s numbers on curves; for p_u, values are 1 less.)

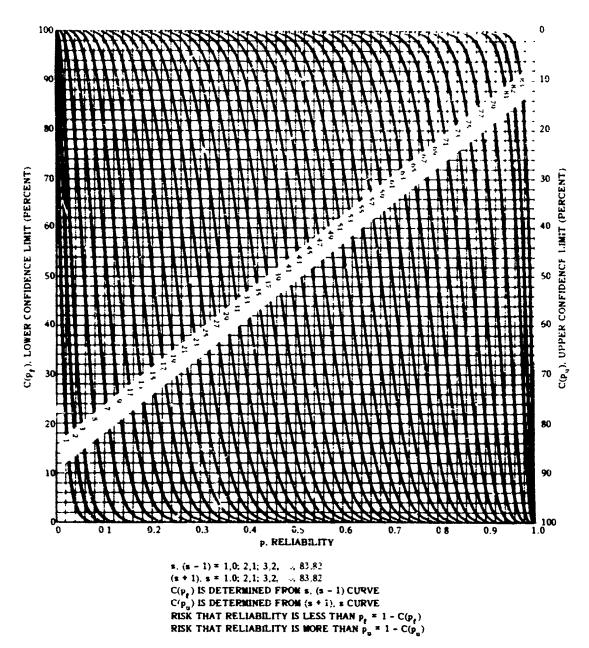


Figure 83. Reliability Curves for n=83. (s numbers on curves; for $p_{u^{\prime}}$ values are 1 less.)

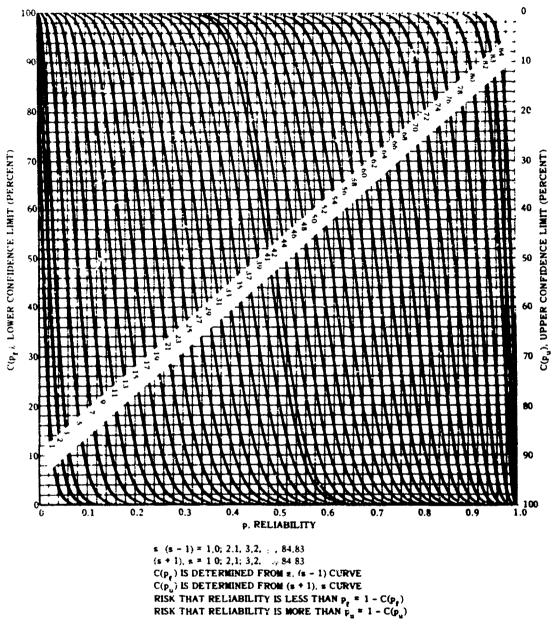


Figure 84. Reliability Curves for n = 84. (s numbers on curves; for $p_{\mu\nu}$ values are 1 tess.)

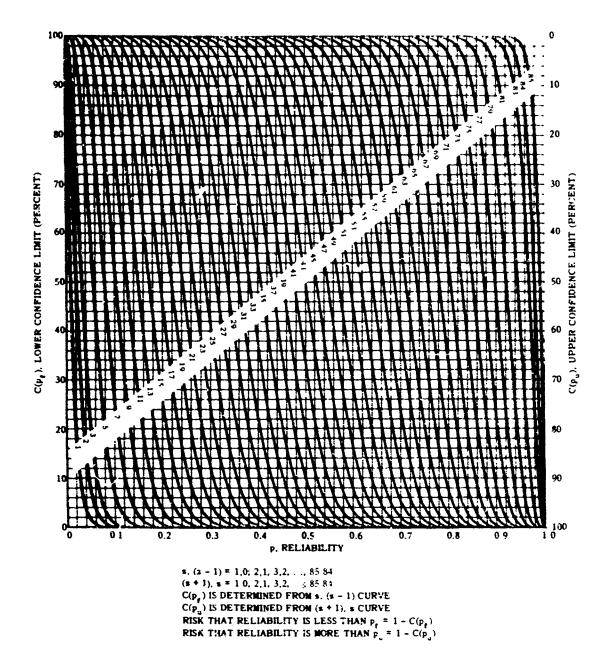
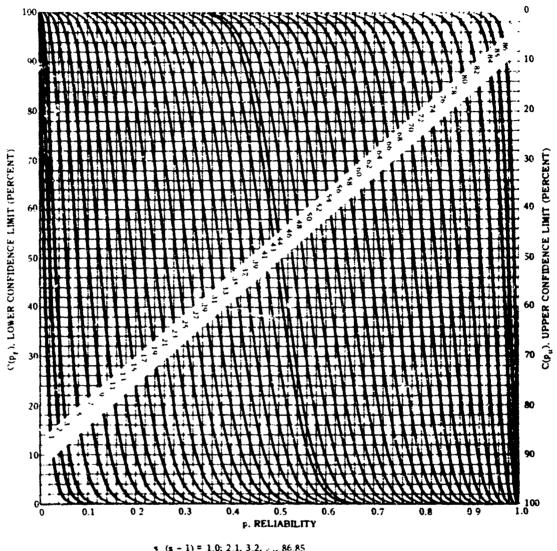
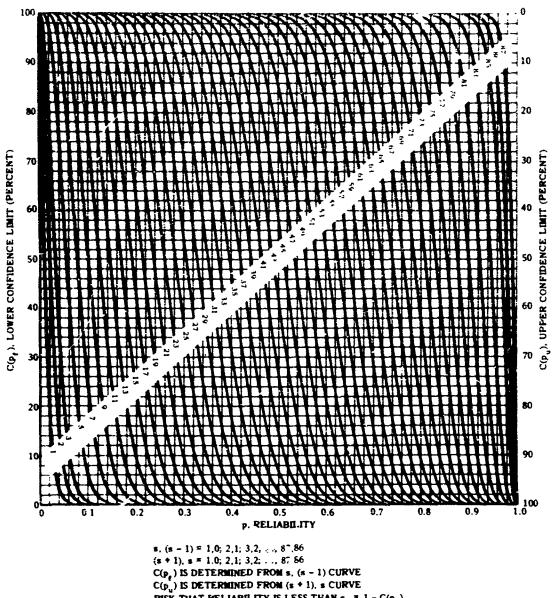


Figure 85. Reliability Curves for n=85. (s numbers on curves; for p_{ij} , values are 1 less.)



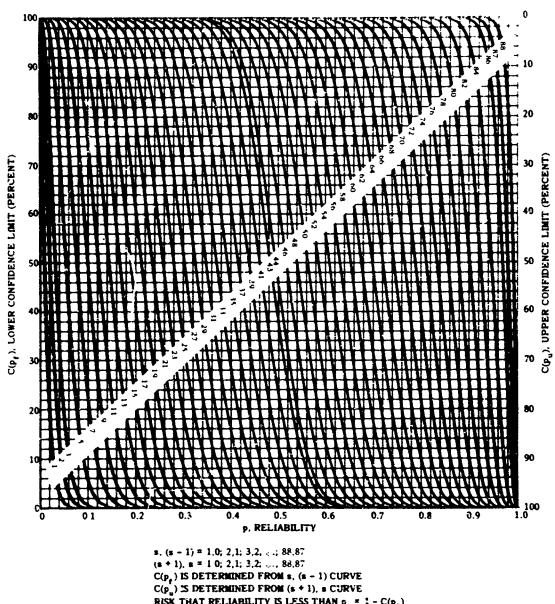
* $(s-1)=1.0; 2.1, 3.2, \ldots, 86.85$ $(s+1), s=1.0; 2.1, 3.2, \ldots, 86.85$ $C(p_e)$ IS DETERMINED FROM s, (s-1) CUPVE $C(p_u)$ IS DETERMINED FROM (s+1), s CURVE RISK THAT RELIABILITY IS LESS THAN $p_e = 1 - C(p_e)$ RISK THAT RELIABILITY IS MORE THAN $p_u = 1 - C(p_g)$

Figure 86. Reliability Curves for n = 86. (s numbers on curves; for p_{μ} , values are 1 less.)



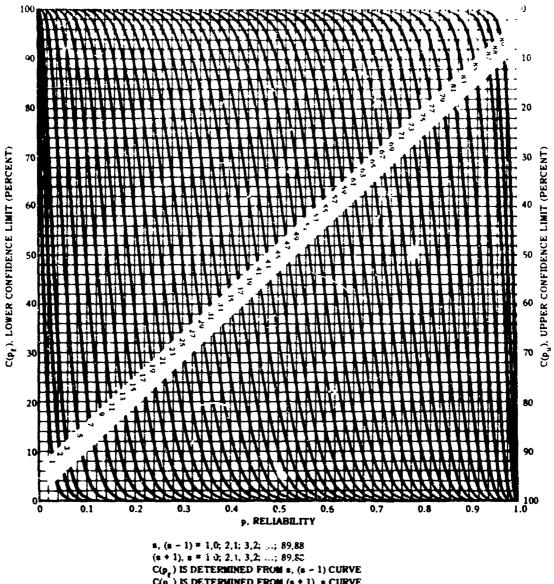
 $C(p_q)$ is determined from s. (s-1) curve $C(p_q)$ is determined from (s+1), s curve risk that reliability is less than $p_q = 1 - C(p_q)$ risk that reliability is more than $p_q = 1 - C(p_q)$

Figure 87. Reliability Curves for n=87. (s numbers on curves; for $p_{\rm u}$, values are 1 less.)



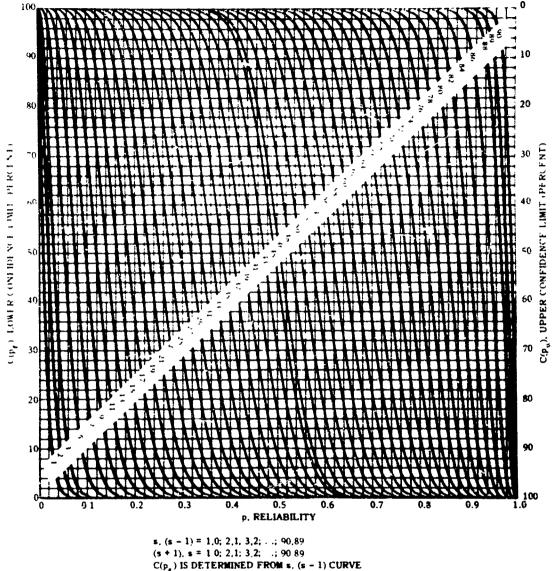
RISK THAT RELIABILITY IS LESS THAN $p_q = 1 - C(p_q)$ RISK THAT RELIABILITY IS MORE THAN $p_u = 1 - C(p_u)$

Figure 88. Reliability Curves for n = 88. (s numbers on curves; for p_{ij} , values are 1 less.)



 $C(p_q)$ is determined from (s + 1), s curve RISK THAT RELIABILITY IS LESS THAN $p_q = 1 - C(p_q)$ RISK THAT RELIABILITY IS MORE THAN $p_q = 1 - C(p_q)$

Figure 89. Reliability Curves for n = 89. (s numbers on curves; for $p_{\rm u}$, values are 1 less.)



s, (s-1)=1.0; 2,1, 3,2; ...; 90,89 (s+1), s=1.0; 2,1; 3,2; ...; 90.89 $C(p_g)$ IS DETERMINED FROM s, (s-1) CURVE $C(p_u)$ IS DETERMINED FROM (s+1), s CURVE RISK THAT RELIABILITY IS LESS THAN $p_g=1-C(p_g)$ RISK THAT RELIABILITY IS MORE THAN $p_u=1-C(p_u)$

Figure 90. Reliability Curves for n \pm 90. (s numbers on curves; for $p_{_{\boldsymbol{U}}}$, values are 1 less.)

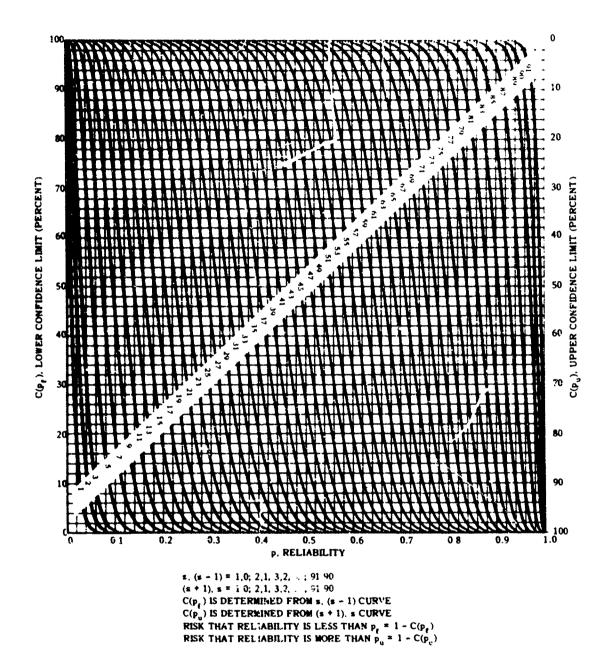


Figure 91. Reliability Curves for n = 91. (s numbers on curves; for p_{ij} , values are 1 less.)

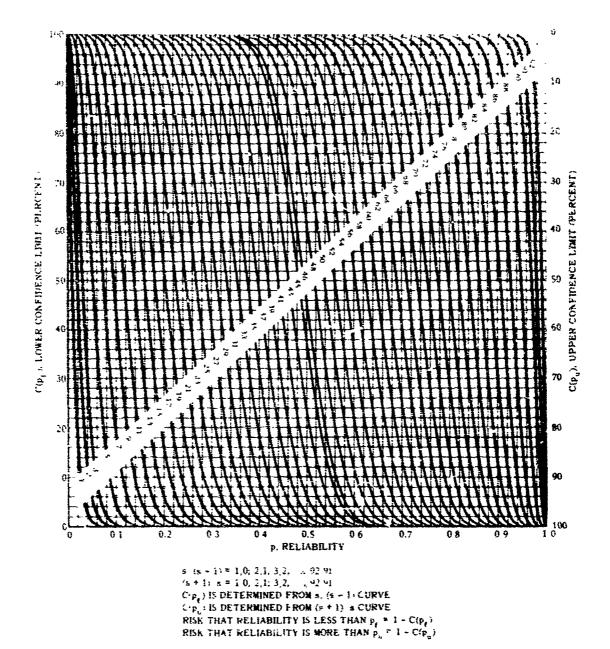


Figure 92. Reliability Curves for n = 92. (s numbers on curves; for p_{ij} , values are 1 less.)

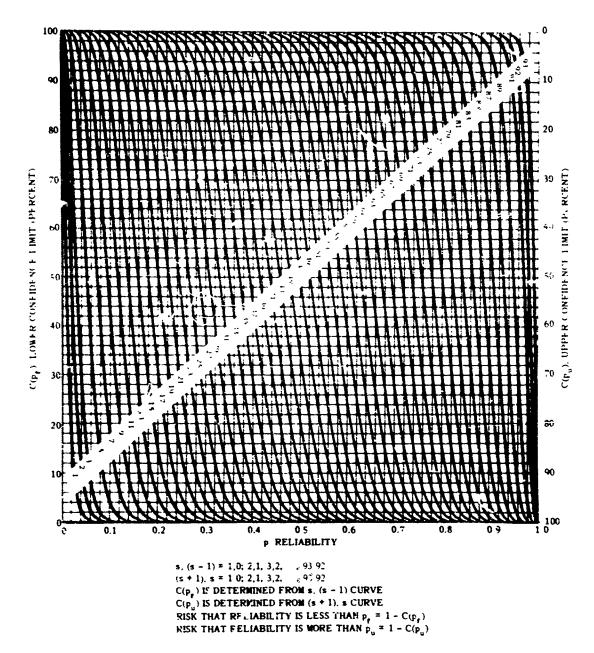
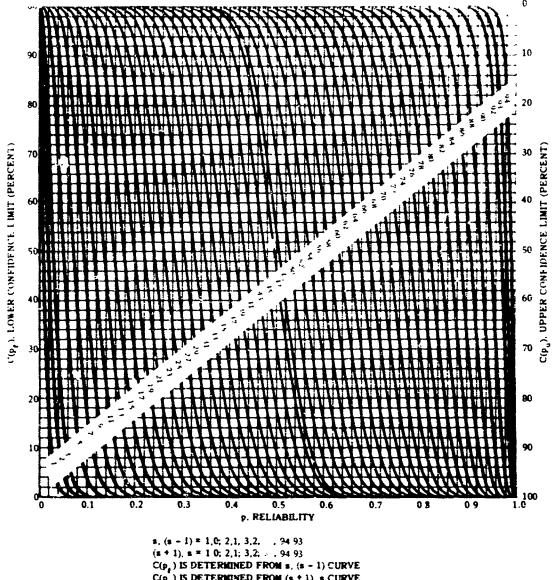


Figure 73. Reliability Curves or n = 93. (s numbers on curves; for $p_{\rm ur}$ values are 1 tess $^{\circ}$



 $C(p_q)$ is determined from (s+1) a curve RISK THAT RELIABILITY IS LESS THAN $p_q = 1 - C(p_q)$ RISK THAT RELIABILITY IS MORE THAN $p_q = 1 - C(p_q)$

Figure 94. Reliability Curves for n = 94. (s numbers on curves; for p_{u} , values are 1 less.)

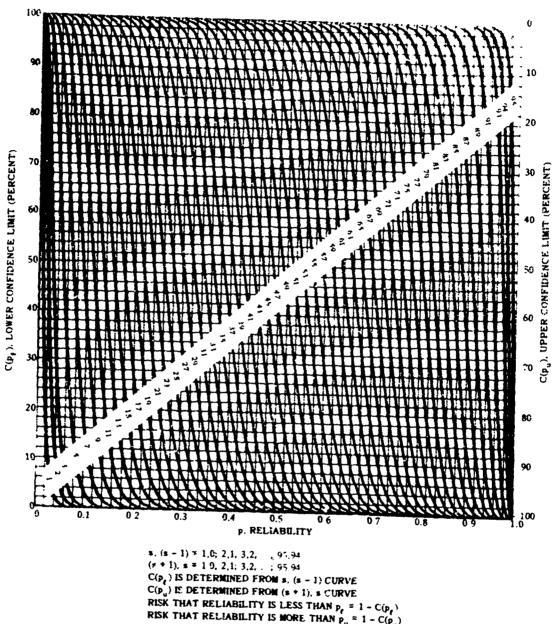
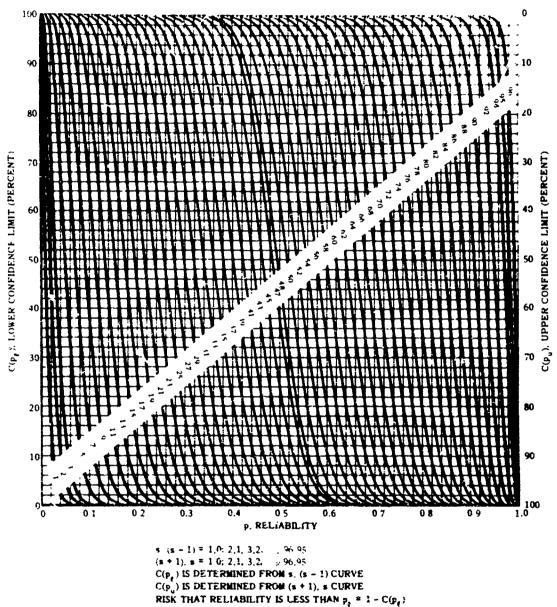
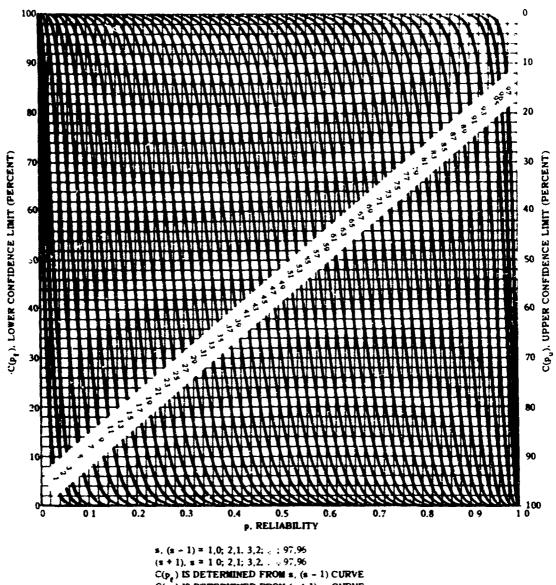


Figure 95. Reliability Curves for n = 95. (s numbers on curves; for p_{ij} , values are 1 less.)



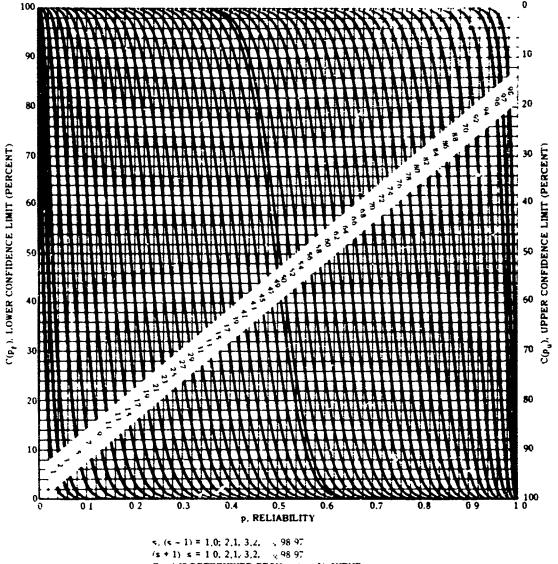
RISK THAT RELIABILITY IS LESS THAN $p_g = 1 - C(p_g)$ RISK THAT RELIABILITY IS MORE THAN $p_g = 1 - C(p_g)$

Figure 96. Reliability Curves for n \approx 96. (s numbers on curves; for p_{ij} , values are 1 less.)



 $C(p_q)$ is determined from (s+1), s curve $C(p_q)$ is determined from (s+1), s curve risk that reliability is less than $p_q = 1 - C(p_q)$ risk that reliability is more than $p_q = 1 - C(p_q)$

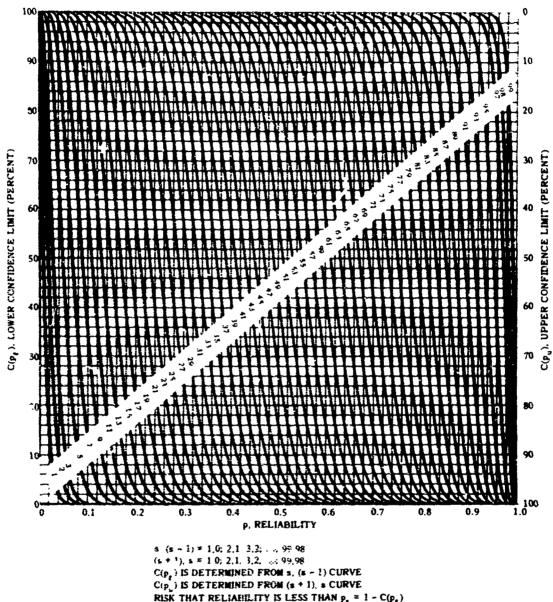
Figure 97. Reliability Curves for n=97. (s numbers on curves; for $p_{\rm ur}$ values are 1 less.)



s, (s+1)=1.0; 2.1, 3.2, ..., 98 97 (s+1) s = 1 0, 2.1, 3.2, ..., 98 97 $C(p_g)$ IS DETERMINED FROM s, (s+1) curve $C(p_u)$ IS DETERMINED FROM (s+1) s CURVE RISK THAT RELIABILITY IS LESS THAN $p_g=1-C(p_g)$ RISK THAT RELIABILITY IS MORE THAN $p_u=1-C(p_g)$

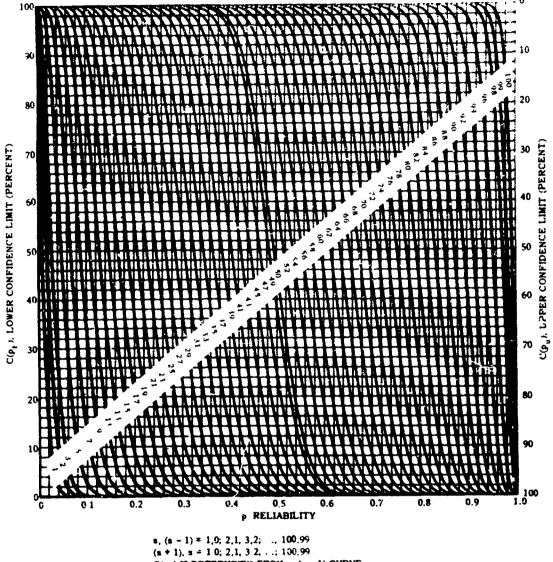
Figure 98. Reliability Curves for n=98. (s numbers on curves; for $p_{\rm u}$, values are 1 less.)

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s (s-1) = 1.0; 2.1 - 3.2; ..., 99.98 (s+1), s=1.0; 2.1, 3.2, ..., 99.98 $C(p_g)$ IS DETERMINED FROM s, (s-1) CURVE $C(p_u)$ IS DETERMINED FROM (s+1), s CURVE RISK THAT RELIABILITY IS LESS THAN $p_g = 1 - C(p_g)$ RISK THAT RELIABILITY IS MORE THAN $p_u = 1 - C(p_u)$

Figure 99. Reliability Curves for n = 99. (s numbers on curves; for p_{μ} , values are 1 less.)



s, (s-1) = 1.0; 2.1, 3.2; ... 100.99 (s+1), s=10; 2.1, 3.2, ...; 100.99 $C(p_g)$ IS DETERMINED FROM s, (s-1) CURVE $C(p_u)$ IS DETERMINED FROM (s+1), s CURVE RISK THAT RELIABILITY IS LESS THAN $p_g = 1 - C(p_g)$ RISK THAT RELIABILITY IS MORE THAN $p_u = 1 - C(p_u)$

Figure 100. Reliability Curves for n = 100. (s numbers on curves; for ρ_{ij} , values are 1 less.)

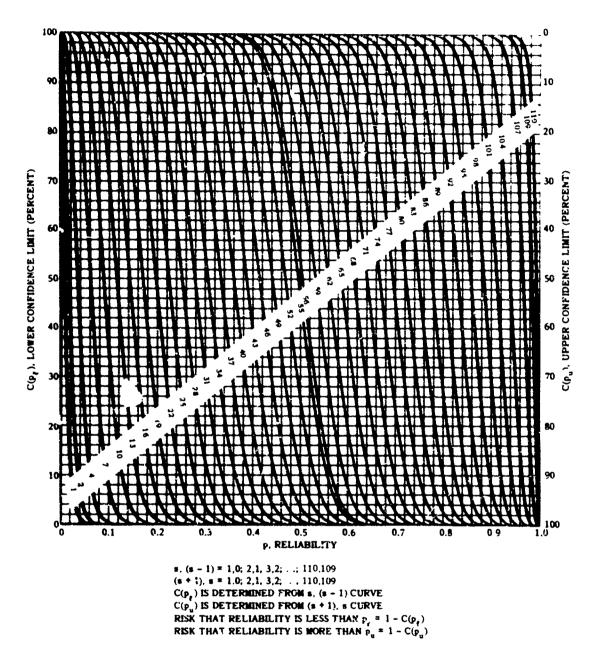
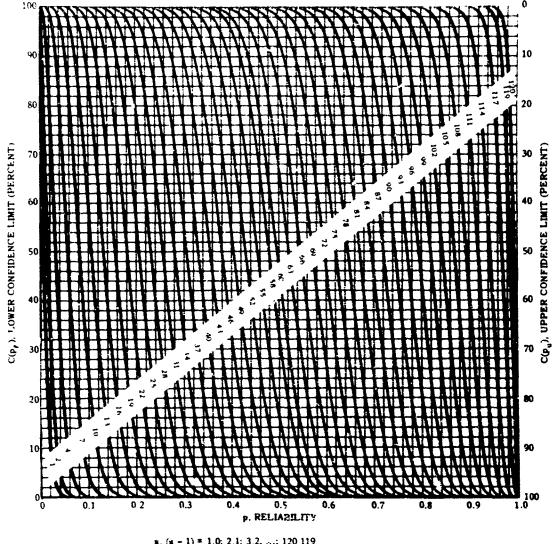


Figure 101. Reliability Curves for n=110. (s numbers on curves; for $p_{\mu^{\prime}}$ values are 1 less.)



s. (s-1) = 1.0; 2.1; 3.2. ...; 120,119 (s+1). s = 1 0; 2.1; 3.2. ...; 120,119 $C(p_g)$ IS DETERMINED FROM s. (s-1) CURVE $C(p_u)$ IS DETERMINED FROM (s+1). s CURVE RISK THAT RELIABILITY IS LESS THAN p_g = 1 - $C(p_g)$ RISK THAT RELIABILITY IS MORE THAN p_u = 1 - $C(p_g)$

Figure 102. Reliability Curves for n=120. (s numbers on curves; for $p_{\rm u}$, values are 1 less.)

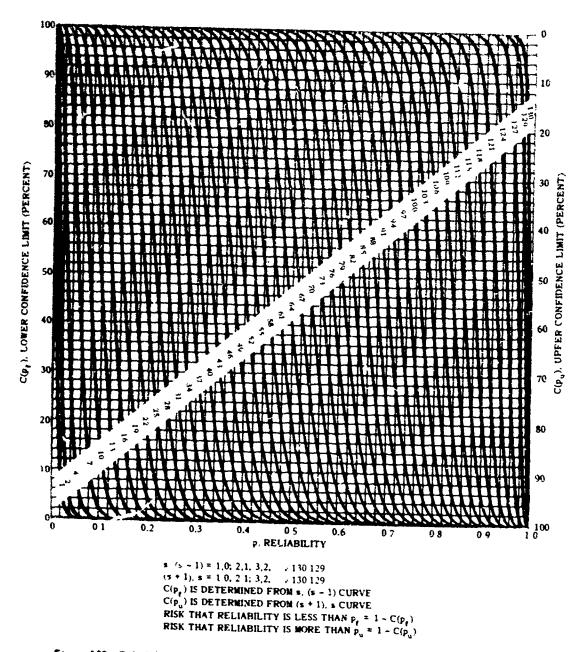
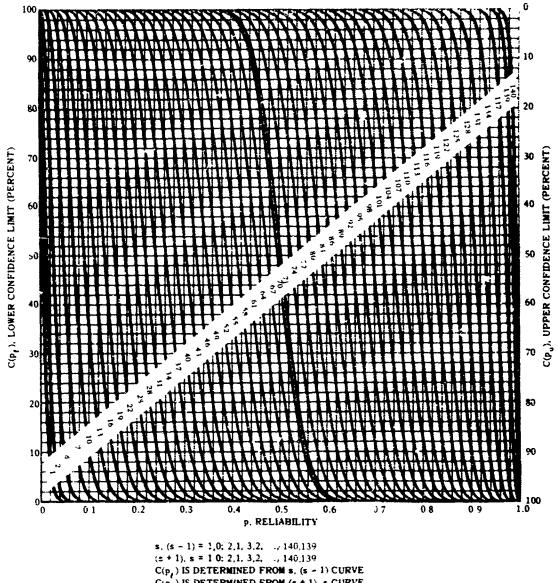
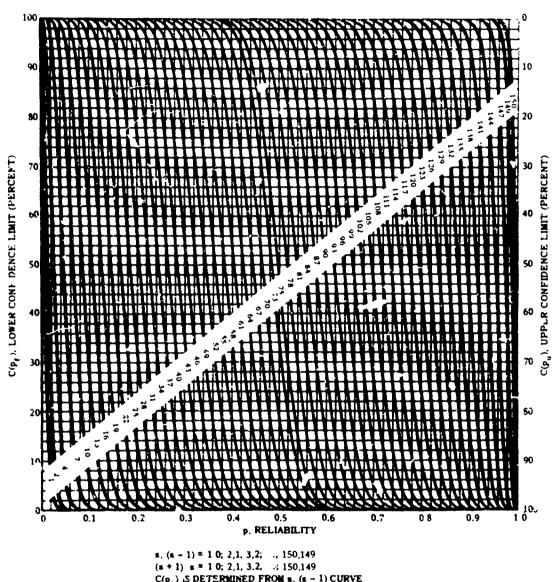


Figure 103. Reliability Curves for n=130. (s numbers on curves; for $p_{_{\boldsymbol{U}}}$, values are 1 less.)



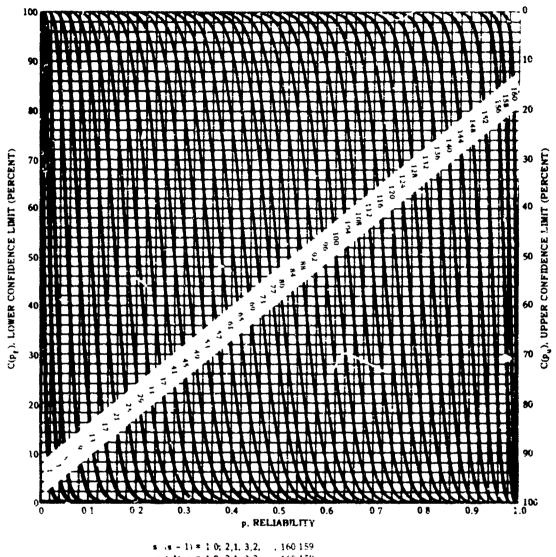
 $C(p_e)$ is determined from s. (s-1) curve $C(p_e)$ is determined from (s+1), s curve risk that reliability is less than $p_e = 1 - C(p_e)$ risk that reliability is more than $p_e = 1 - C(p_e)$

Figure 104. Reliability Curves for n = 140. (s numbers on curves; for p_{ij} , values are 1 less.)



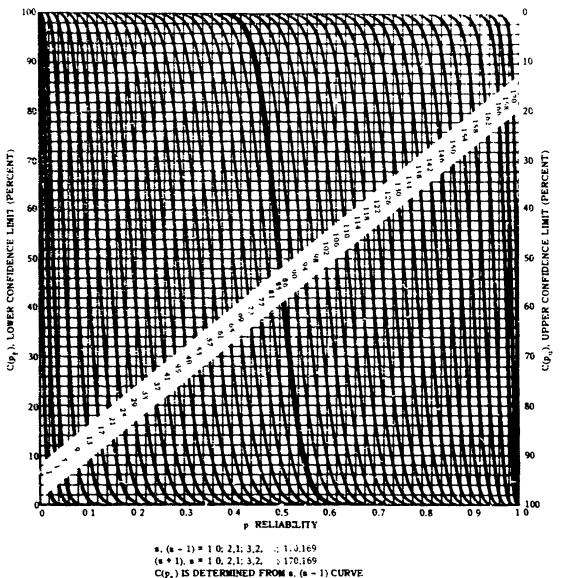
s. (s-1)=1 0; 2.1, 3.2; ..., 150.149 (s+1)=1 0; 2.1, 3.2, ...; 150.149 $C(p_q)$.S DETERMINED FROM s. (s-1) CURVE $C(p_u)$ IS DETERMINED FROM (s+1), s CURVE RISK THAT RELIABILITY IS LESS THAN $p_q=1-C(p_q)$ RISK THAT RELIABILITY IS MORE THAN $p_q=1-C(p_q)$

Figure 105. Reliability Curves for n=150. (s numbers on curves; for $p_{_{\rm U}}$, values are 1 less.)



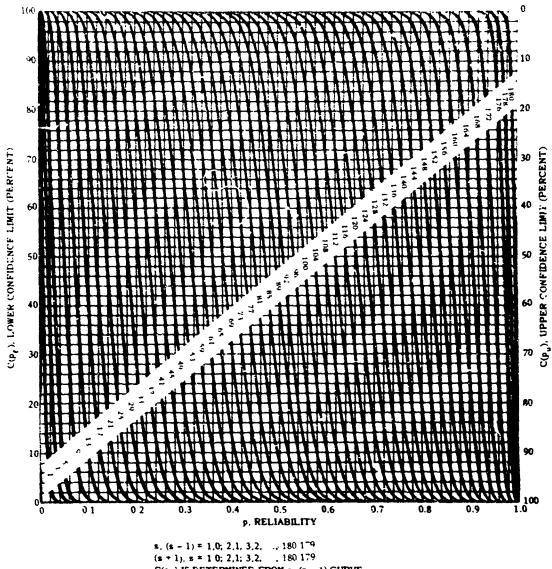
s (s-1) = 1 0; 2,1, 3,2, ..., 160 159 (s+1) s = 1 0, 2,1, 3,2, ..., 160 159 $C(p_u)$ IS DETERMINED FROM s, (s-1) CURVE $C(p_u)$ IS DETERMINED FROM (s+1), s CURVE RISK THAT RELIABILITY IS LESS THAN $p_g = 1 - C(p_g)$ RISK THAT RELIABILITY IS MORE THAN $p_u = 1 - C(p_u)$

Figure 106 Reliability Curves for n=160 (s numbers on curves; for $p_{u'}$ values are 1 less.)



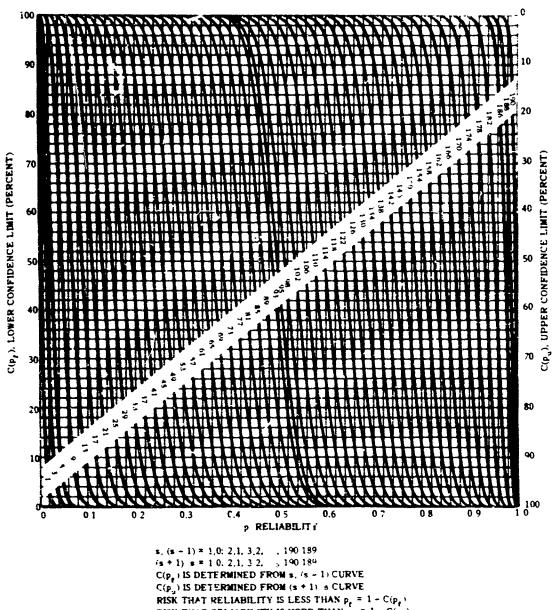
s. (s-1) = 1 0; 2,1; 3,2. . : 1,0,169 (s+1), s=1 0, 2,1; 3,2. . : 170,169 $C(p_q)$ IS DETERMINED FROM s. (s-1) CURVE $C(p_u)$ IS DETERMINED FROM (s+1), a CURVE RISK THAT RELIABILITY IS LESS THAN $p_q = 1 - C(p_q)$ RISK THAT RELIABILITY IS MORE THAN $p_u = 1 - C(p_u)$

Figure 107. Reliability Curves for n=170. (s numbers on curves; for $p_{_{{\bf U}}}$, values are 1 less.)



s, (s-1)=1.0; 2.1, 3.2, ..., 180.1^{-9} (s+1), s=1.0; 2.1; 3.2, ..., 180.179 $C(p_g)$ is determined from s, (s-1) curve $C(p_u)$ is determined from (s+1), a curve RISK THAT RELIABILITY IS LESS THAN $p_g=1-C(p_g)$ RISK THAT RELIABILITY IS MORE THAN $p_u=1-C(p_g)$

Figure 108. Reliability Curves for n=180. (s numbers on curves; for p_{ij} , values are 1 less.)



RISK THAT RELIABILITY IS LESS THAN $p_{\rm g}=1-C(p_{\rm g})$ RISK THAT RELIABILITY IS MORE THAN $p_{\rm g}=1-C(p_{\rm g})$

Figure 109. Reliability Curves for n=190. (s numbers on curves; for ρ_{u} , values are 1 less.)

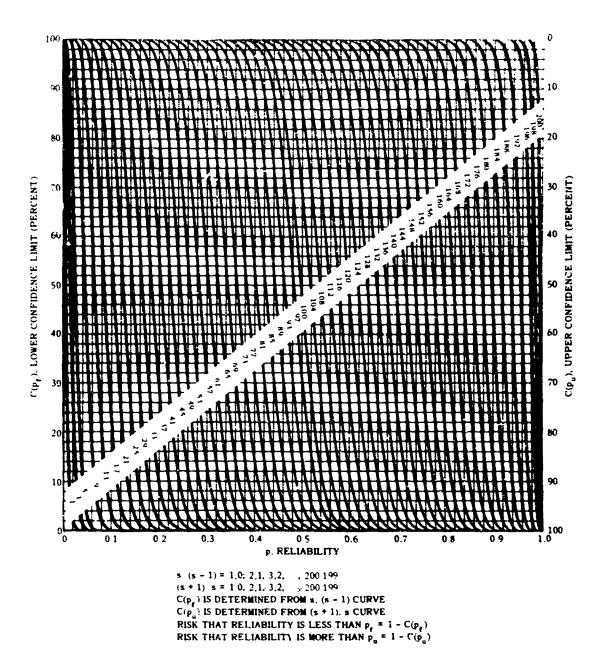


Figure 110. Reliability Curves for n = 200. (s numbers on curves; for $p_{\rm u}$, values are 1 less.)

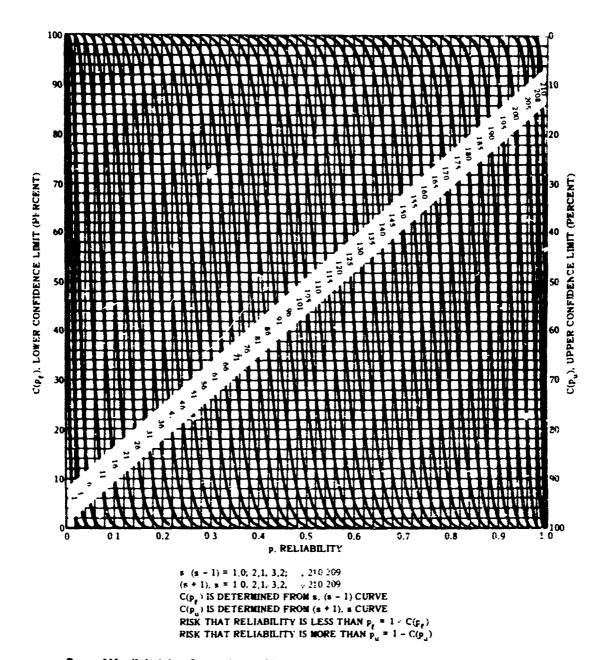


Figure 111. Reliability Curves for n = 210. (s numbers on curves; for $p_{u'}$ values are 1 less.)

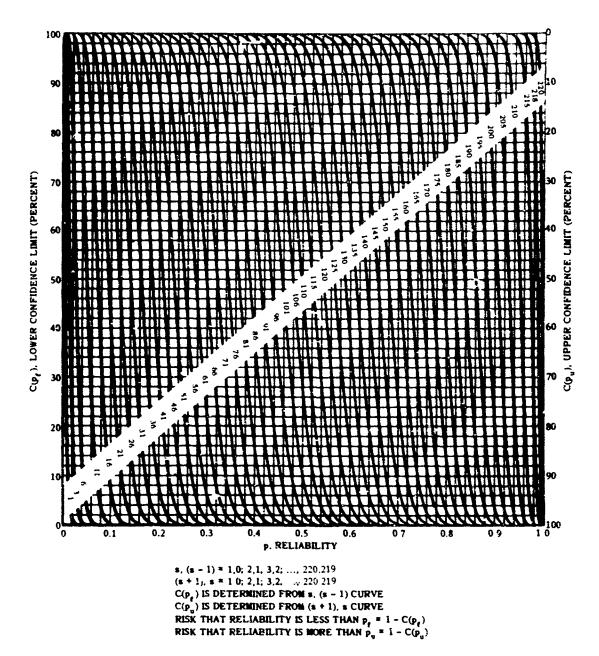


Figure 112. Reliability Curves ror n = 220. (s numbers on curves; for $P_{u'}$ values are 1 less.)

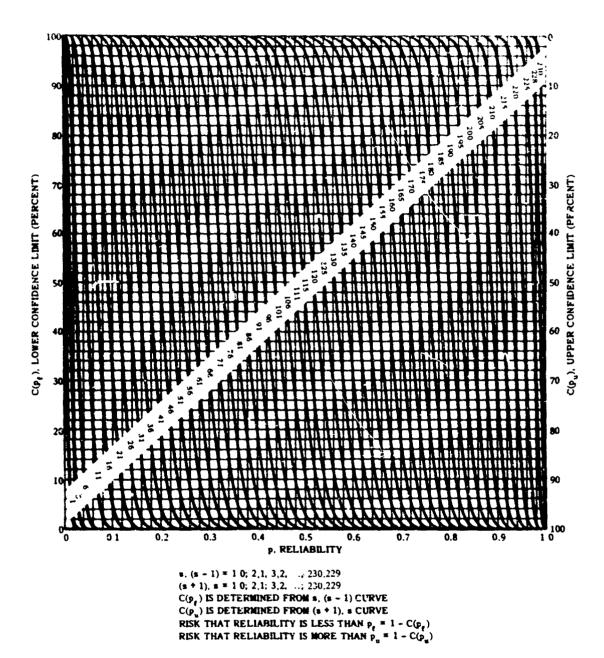
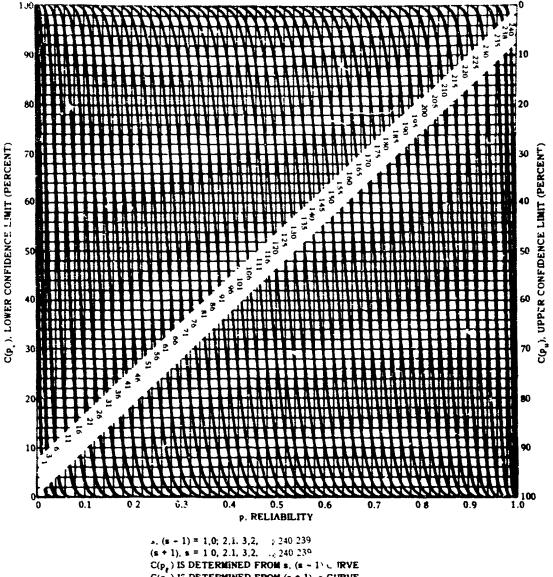
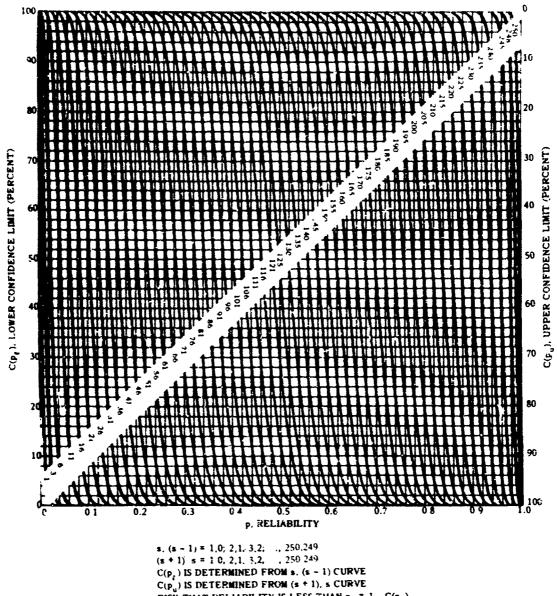


Figure 113. Reliability Curves for n \approx 230. (s numbers on curves; for $p_{_{\boldsymbol{U}}}$, values are 1 less.)



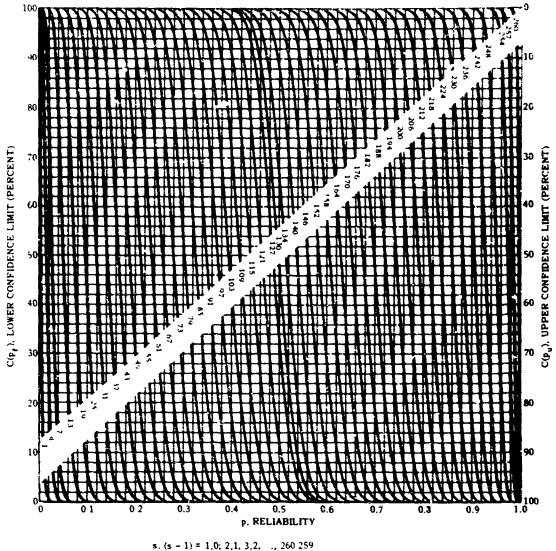
s, (s = 1) = 1,0; 2,1, 3,2, \dots ; 240 239 (s + 1), s = 1 0, 2.1, 3,2, \dots ; 240 230 $C(\rho_g)$ IS DETERMINED FROM s, (s = 1) \subseteq IRVE $C(\rho_u)$ IS DETERMINED FROM (s + 1), s CURVE RISK THAT RELIABILITY IS LESS THAN ρ_g = 1 - $C(\rho_g)$ RISK THAT RELIABILITY IS MORE THAN ρ_u = 1 - $C(\rho_u)$

Figure 114. Reliability Curves for n = 240. (s numbers on curves; for $p_{\rm p}$, values are 1 less.)



RISK THAT RELIABILITY IS LESS THAN $p_{\rm g}$ = 1 - $C(p_{\rm g})$ RISK THAT RELIABILITY IS MORE THAN $p_{\rm u}$ = 1 - $C(p_{\rm u})$

Figure 115. Reliability Curves for n = 250. (s numbers on curves; for p_{ij} , values are 1 less.)



s. (s-1)=1.0; 2.1, 3.2, ..., 260 259 (s+1) s=1.0; 2.1, 3.2, ..., 260 259 $C(p_e)$ IS DETERMINED FROM s. (s-1) CURVE $C(p_u)$ IS DETERMINED FROM (s+1), s CURVE RISK THAT RELIABILITY IS LESS THAN $p_e=1-C(p_e)$ RISK THAT RELIABILITY IS MORE THAN $p_u=1-C(p_u)$

Figure 116. Reliability Curves for n=260. (s numbers on curves; for $p_{_{\rm U}}$, values are 1 less.)

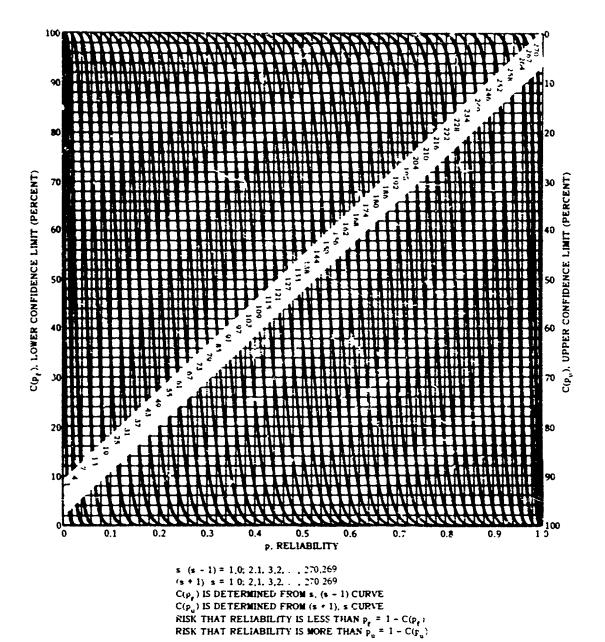
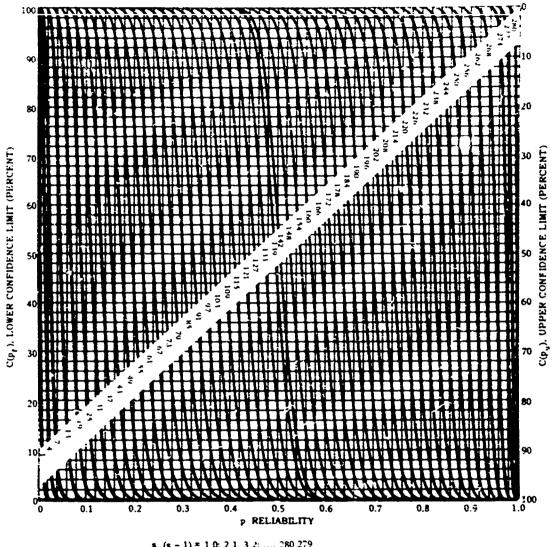


Figure 117. Reliability Curves for n=270. (s numbers on curves; for $\rho_{_{\rm M}}$, values are 1 less.)



s. (s-1) = 1,0; 2,1; 3,2; ..., 280,279 (s+1), s = 1 0; 2,1; 3,2, ...; 280,279 $C(p_g)$ IS DETERMINED FROM s. (s-1) CURVE $C(p_g)$ IS DETERMINED FROM (s+1), s CURVE RISK THAT RELIABILITY IS LESS THAN p_g = 1 - $C(p_g)$ RISK THAT RELIABILITY IS MORE THAN y_g = 1 - $C(p_g)$

Figure 118. Reliability Curves for n=280. (s numbers on curves; for $\rho_{u^{\prime}}$ values are 1 less.)

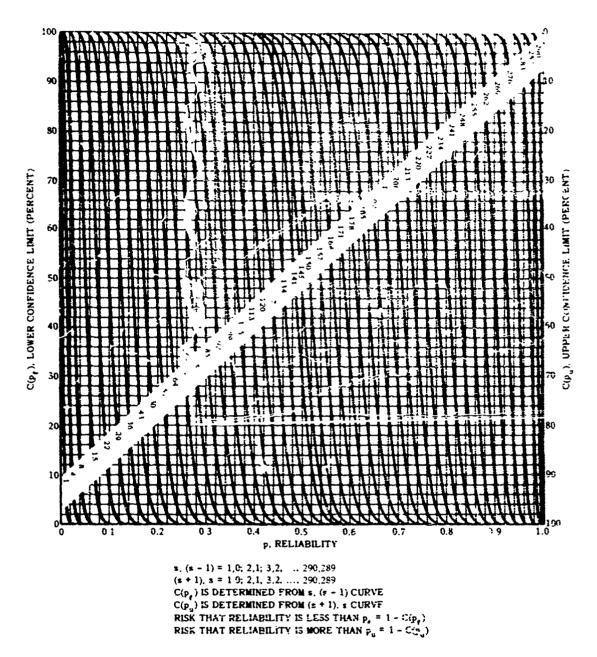
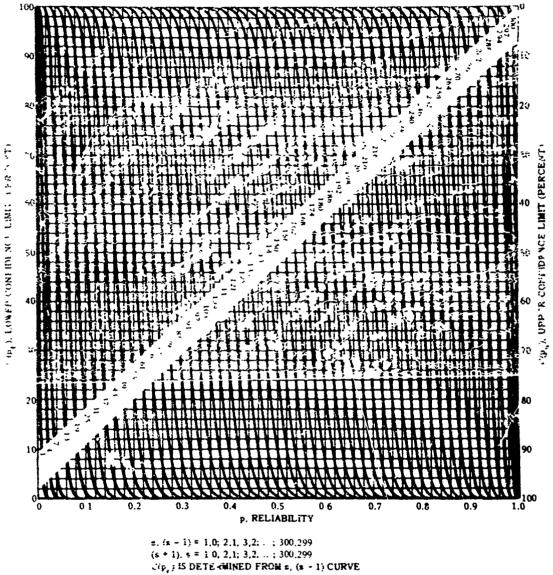
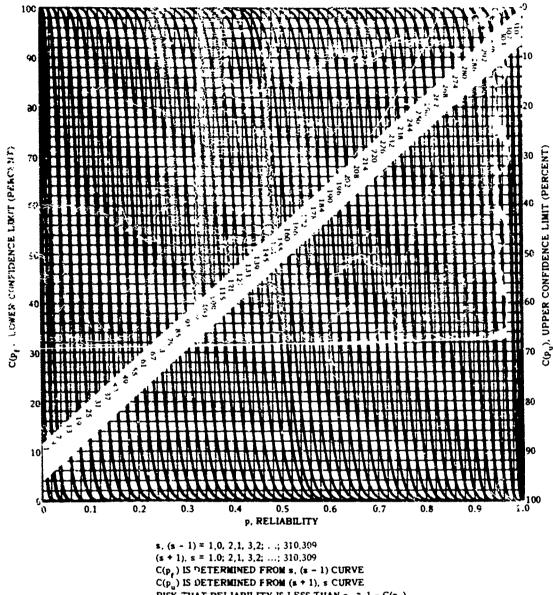


Figure 119. Reliability Curves for n=290. (s numbers on curves; for $p_{u'}$ values are 1 less.)



 z_{c} (z_{c} = 1,0; 2.1, 3,2; . ; 300,299 (z_{c} + 1), z_{c} = 1 0, 2,1; 3,2, . ; 300,299 z_{c} is determined from z_{c} (z_{c} - 1) curve z_{c} is 1 ltermined from (z_{c} + 1), z_{c} curve RISK THAT RELIABILITY IS L.SS THAN z_{c} = 1 - z_{c} C(z_{c}) RISK THAT RELIABILITY IS MORE THAN z_{c} = 1 - z_{c} C(z_{c})

Figure 129. Reliability Curves for n=300. (a numbers on curves; for p_{ij} , values are 1 less.)



 $C(p_q)$ is determined from (s + 1), s curve $C(p_u)$ is determined from (s + 1), s curve RISK THAT RELIABILITY IS LESS THAN $p_q = 1 - C(p_q)$ RISK THAT RELIABILITY IS MORE THAN $p_u = 1 - C(p_u)$

Figure 121. Reliability Curves for n=310. (s numbers on curves; for ρ_{ij} , values are 1 less.)

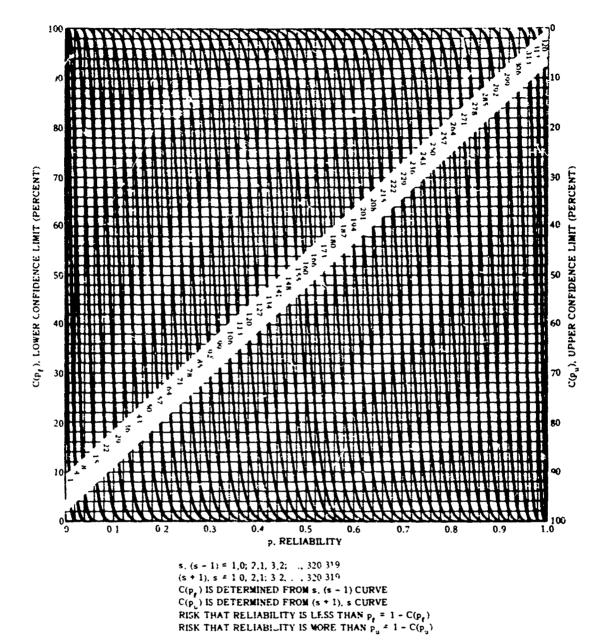
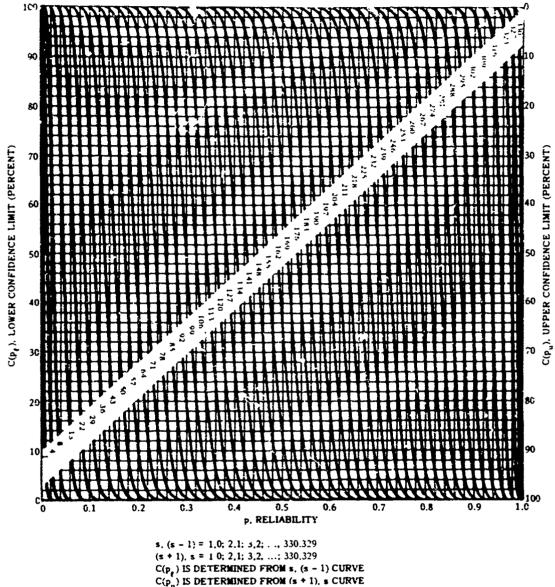


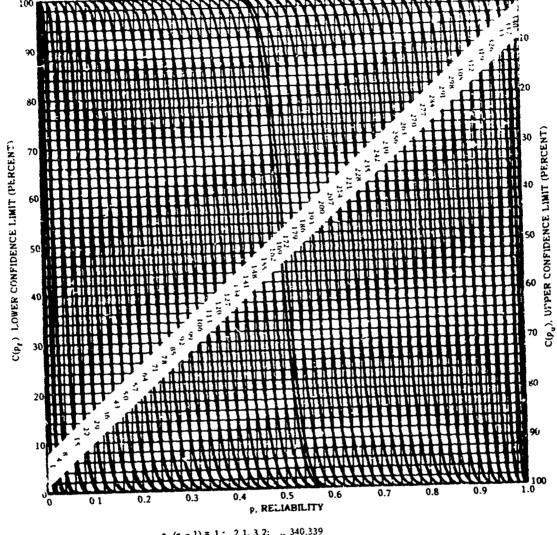
Figure 122. Reliability Curves for n=320. (s numbers on curves; for $\rho_{\rm U}$, values are 1 less.)

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 $C(p_q)$ is determined from (s + 1), s curve RISA THAT RELIABILITY IS LESS THAN $p_q = 1 - C(p_q)$ RISK THAT RELIABILITY IS MORE THAN $p_u = 1 - C(p_u)$

Figure 123. Reliability Curves for n = 330. (s numbers on curves; for p_{ij} , values are 1 less.)



s. (s-1)=1: 2,1,3,2; ..., 340,339 (s+1), s=1.0; 2,1; 3,2, ...; 340,339 $C(p_g)$ IS DETERMINED FROM s. (s-1) CURVE $C(p_g)$ IS DETERMINED FROM (s+1), a CUEVE RISK THAT RELIABILITY IS LESS THAN $p_g=1-C(p_g)$ RISK THAT RELIABILITY IS MORE THAN $p_g=1-C(p_g)$

Figure 124. Reliability Curves for $n \approx 340$. (s numbers on curves; for ρ_u , values are 1 less.)

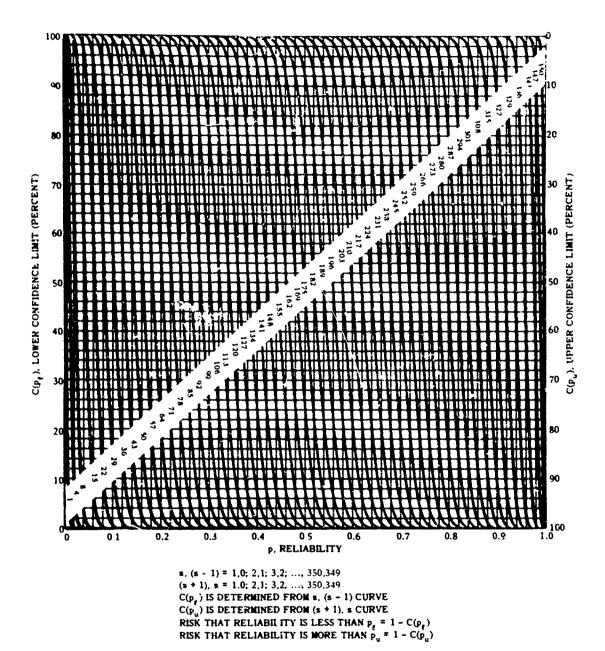


Figure 125. Reliability Curves for n = 350. (s numbers on curves; for p_U, values are 1 less.)

Figure 126. Reliability Curves for n=360. (s numbers on curves; for $p_{u'}$, values are 1 less.)

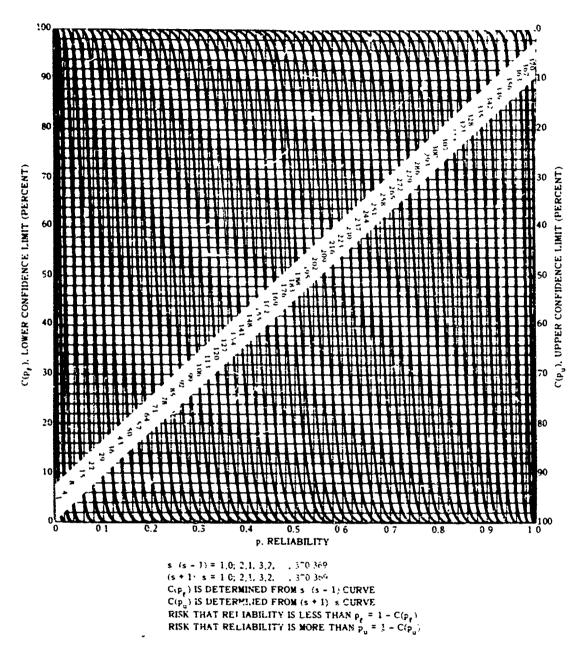
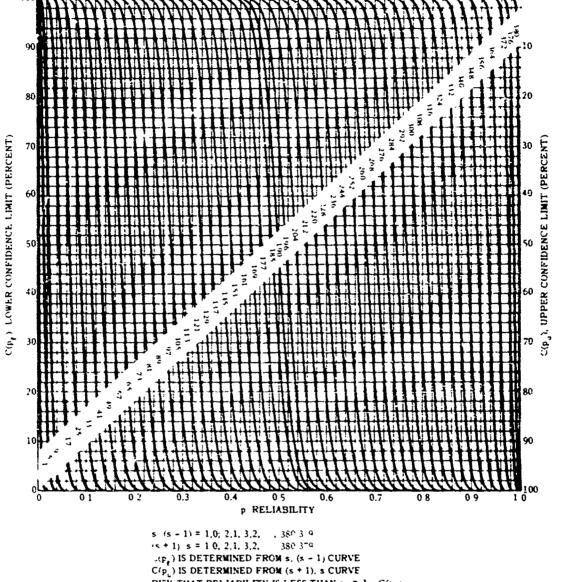


Figure 127. Reliability Curves for n=370. (s numbers on curves; for $\rho_{_{\bf U}}$, values are 1 less.)



RISK THAT RELIABILITY IS LESS THAN $p_q=1-C(p_q)$ PISK THAT RELIABILITY IS MORE THAN $p_u=1-C(p_u)$

Figure 128. Reliability Curves for $n \approx 380$. (s numbers on curves; for $p_{u'}$ values are 1 less.)

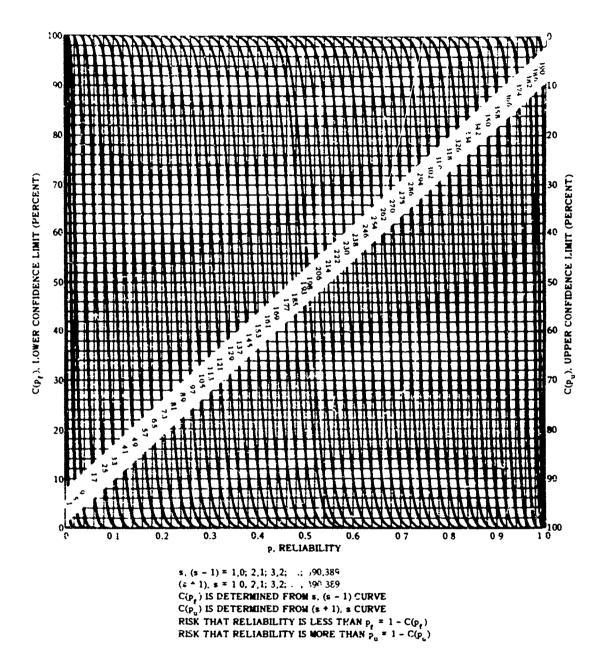
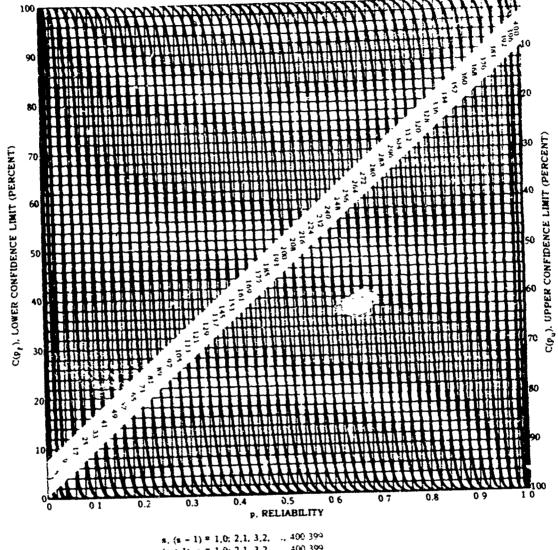


Figure 129. Reliability Curves for n = 390. (s numbers on curves; for p_u, values are 1 less.)



s. (s-1) = 1.0; 2.1, 3.2, ... 400.392 (s+1); s=1.0; 2.1, 3.2, ... 400.399 $C(p_q)$ is determined from s. (s-1) curve $C(p_q)$ is determined from (s+1), s curve RISK THAT RELIABILITY IS LESS THAN $p_q=1-C(p_q)$ RISK THAT RELIABILITY IS MORE THAN $p_q=1-C(p_q)$

Figure 130 Reliability Curves for n=400. (s numbers on curves; for p_{μ} , values are 1 less.)

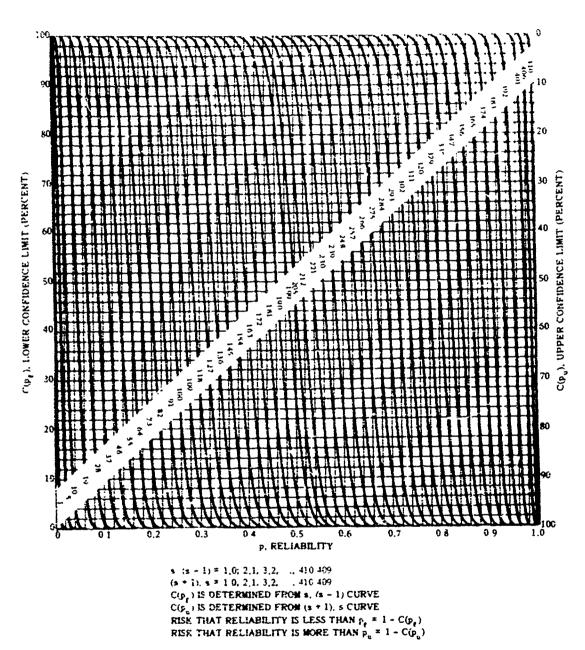
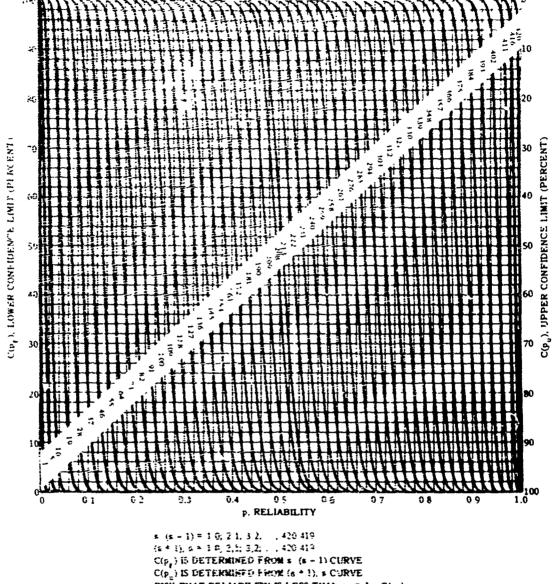


Figure 13). Reliability Curves for $n\approx410$. (a numbers on curves; for ρ_{u} , values are 1 less.)



RISK THAT RELIABILITY IS LESS THAN $p_q=1-C(p_q)$ RISK THAT RELIABILITY IS MORE THAN $p_q=1-C(p_q)$

Figure 132. Reliability Curves for n=420. (s numbers on curves; for $p_{_{\rm U}}$, values are 1 less.)

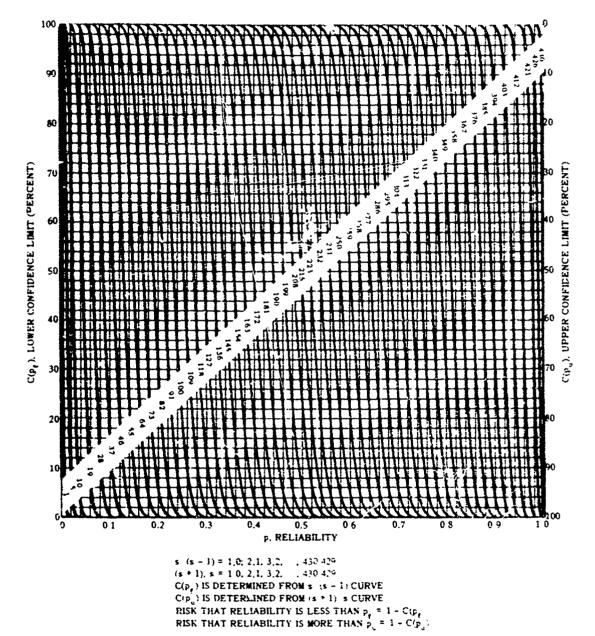


Figure 133. Reliability Curves for n = 430. (a numbers on curves; for p_{j} , values are 1 less.)

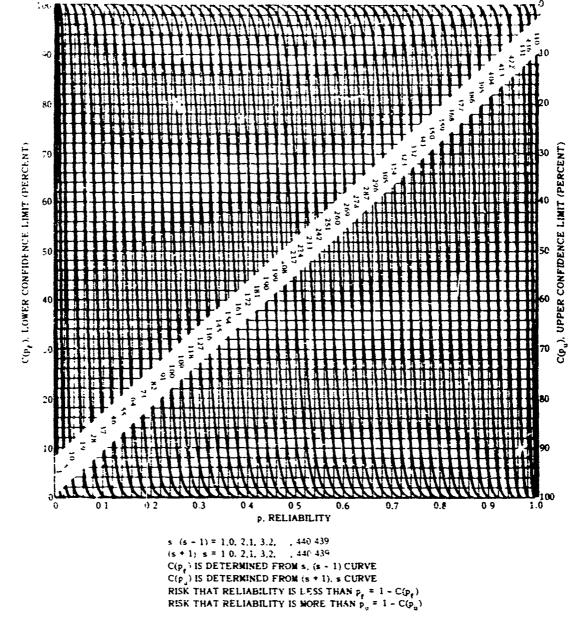
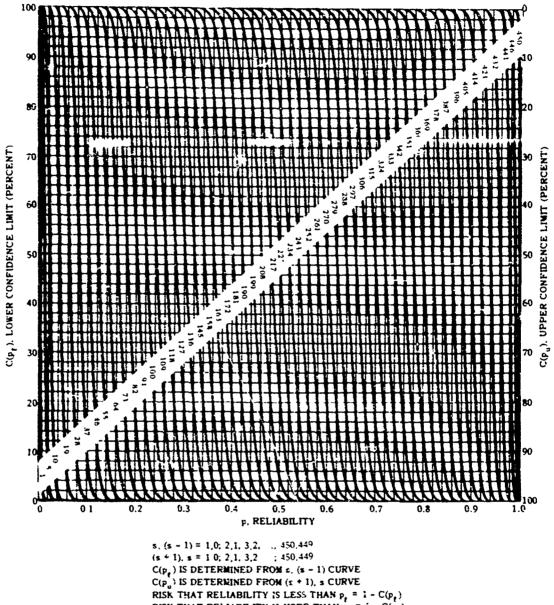


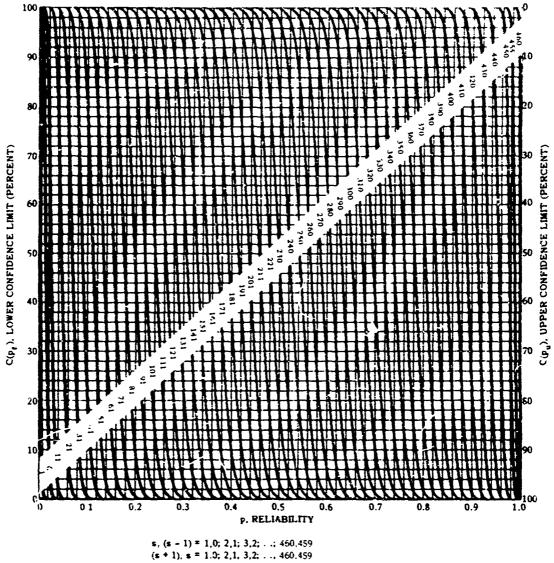
Figure 134. Reliability Curves for n \approx 440. (s numbers on curves; for $p_{\rm u}$, values are 1 less.)

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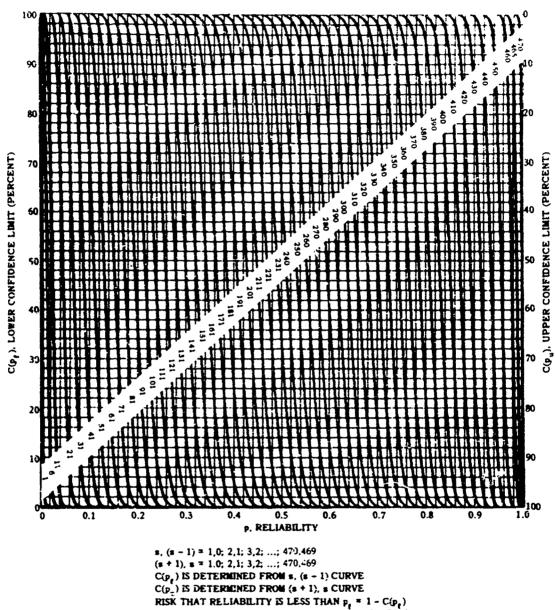
 $C(p_q)$ is determined from (s+1), s curve RISK THAT RELIABILITY IS LESS THAN $p_q = 1 - C(p_q)$ RISK THAT RELIABILITY IS MORE THAN $p_q = 1 - C(p_q)$

Figure 135. Reliability Curves for n - 450. (s numbers on curves; for p_u, values are 1 less.)



s, (s-1) = 1.0; 2,1; 3,2; ...; 450.459 (s+1), s=1.0; 2,1, 3,2; ..., 460.459 $C(p_{\varrho})$ IS DETERMINED FROM s, (s-1) CURVE $C(p_{\varrho})$ IS DETERMINED FROM (s+1), z CURVE RISK THAT RELIABILITY IS LESS THAN $p_{\varrho} = 1 - C(p_{\varrho})$ RISK THAT RELIABILITY IS HORE THAN $p_{\varrho} = 1 - C(p_{\varrho})$

Figure 136. Reliability Curves for n=450. (s numbers on curves; for p_{ij} , values are 1 less.)

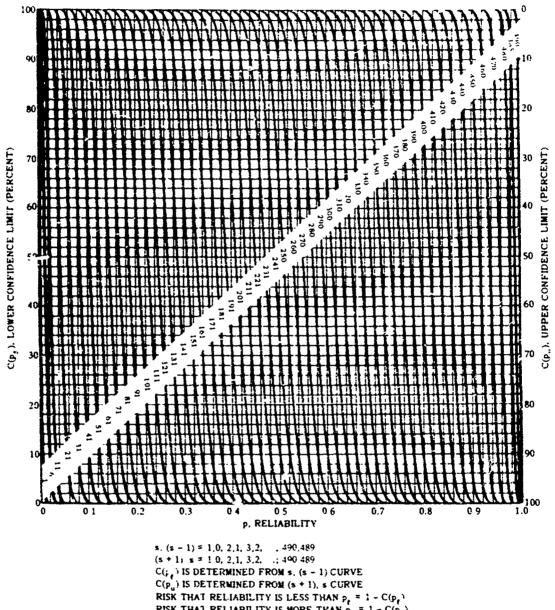


 $C(p_{g})$ is determined from (s + 1), s curve RISK THAT RELIABILITY IS LESS THAN p_{g} = 1 - $C(p_{g})$ RISK THAT RELIABILITY IS MORE THAN p_{g} = 1 - $C(p_{g})$

Figure 137. Reliability Curves for n = 470. (s numbers on curves; for p_{ur} values are 1 less.)

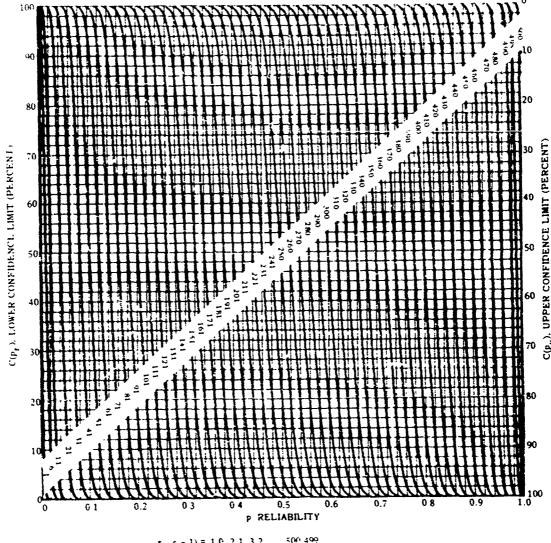
 $C(p_q)$ is determined from s. (s-1) curve $C(p_q)$ is determined from (s+1), s curve risk that r-liability is less than $p_q = 1 - C(p_q)$ risk that reliability is more than $p_q = 1 - C(p_q)$

Figure 138. Reliability Curves for n = 480. (s numbers on curves; for p_u, values are 1 less.)



 $C(p_q)$ is determined from (s+1), s curve $C(p_q)$ is determined from (s+1), s curve RISK THAT RELIABILITY IS LESS THAN $p_q = 1 - C(p_q)$ RISK THAT PELIABILITY IS WORE THAN $p_q = 1 - C(p_q)$

Figure 139. Reliability Curves for $n\approx490$. (s numbers on curves; for $p_{_{\boldsymbol{U}}}$, values are 1 less.)



s (s-1)=1.0, 2.1, 3.2, ..., 500, 409 (s+1) s=1.0, 2.1, 3.2, ..., 500, 400 $\mathbb{C}(p_{g})$ IS DETERMINED FROM s, (s-1) CURVE $\mathbb{C}(p_{g})$ IS DETERMINED FROM (s+1), s CURVE RISK THAT RELIABILITY IS LESS THAN $p_{g}=1-\mathbb{C}(p_{g})$ RISK THAT RELIABILITY IS MORE THAN $p_{g}=1-\mathbb{C}(p_{g})$

Figure 140. Reliability Curves for n = 500. (s numbers on curves; for p_{ij} , values are 1 less.)

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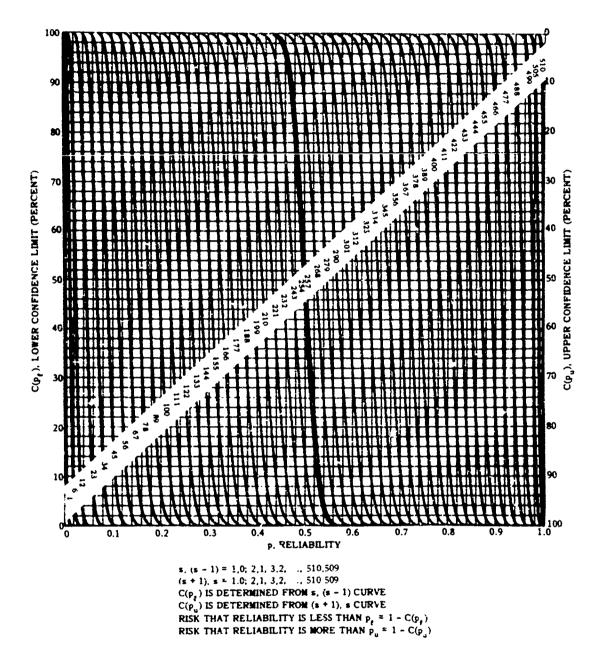
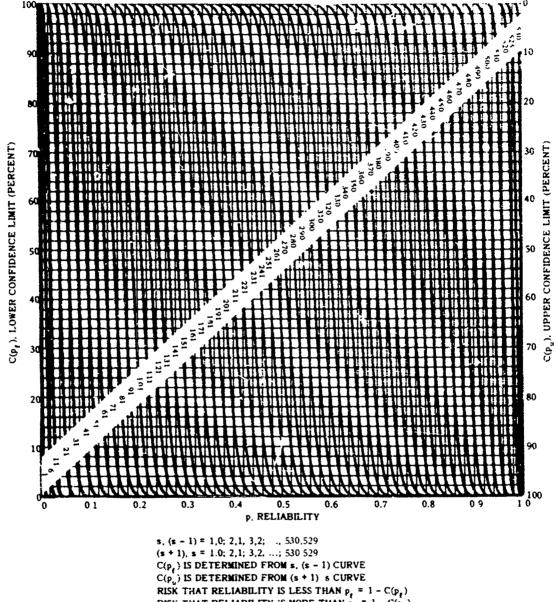


Figure 141. Reliability Curves for n=510. (s numbers on curves, for p_{μ} , values are 1 less.)

s. (s-1) = 1,0; 2,1, 3,2; ...; 520 519 (s+1), s = 1.0; 2,1; 3,2; ..., 520 519 $C(p_g)$ IS DETERMINED FROM s. (s-1) CURVE $C(p_u)$ IS DETERMINED FROM (s+1), s CURVE RISK THAT RELIABILITY IS LESS THAN p_g = 1 - $C(p_g)$ RISK THAT RELIABILITY IS MORE THAN p_u = 1 - $C(p_u)$

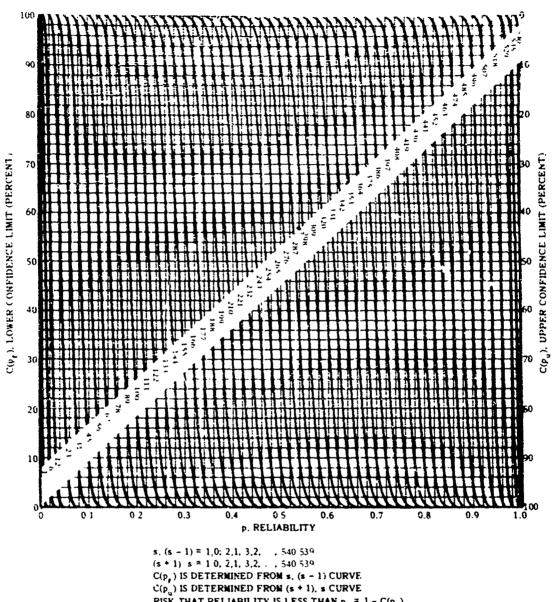
Figure 142. Reliability Curves for n=520. (s numbers on curves; for p_{ij} , values are 1 less.)



RISK THAT RELIABILITY IS LESS THAN $p_e = 1 - C(p_e)$ RISK THAT RELIABILITY IS MORE THAN $p_u = 1 - C(p_u)$

Figure 143. Reliability Curves for n=530. (s numbers on curves; for $p_{\underline{u}}$, values are 1 less.)





 $C(p_q)$ is determined from (s+1), s curve RISK THAT RELIABILITY IS LESS THAN $p_q = 1 - C(p_q)$ RISK THAT RELIABILITY IS MORE THAN $p_u = 1 - C(p_u)$

Figure 144. Reliability Curves for n=540. (s numbers on curves; for $p_{u'}$ values are 1 less.)

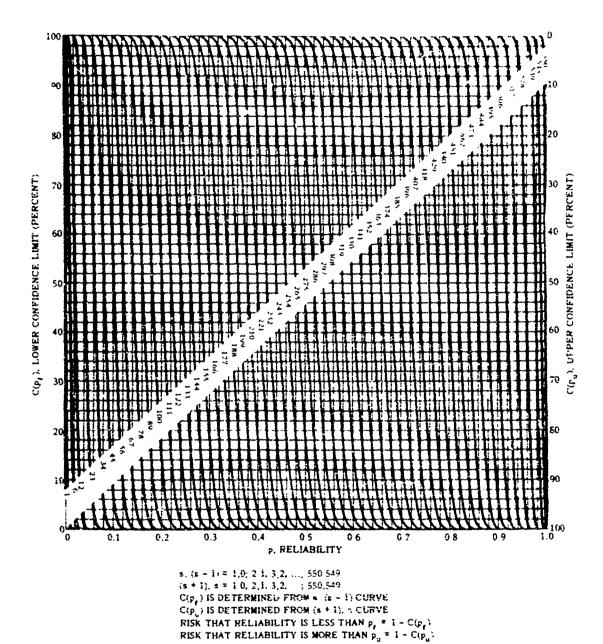
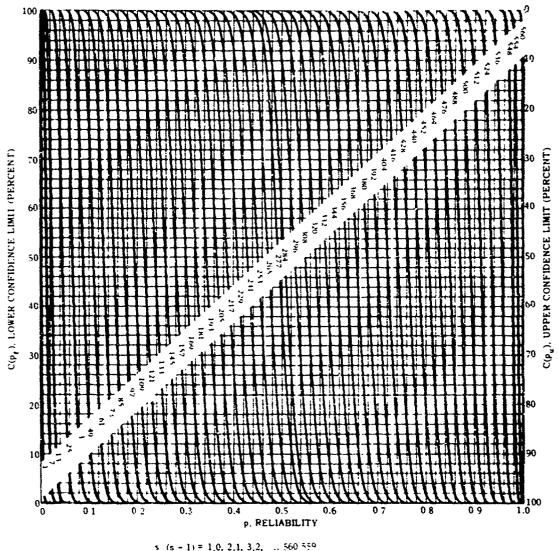
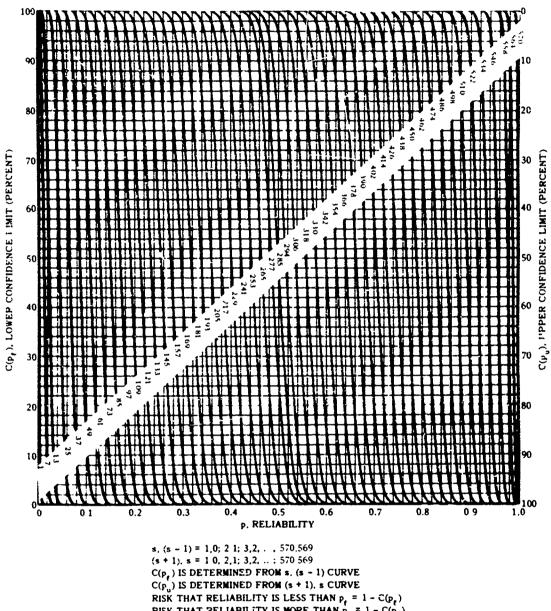


Figure 145. Reliability Curves for n=550. (a numbers on curves; for p_{ij} , values are 1 less.)



s $(s-1)=1.0, 2.1, 3.2, \dots 560$ 559 (s+1) s = 1.9, 2.1, 3.2, ... 560 559 $C(p_p)$ IS DETERMINED FROM s (s-1) CURVE $C(p_p)$ IS DETERMINED FROM (s+1), s CURVE RISK THAT RELIABILITY IS LESS THAN $p_p=1-C(p_p)$ RISK THAT RELIABILITY IS MORE THAN $p_q=1+C(p_q)$

Figure 146 Reliability Curves for n = 560. (s numbers on curves, for p_u, values are 1 less.)



 $C(p_q^*)$ is determined from (s + 1), s curve RISK THAT RELIABILITY IS LESS THAN $p_q = 1 - C(p_q^*)$ RISK THAT RELIABILITY IS MORE THAN $p_u = 1 - C(p_q^*)$

Figure 147. Reliability Curves for n = 570. (s numbers on curves; for p_{ij} , values are 1 less.)

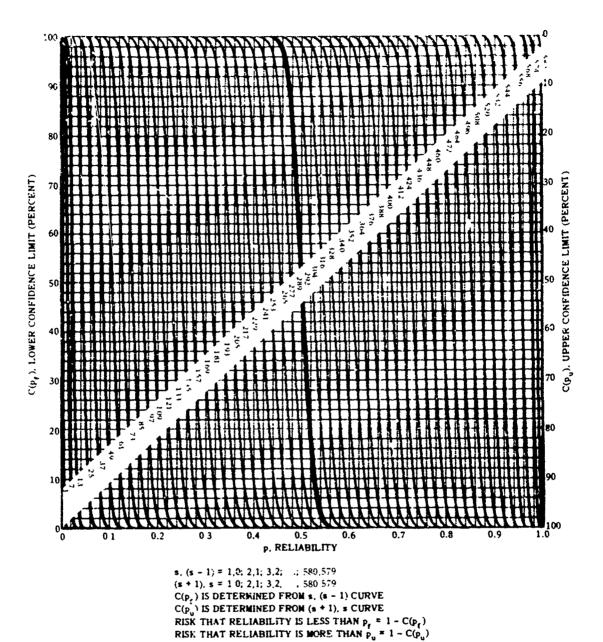


Figure 148. Reliability Curves for n = 580. (s numbers on curves; for p_u, values are 1 lcss.)

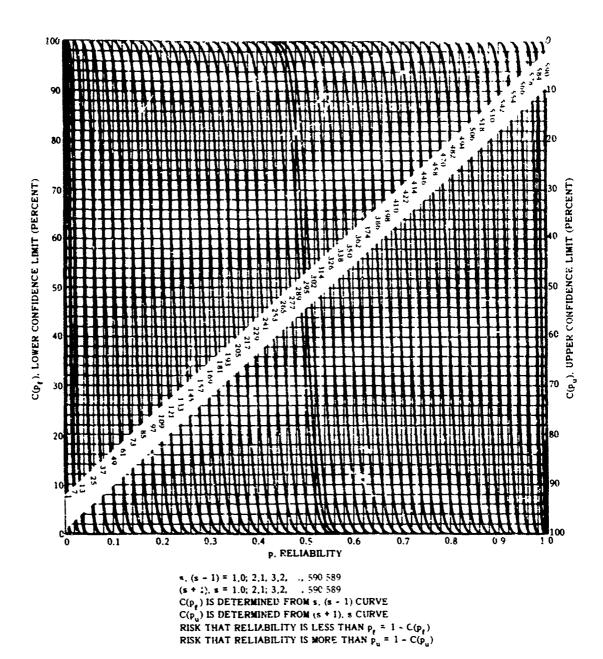


Figure 149. Reliability Curves for n=590. (5 numbers on curves; for $p_{u'}$ values are 1 less.)

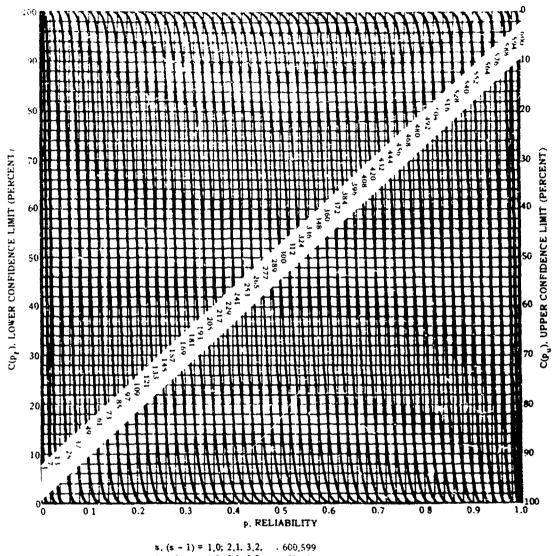


Figure 150. Reliability Curves for n = 600. (s numbers on curves; for p_p, values are 1 less.)

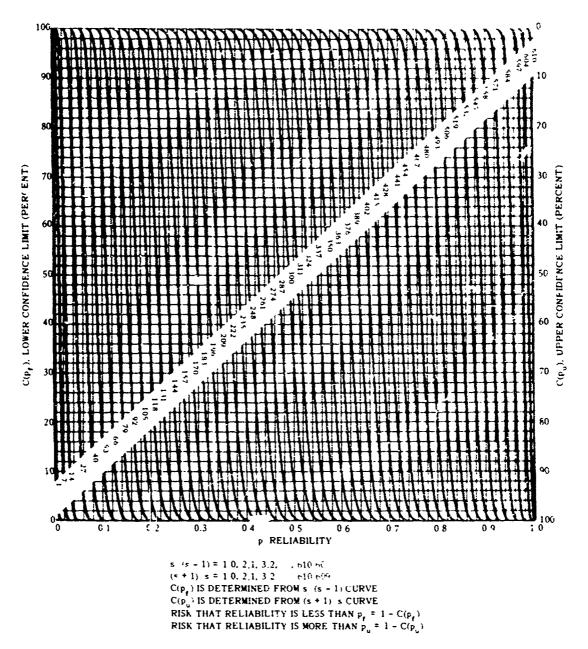
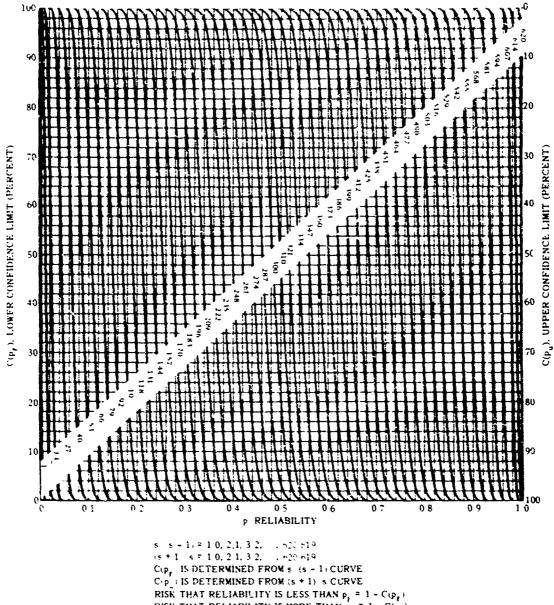


Figure 151. Relippility Curves for n=610. (s numbers on curves, for p_{α} , values are 1 less.)



RISK THAT RELIABILITY IS LESS THAN $\rho_{\chi}=1-C(\rho_{\chi})$ RISK THAT PELIABILITY IS MORE THAN $\rho_{\chi}=1-C(\rho_{\chi})$

Figure 152 Reliability Curves for n = 620. (s numbers on curves, for p_u values are 1 less.)

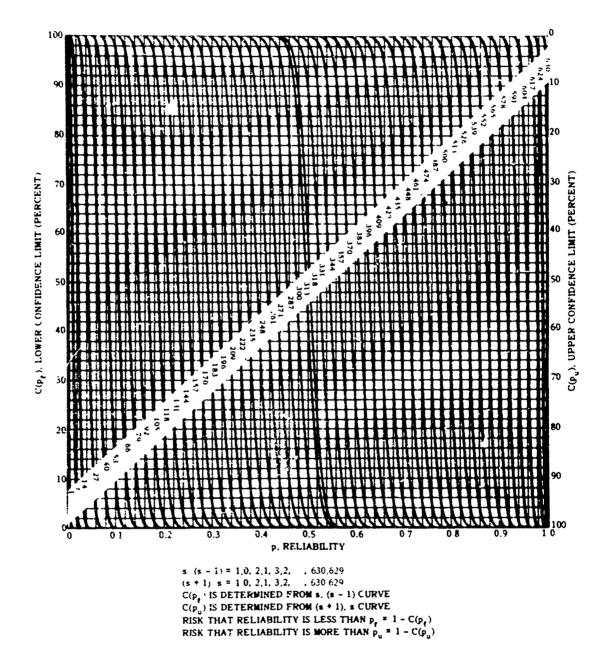


Figure 153. Reliability Curves for n=630. (s numbers on curves, for p_{ij} , values are 1 less.)

s. (s-1) = 1,0; 2,1, 3,2, ..., 640 639 (s+1), s = 1.0, 2,1, 3,2, ..., 840 63° $C(p_g)$ IS DETERMINED FROM s. (s-1) CURVE $C(p_g)$ IS DETERMINED FROM (s+1), s CURVE RISK THAT FELIABILITY IS LESS THAN p_g = 1 - $C(p_g)$ RISK THAT RELIABILITY IS MORE THAN p_g = 1 - $C(p_g)$

Figure 154. Reliability Curves for n = 649. (s numbers on curves, for p_g, values are 1 less.)

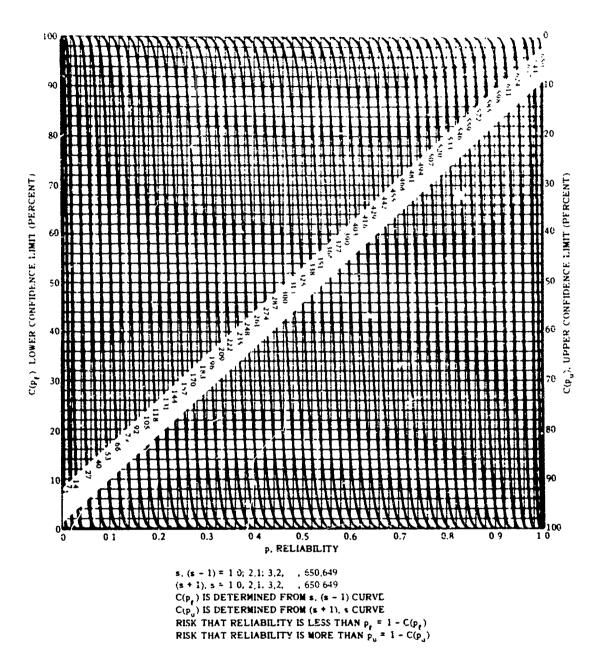


Figure 155. Reliability Curves for n=650. (s numbers on curves; for $p_{u'}$ values are 1 less.)

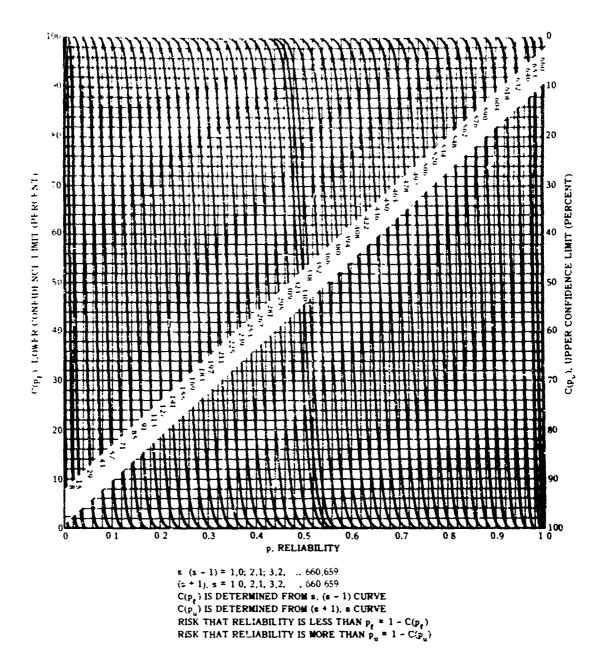


Figure 156. Reliability Curves for n=660. (s numbers on curves; for $\rho_{\rm p}$, values are 1 less.)

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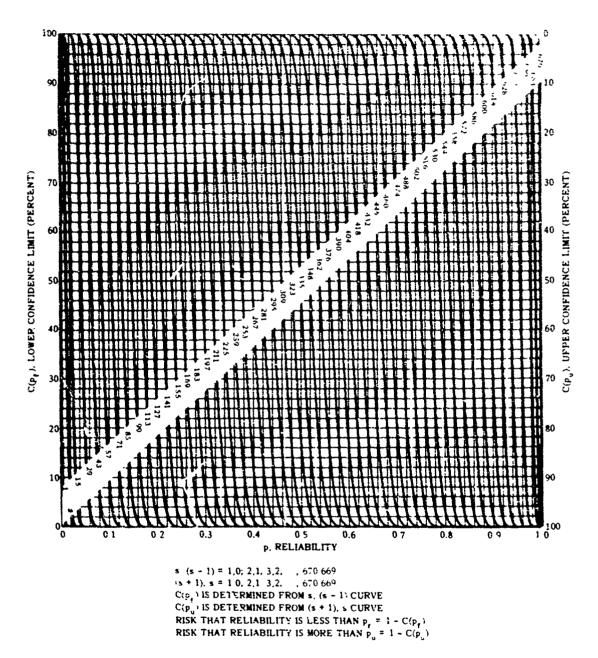


Figure 157. Reliability Curves for n=670. (s numbers on curves, for p_{ij} , values are 1 less.)

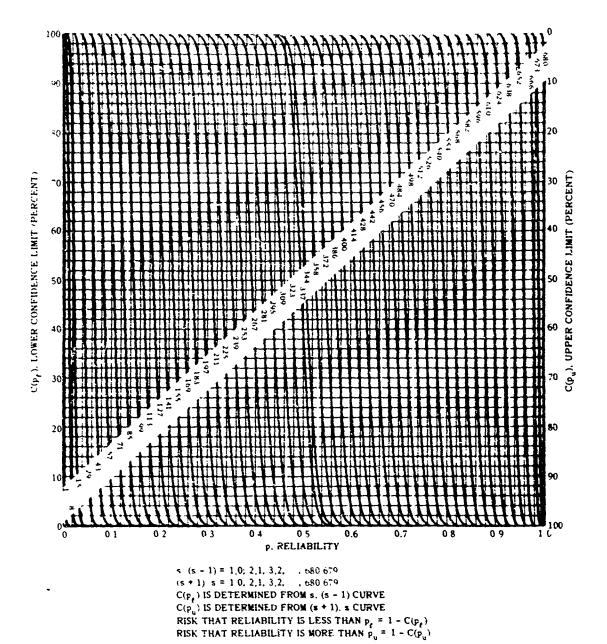


Figure 158. Reliability Curves for n = 680. (s numbers on curves; for p_{μ} , values are 1 less.)

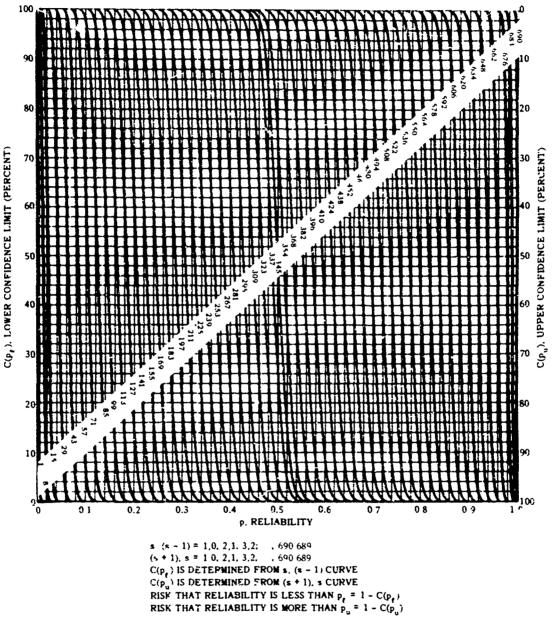
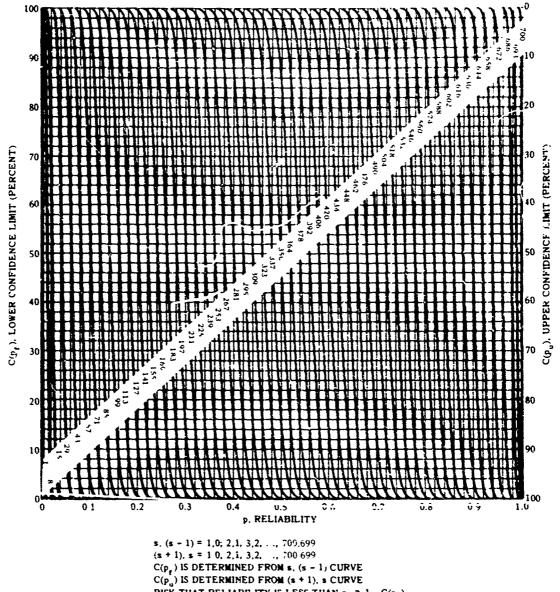
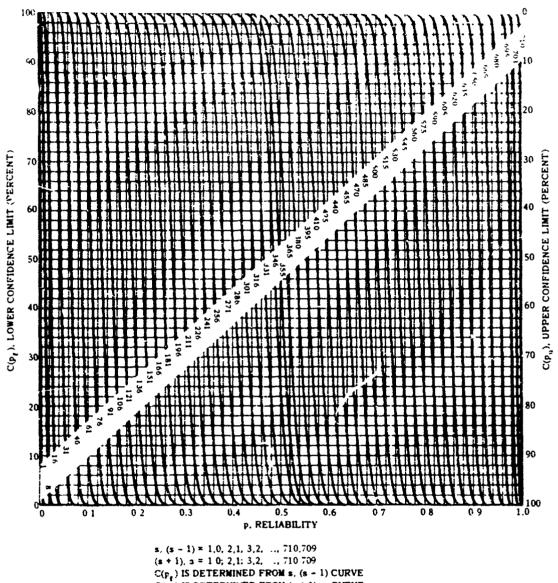


Figure 159. Reliability Curves for n = 690. (s numbers on curves; for p_y , values are 1 less.)



RISK THAT RELIABILITY IS LESS THAN $p_g = 1 - C(p_g)$ RISK THAT RELIABILITY IS MORE THAN $p_u = 1 - C(p_u)$

Figure 160. Reliability Curves for n = 700. (s numbers on curves; for p_u , values are 1 less.)



 $C(p_q)$ is determined from (s + 1), s curve RISK THAT RELIABILITY IS LESS THAN $p_q = 1 - C(p_q)$ RISK THAT RELIABILITY IS MORE THAN $p_u = 1 - C(p_u)$

Figure 151. Reliability Curves for n=710. (s numbers on curves; for $p_{u'}$ values are 1 less.)

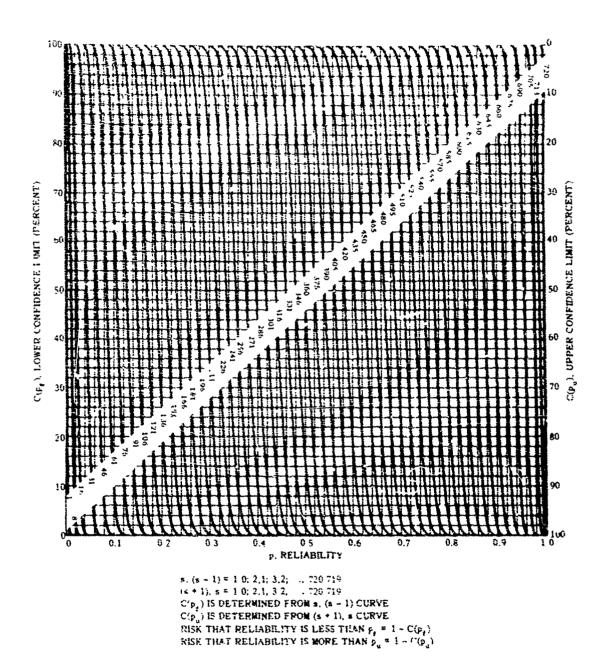


Figure 162. Reliability Curves for $n \approx 720$. (a numbers on curves, for p_{ij} , values are 1 less.)

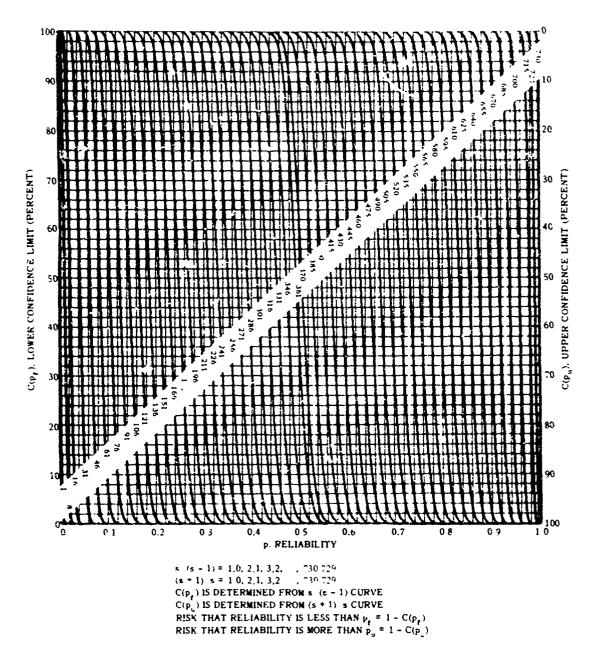
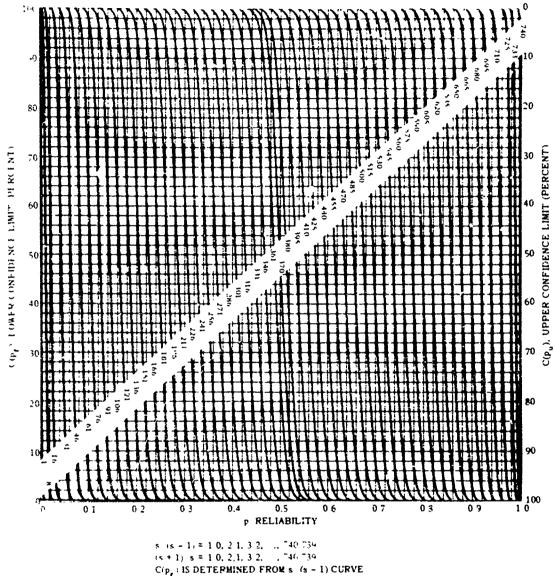


Figure 163. Reliability Curves for n = 730. (s numbers on curves; for p_u, values are 1 !ess.)



s (s - 1) = 1 0, 2 1, 3 2, ... 740 734 (s + 1) s = 1 0, 2, 1, 3 2, ... 746 739 $C(p_g)$ IS DETERMINED FROM s (s - 1) CURVE $C(p_g)$ IS DETERMINED FROM (s + 1) s CURVE RISK THAT RELIABILITY IS LESS THAN p_g = 1 - $C(p_g)$ RISK THAT RELIABILITY IS MORE THAN p_g = 1 - $C(p_g)$

Figure 164. Reliability Curves for n = 740. (s numbers on curves; for ρ_{U} , values are 1 less.)

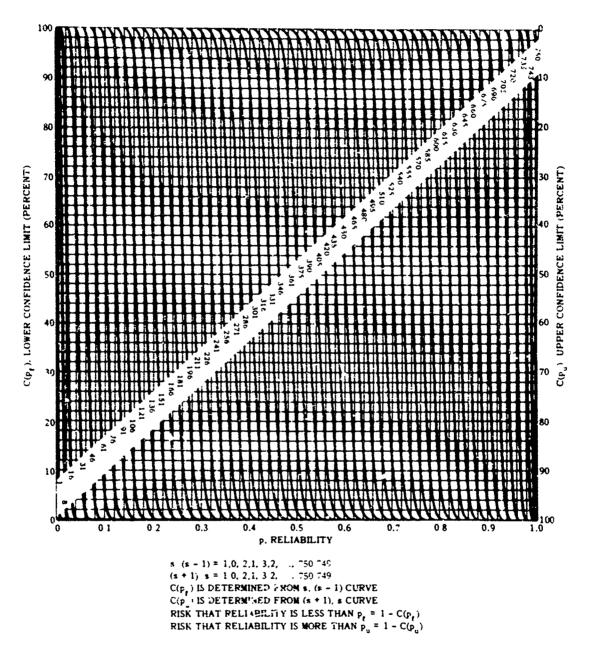


Figure 165. Reliability Curves for n=750. (s numbers on curves; for $p_{\rm p}$, values are 1 less.)

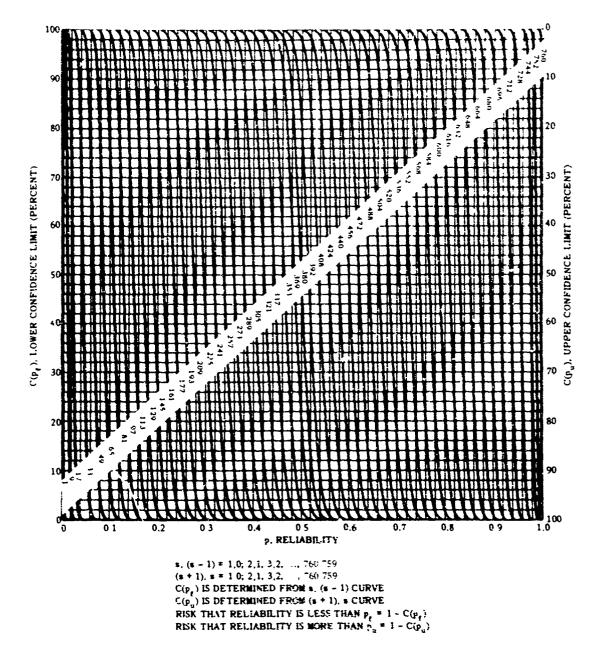


Figure 166. Reliability Curves for n=760. (s numbers on curves; for $p_{_{\rm D}}$, values are 1 less.)

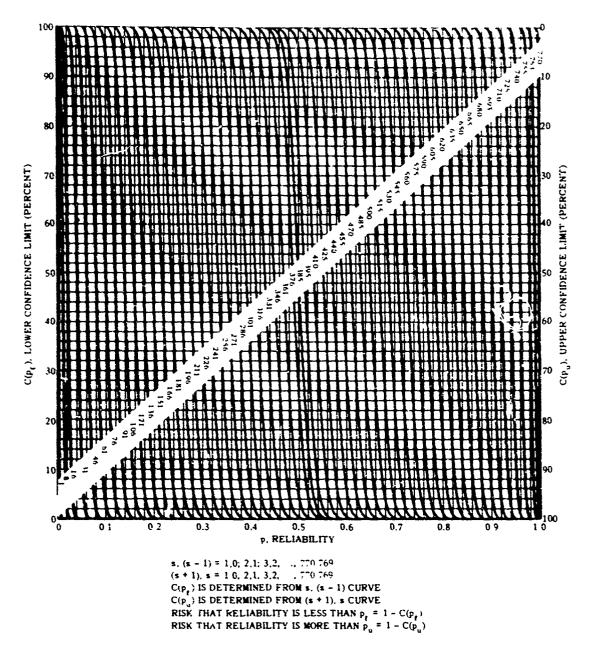
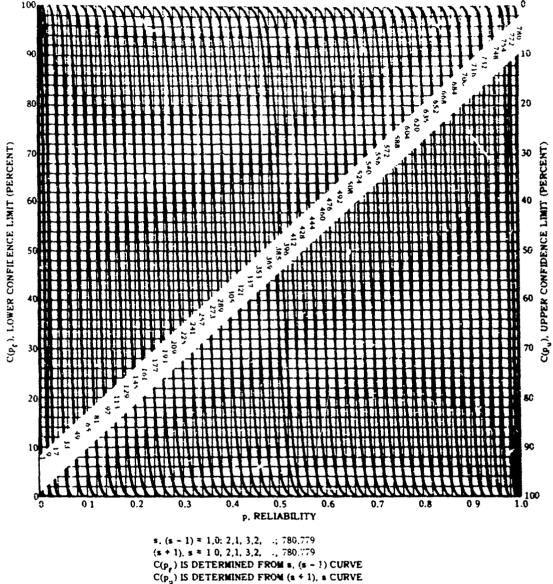
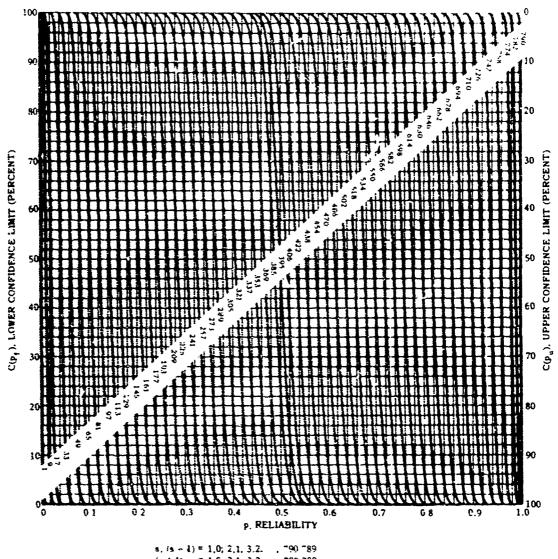


Figure 167. Reliability Curves for n = 770. (s numbers on curves; for p_{ij} , values are 1 less.)



s, (s-1) = 1.0; 2.1, 3.2, ...; 780,779 (s+1), s=1 0, 2.1, 3.2, ..., 780,779 $C(p_g)$ IS DETERMINED FROM s, (s-1) CURVE $C(p_g)$ IS DETERMINED FROM (s+1), s CURVE RISK THAT RELIABILITY IS LESS THAN $p_q = 1 - C(p_q)$ RISK THAT RELIABILITY IS MORE THAN $p_q = 1 - C(p_q)$

Figure 168. Reliability Curves for n = 780. (s numbers on curves; for p_{ij} , values are 1 less.)



s, (s-1)=1.0, $(2.1,3.2,\ldots,790.789)$ (s+1), $s=1.0,2.1,3.2,\ldots,790.789$ $C(p_g)$ IS DETERMINED FROM s, (s-1) CURVE $C(p_g)$ IS DETERMINED FROM (s+1), s CURVE RISK THAT RELIABILITY IS LESS THAN $p_g=1-C(p_g)$ RISK THAT RELIABILITY IS MORE THAN $p_g=1-C(p_g)$

Figure 169. Reliability Curves for n=790. (s numbers on curves; for ρ_{u^*} values are 1 less.)

s, (z+1)=1.0; 2,1, 3,2, ..., $8.00^{-0.9}$ (s+1), s=10, 2,1, 3,2, ..., $8.00^{-9.9}$ (c, $\rho_{\rm p}$) is determined from s, (s-1) curve C($\rho_{\rm p}$) is determined from (s+1), s curve RISI. That reliability is LI SS than $\rho_{\rm p}=1-{\rm C}(\rho_{\rm p})$ risk that reliability is more than $\rho_{\rm p}=1-{\rm C}(\rho_{\rm p})$.

Figure 170. Reliability Curves for n=800. (s numbers on curves; for ρ_{ij} , values are 1 less.)

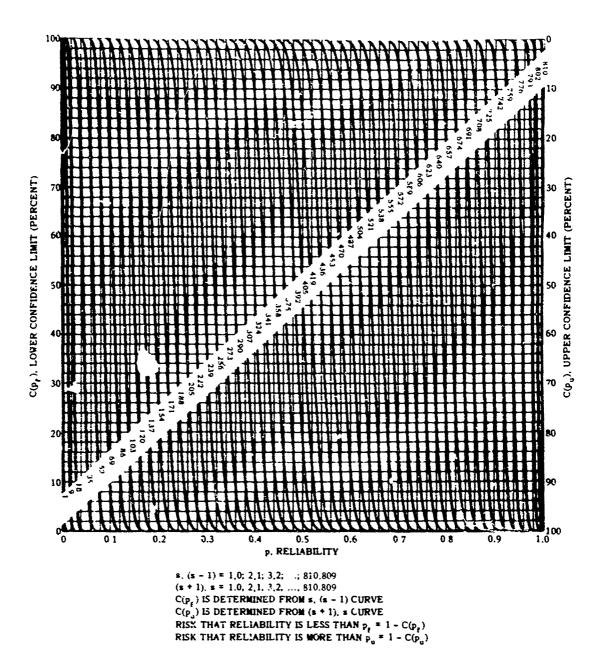


Figure 171. Reliability Curves for n=810. (s numbers on curves; for $p_{u'}$, values are 1 less.)

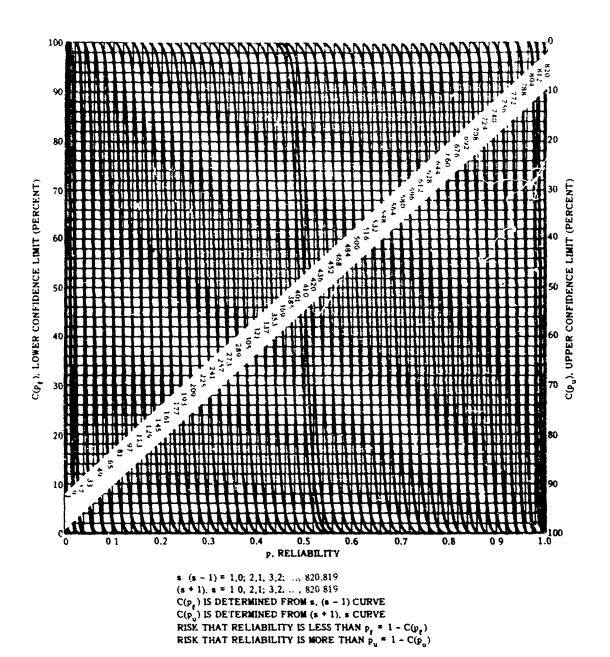


Figure 172. Reliability Curves for $n \approx 820$. (s numbers on curves; for p_{ij} , values are 1 less.)

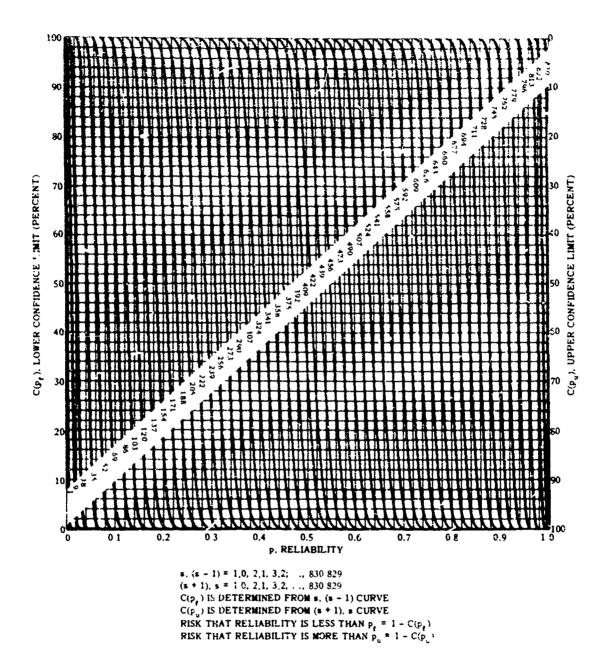
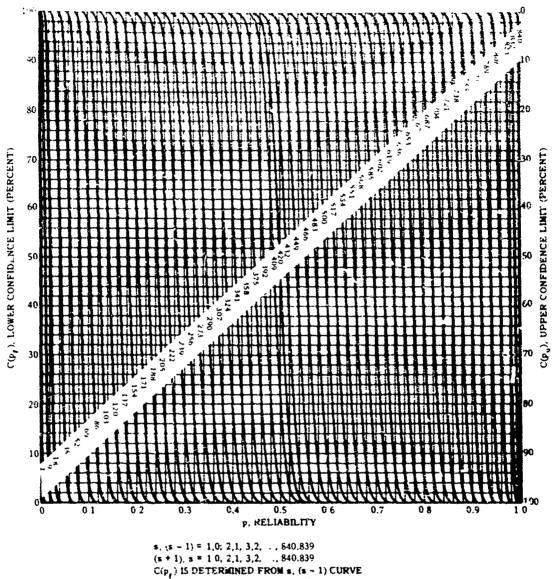


Figure 173. Reliability Curves for n = 830. (s numbers on curves, for $p_{\mu r}$ values are 1 less.)



 $C(\rho_g)$ is determined from s, (s + 1) curve $C(\rho_g)$ is determined from (s + 1), s curve RISK THAT RELIABILITY IS LESS THAN $p_g=1-C(p_g)$ RISK THAT RELIABILITY IS MORE THAN $p_u=1-C(p_u)$

Figure 174. Reliability Curves for n=840. (s numbers on curves, for p_{u} , values are 1 less.)

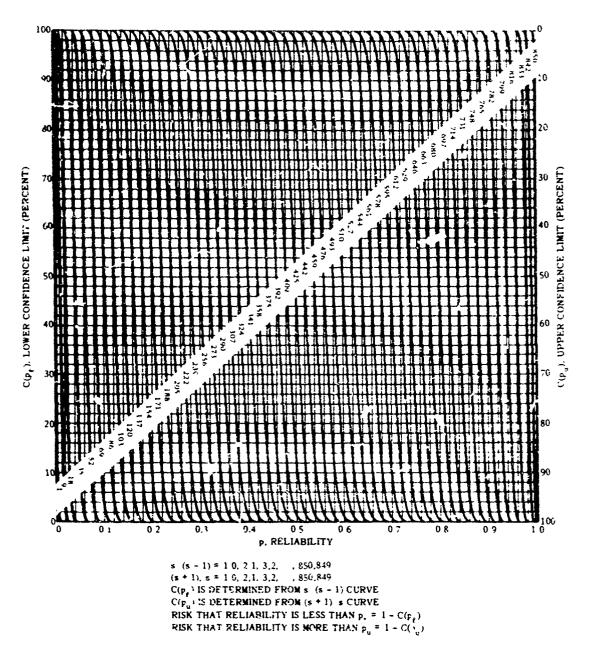


Figure 175. Reliability Curves for n = 850. (s numbers on curves, for p_{ij} , values are 1 less.)

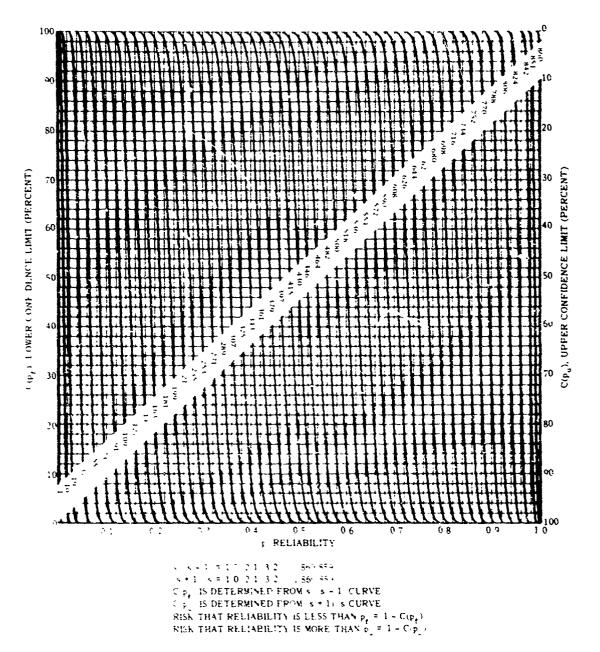


Figure 176 Reliability Curves for n. 860 (s numbers on curves, for pg., values are 1 less.)

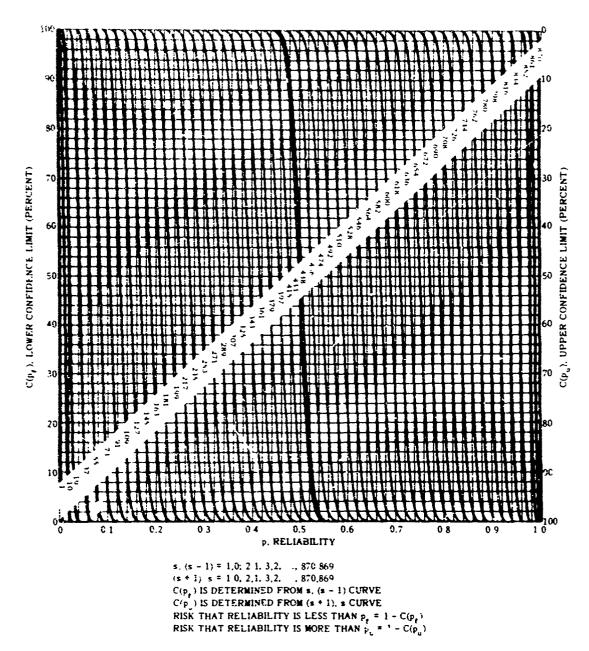
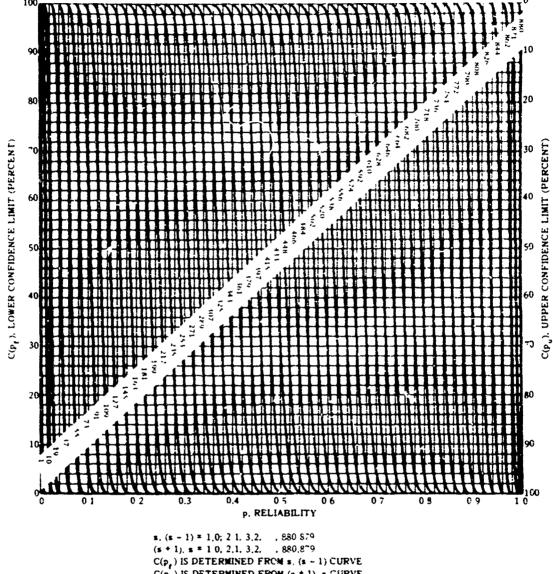


Figure 177. Reliability Curves for n=870. (s numbers on curves; for μ_{gr} values are 1 less.)



s. (s-1) = 1.0; 21.3.2, ..., 880.879 (s+1), s=10, 2.1, 3.2, ..., 880.879 $C(p_g)$ IS DETERMINED FROM s. (s-1) CURVE $C(p_g)$ IS DETERMINED FROM (s+1) s CURVE RISK THAT RELIABILITY IS LESS THAN $p_e = 1 - C(p_e)$ RISK THAT RELIABILITY IS MORE THAN $p_u = 1 - C(p_e)$

Figure 178. Reliability Curves for n = 880. (s numbers on curves, for p_{ij} , values are 1 less.)

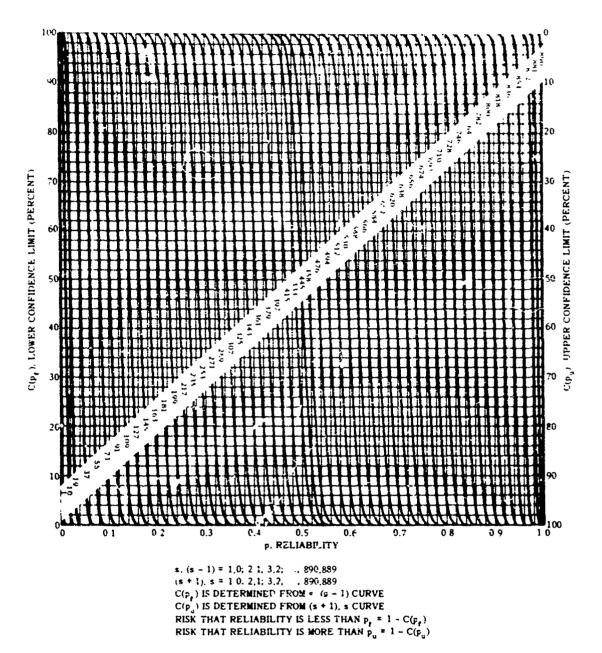
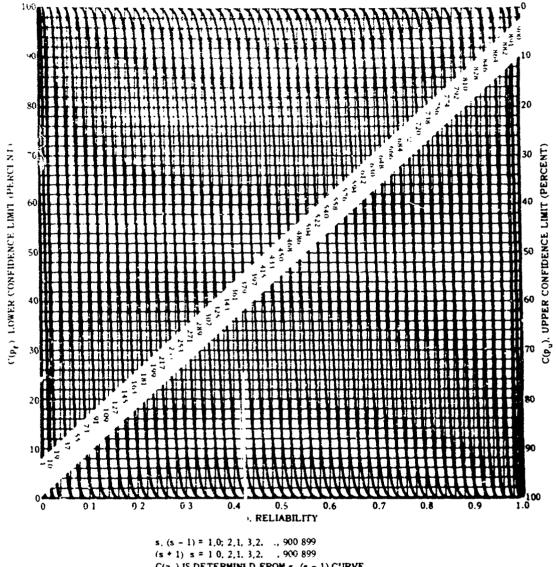
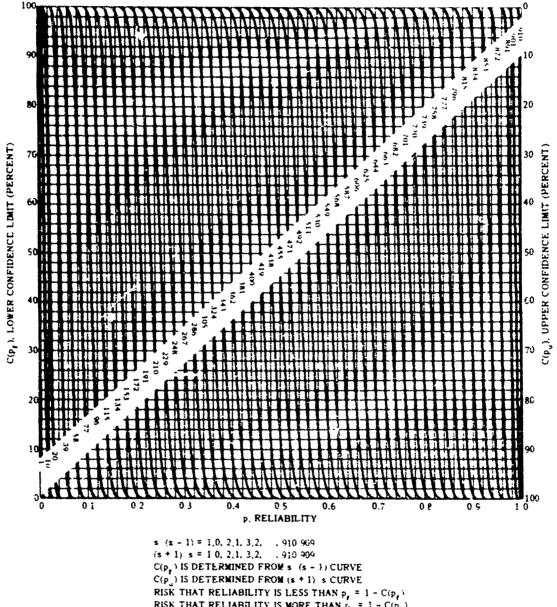


Figure (79 Reliability Curves for n = 890. (s numbers on curves; for p_{ur} values are 1 less.)



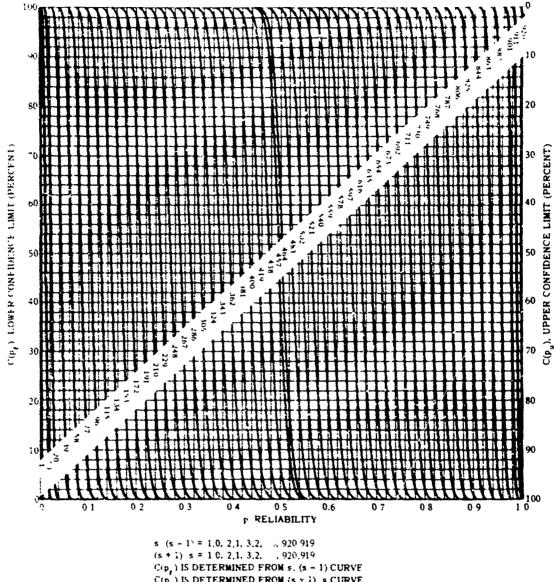
s. (s-1)=1.0; 2.1, 3.2..., 900.899 (s+1) s=10, 2.1, 3.2..., 900.899 $C(p_q)$ IS DETERMINI D FROM s. (s-1) CURVE $C(p_u)$ IS DETERMINI D FROM (s+1), s CURVE RISK THAT RELIAB LITY IS LESS THAN $p_q=1-C(p_q)$ RISK THAT RELIAB LITY IS NORE THAN $p_u=1-C(p_q)$

Fig. \approx 180. Reliability Curves for n = 900. (s numbers on curves; for p_u , values are 1 less.)



 $C(\rho_a)$ is determined from (s+1) s curve RISK THAT RELIABILITY IS LESS THAN $\rho_a=1-C(\rho_a)$ RISK THAT RELIABILITY IS MORE THAN $\rho_a=1-C(\rho_a)$

Figure 181. Reliability Curves for n = 910 $^{\circ}$ (s numbers on curves, for $p_{_{\rm U}}$, values are 1 tess.)



C(p) IS DETERMINED FROM (s v 1), a CURVE RISK THAT RELIABILITY IS LESS THAN $p_t=1-C(p_t)$ RISK THAT RELIABILITY IS MORE THAN $p_u=1-C(p_u)$

Figure 182. Reliability Curves for = 920. (s numbers on curves; for p_u, ratues are 1 less.)

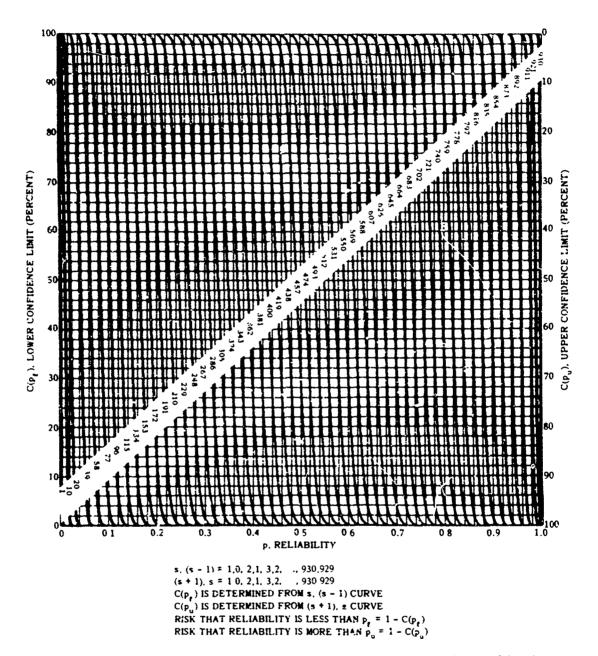
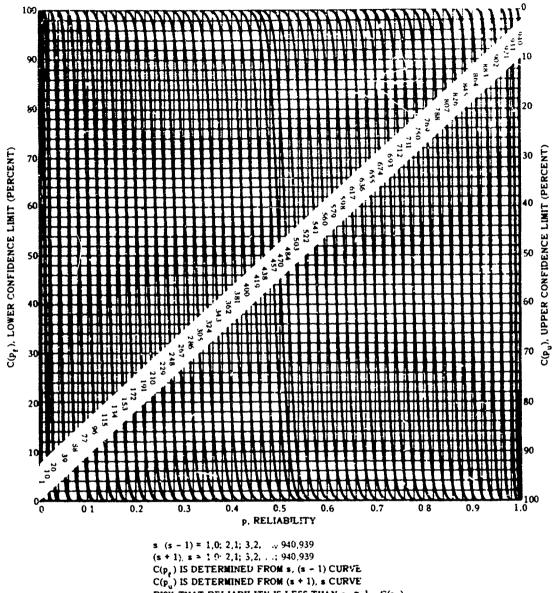
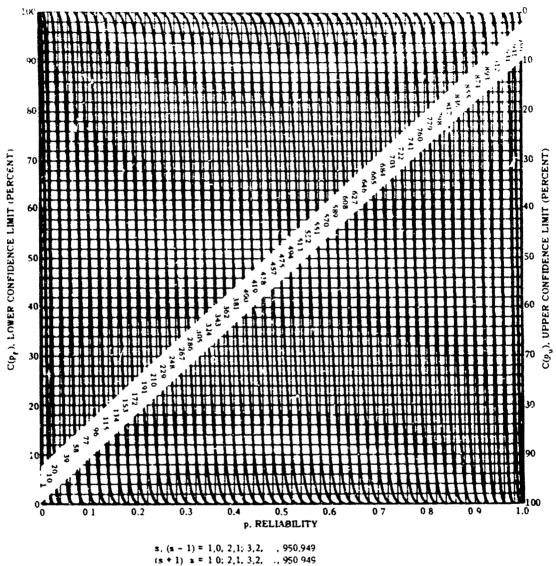


Figure 183. Reliability Curves for n = 930. (s numbers on curves, for p_y values are 1 less.)



RISK THAT RELIABILITY IS LESS THAN $p_e = 1 - C(p_e)$ RISK THAT RELIABILITY IS MORE THAN $p_u = 1 - C(p_u)$

Figure 184. Reliability Curves for n=940. (s numbers on curves; for $\rho_{u'}$ values are 1 less.)



s. (s - 1) = 1,0, 2,1; 3,2, ..., 950,949 (s + 1) s = 1 0; 2,1, 3,2, ..., 950 949 $C(\rho_{p}) \text{ IS DETERMINED FROM s. (s - 1) CURVE} \\ C(\rho_{u}) \text{ IS DETERMINED FROM (s + 1), a CURVE} \\ \text{RISK THAT RELIABILITY IS LESS THAN } \rho_{q} = 1 - C(\rho_{u}) \\ \text{RISK THAT RELIABILITY IS MORE THAN } \rho_{u} = 1 - C(\rho_{u})$

Figure 185. Reliability Curves for n = 950. (s numbers on curves; for $p_{_{\rm U}}$, values are 1 less.)

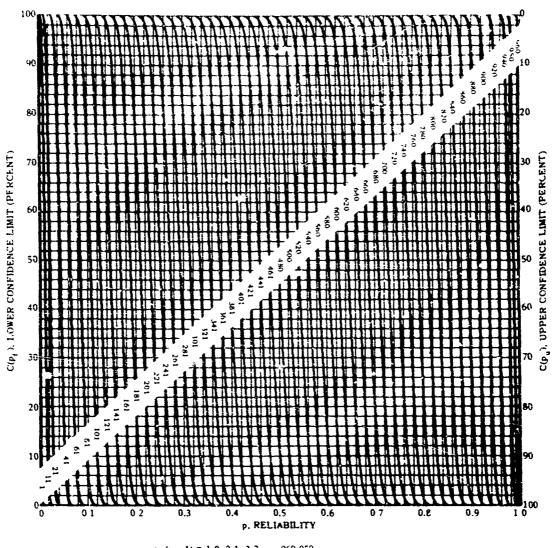
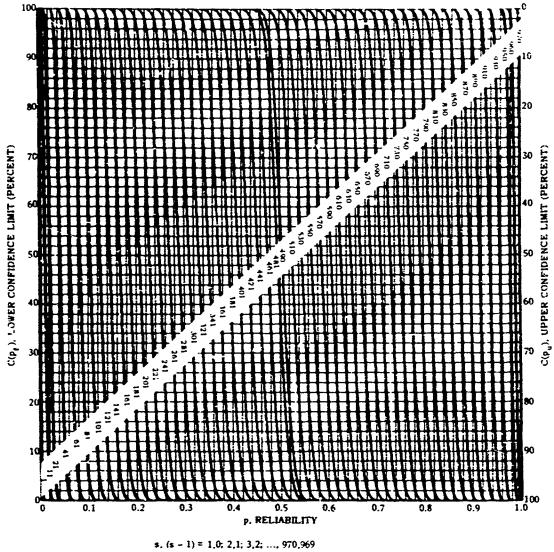
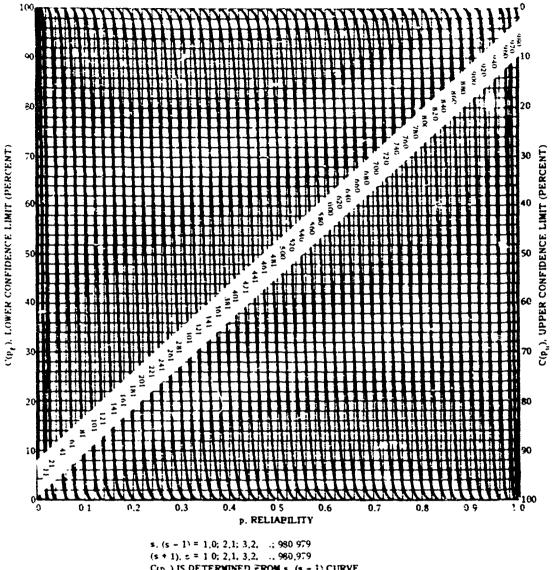


Figure 186. Reliability Curves for n=960 (s numbers on curves, for p_{ij} , values are 1 less.)



s. (s-1)=1.0; 2.1; 3.2; ..., 970.969 (s+1), s=1.0; 2.1; 3.2; ...; 970.969 $C(p_g)$ IS DETERMINED FROM s. (s-1) CURVE $C(p_u)$ IS DETERMINED FROM (s+1), s CURVE RISK THAT RELIABILITY IS LESS THAN $p_g=1-C(p_g)$ RISK THAT RELIABILITY IS MORE THAN $p_u=1-C(p_u)$

Figure 187. Reliability Curves for n = 970. (s numbers on curves; for p_u , values are 1 less.)



s. (s-1)=1.0; 2.1; 3.2, ...; 980 979 (s+1), z=1 0; 2.1, 3.2, ..., 980,979 $C(p_g)$ IS DETERMINED FROM s. (s-1) CURVE $C(p_g)$ IS DETERMINED FROM (s+1), s CURVE RISK THAT RELIABILITY IS LESS THAN $p_g=1-C(p_g)$ RISK THAT RELIABILITY IS MORE THAN $p_g=1-C(p_g)$

Figure 188. Reliability Curves for n=980. (s numbers on curves; for $\rho_{_{\mathbf{U}^{\prime}}}$ values are 1 less.)

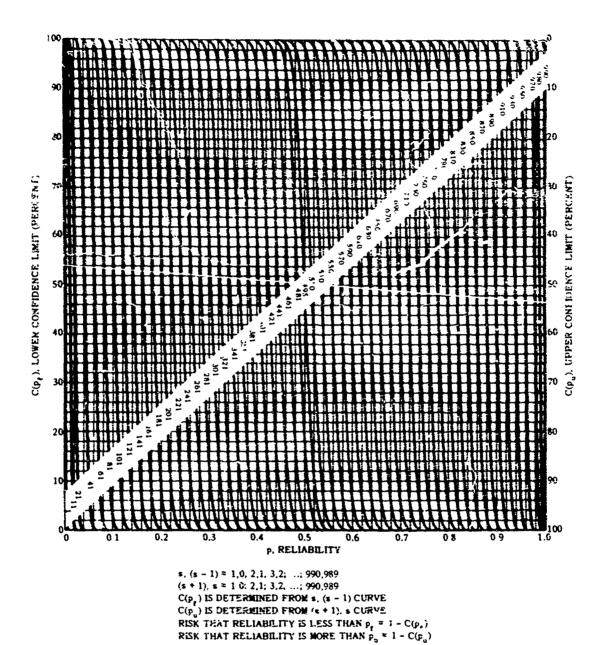
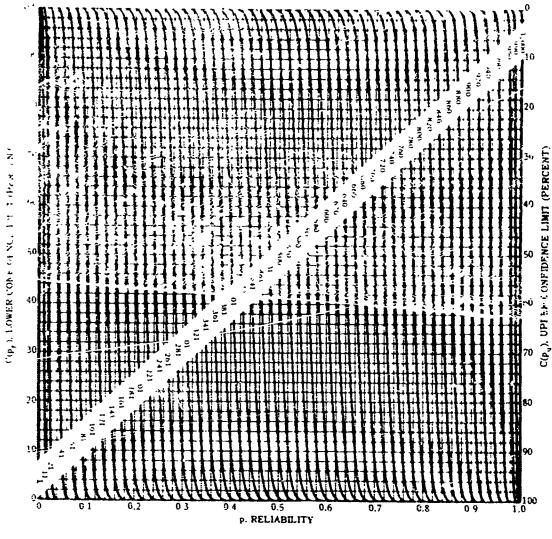


Figure 189. Reliability Curves for n = 990. (s numbers on curves; for p_{ij} , values are 1 less.)



s. (s-1)=1.0; 2.1; 3.2, ..., 1.009.999 (s+1); s=1.0; 2.1, 3.2, ..., 1.009.999 $C(p_g)$ IS DETERMINED FROM s. (s-1) CURVE $C(p_g)$ IS DETERMINED FROM (s+1), s. CURVE RISK THAT RELIABILITY IS LESS THAN $p_g=1-C(p_g)$ RISK THAT RELIABILITY IS NURE THAN $p_g=1-C(p_g)$

Figure 190. Reliability Curves for n=1,000. (s numbers on curves; for p_{ij} , values are 1 less.)

CONVERSION FROM BINOMIAL TO HYPERGEOMETRIC DISTRIBUTION

Reference 1, page 19, gives formulas for approximating the hypergeometric distribution if results for the binomial distribution (such as the graphs of the present report) are given.

Let

N = lot size

n = sample size

s = number of "successful" items in sample

 $C_{f}(p_{f}, s,n) = confidence level$

p_f = lower reliability for the binomial distribution (provided by the graphs)

pp = lower reliability for the hypergeometric distribution

Then, from reference 1,

$$p_{\ell} \approx \frac{1}{N} \left[Mp_{\ell_0} + \frac{1}{2} (s - 1) - \frac{\delta}{24M} \right]$$

where

$$M = N - \frac{1}{2} : -\frac{1}{2}$$

ano

$$\delta = \left(\frac{1}{1 - p_{\ell_0}} - 1 + p_{\ell_0}\right) (n - s + 1)^2 + \left(p_{\ell_0} - \frac{1}{p_{\ell_0}}\right) s^2 + \left(2p_{\ell_0} - 1\right) \left[(s - 1)(n - s) - 1\right] + \frac{1}{p_{\ell_0}} - \frac{1}{1 - p_{\ell_0}}$$

As an example, consider N = 25, n = 20, s = 13, and $C_f(p_f; s,n)$ = 0.7. From figure 20, $p_{f_0} \approx$ 0.565. Then

$$\delta = \left(\frac{1}{6.435} - 0.435\right) (64) + \left(0.565 - \frac{1}{0.565}\right) (169) + (0.13) (83) + \frac{1}{0.565} - \frac{1}{0.435}$$

and

$$P_f \approx \frac{1}{25} \left[(15.5) (0.565) + 6 - \frac{\delta}{(24)(15.5)} \right] = 0.598$$

If δ is taken as zero, calculations give $p_{\ell} = 0.590$. From the tables of reference 1, the true value of p_{ℓ} is 0.600.

Again, consider N=25, n=10, s=8, and $C_{\vec{l}'}(p_{\vec{l}'},s,n)=0.6$. From figure 10, $p_{\vec{l}'0}\approx 0.705$. Then

$$\delta = \left(\frac{1}{0.295} - 0.295\right) (9) + \left(0.705 - \frac{1}{0.705}\right) (64) + (0.41) (13) + \frac{1}{0.705} - \frac{1}{0.295}$$

and

$$P_{\ell} \approx \frac{1}{25} \left[(20.5) (0.705) + 3.7 - \frac{\delta}{(24)(20.5)} \right] = 0.719$$

If δ is taken as zero, calculations give $p_{\ell} = 0.718$. From the tables of reference 1, the true value of p_{ℓ} is 0.720.

According to reference 1, δ can usually be taken as zero if n < 0.4N.

The corresponding formula for pu is

$$P_u \approx \frac{1}{N} \left(Mp_{u_0} + \frac{1}{2} s - \frac{\delta}{24M} \right)$$

where

$$\mathbf{M} = \mathbf{N} - \frac{1}{2} \mathbf{n} + \frac{1}{2}$$

and

$$\delta = \left(\frac{1}{1 - p_{u_0}} - 1 + p_{u_0}\right) (n - s)^2 + \left(p_{u_0} - \frac{1}{p_{u_0}}\right) (s + 1)^2$$

$$+ (2p_{u_0} - 1) \left[s(n - s - 1) - 1\right] + \frac{1}{p_{u_0}} - \frac{1}{1 - p_{u_0}}$$

Consider N = 25, n = 20, s = 14, and $C_u(p_u; s,n) = 0.78$. Figure 20 gives $p_{u_0} \approx 0.792$. Then

$$\delta = \left(\frac{1}{0.208} - 0.208\right) (36) + \left(0.792 - \frac{1}{0.792}\right) (225) + (0.584) (69) + \frac{1}{0.792} - \frac{1}{0.208}$$

and

$$P_u \approx \frac{1}{25} \left[(15.5) (0.792) + 7 - \frac{\delta}{(24)(15.5)} \right] = 0.761$$

If δ is taken as zero, calculations give $p_u = 0.771$. From the tables of reference 1, the true value of p_u is 0.760.

Again, consider N = 25, n = 10, s = 6, and $C_u(p_u; s,n) = 0.74$. Figure 10 gives $p_{u_0} = 0.735$. Then

$$\delta = \left(\frac{1}{0.265} - 0.265\right) (16) + \left(0.735 - \frac{1}{0.735}\right) (49) + (0.47) (17) + \frac{1}{0.735} - \frac{1}{0.265}$$

200

and

$$P_u \approx \frac{1}{25} \left[(20.5) (0.735) + 3 - \frac{\delta}{(24)(20.5)} \right] - 0.720$$

If δ is taken as zero, calculations give p_u = 0.723. From the tables of reference 1, the true value of p_u is 9.720.

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